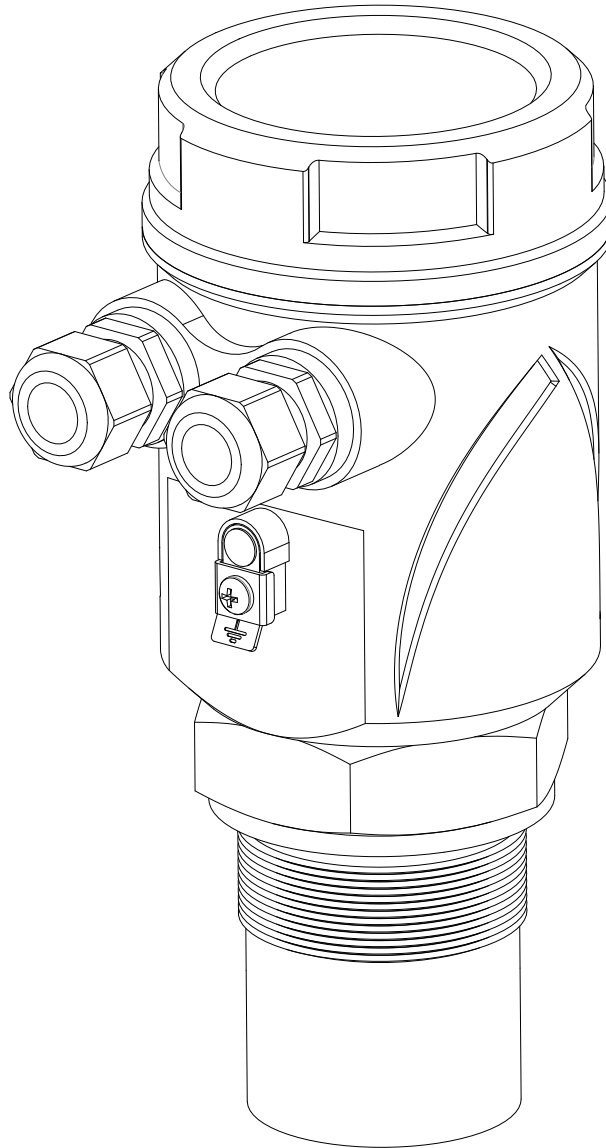


FLOWMETER

ultrasonic flow transmitter



technical documentation EN Rev. of 15/12/2023

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1-WARRANTY

Products supplied by SGM LEKTRA are guaranteed for a period of 12 (twelve) months from delivery date according to the conditions specified in our sale conditions document.

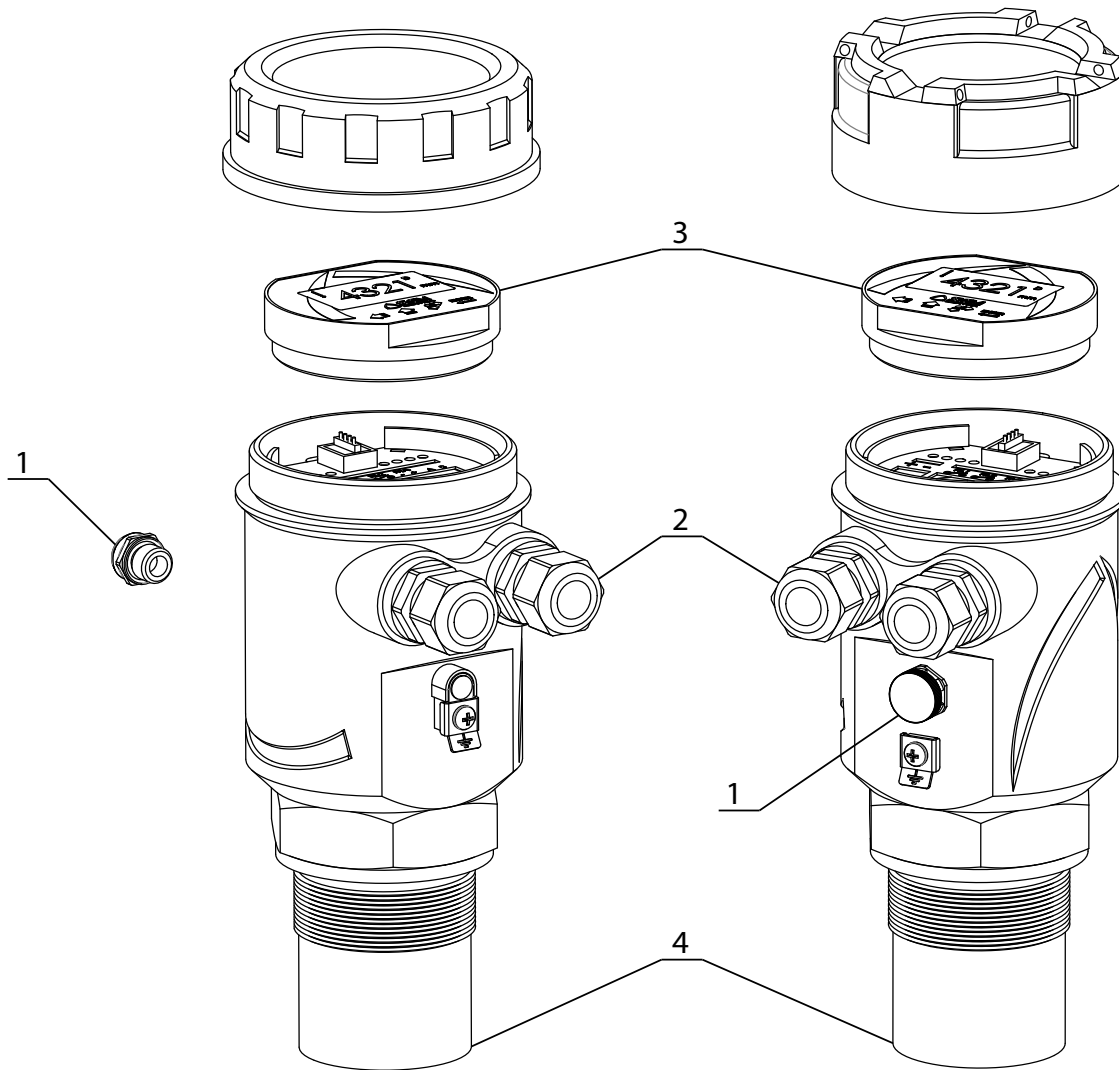
SGM LEKTRA can choose to repair or replace the Product.

If the Product is repaired it will maintain the original term of guarantee, whereas if the Product is replaced it will have 12 (twelve) months of guarantee.

The warranty will be null if the Client modifies, repair or uses the Products for other purposes than the normal conditions foreseen by instructions or Contract.

In no circumstances shall SGM LEKTRA be liable for direct, indirect or consequential or other loss or damage whether caused by negligence on the part of the company or its employees or otherwise howsoever arising out of defective goods

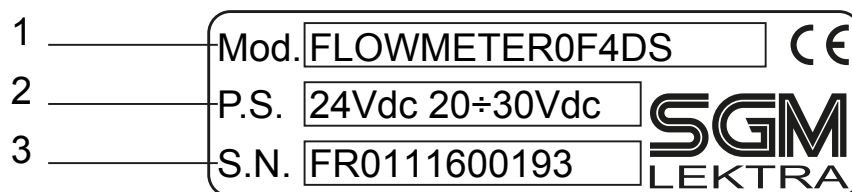
2- PRODUCT



- 1. Anticondensation filter
- 2. M20 skintop
- 3. VL601 (opt.)
- 4. Sensor

2.1 IDENTIFICATION

Each meter has an adhesive identification plate on which are the meter main data. The following picture describes the information and data on the identification plate.



1. Product code

2. Power supply

3. Serial number

3-FEATURES

Housing/sensor material

PC or Al / PP or PVDF wetted part

Mechanical installation

2" GAS M (PP flange DN80 opt.)

Protection degree

IP67/IP68 (Sensor)

Electrical connection

Internal push connectors

Working temperature

-20 ÷ +60°C

Pressure

from 0,5 to 1,5 bar (absolute)

Power supply

11Vdc÷14Vdc / 20÷30Vdc

Power consumption

1,5W (4-wires)

Analog output

4...20mA, max 750ohm

Relays output

n°2 3A 230Vac (n.o.)

Digital communication

MUDBUS RTU

Max measure range

max 0.25 ÷ 5m

In case of non perfectly reflecting surfaces, the maximum distance value will be reduced

Blind distance

0,25m

Temperature compensation

digital from -30 to 80°C

Accuracy

±0,2% (of the measured distance) not better than ±3mm.

Resolution

1mm.

Calibration

4 buttons or via MODBUS RTU

Warm-up

1 minutes typical

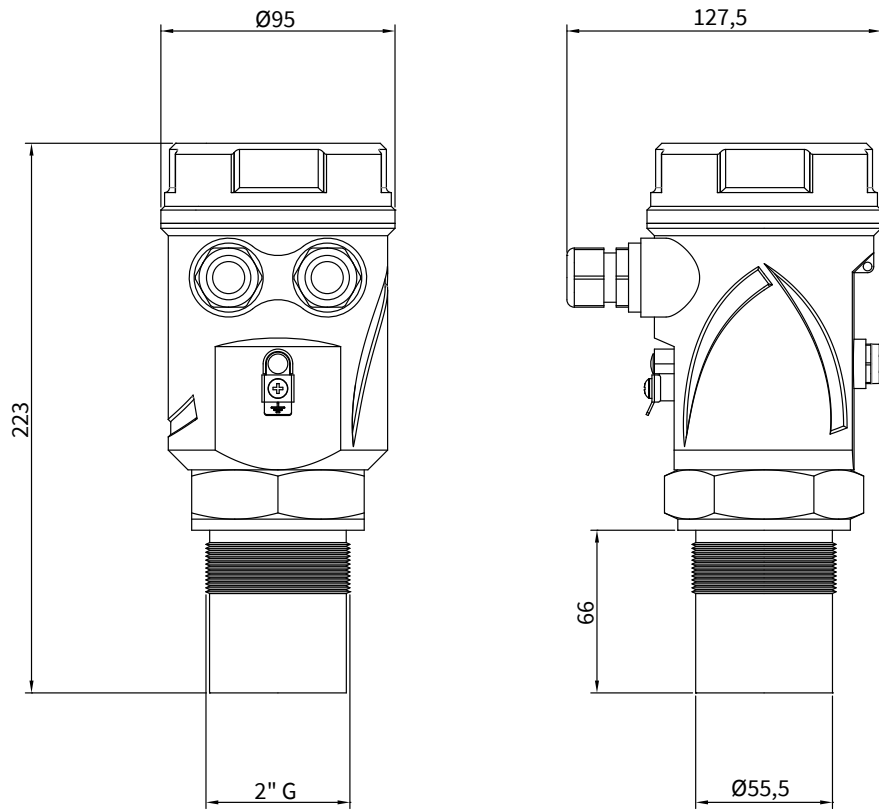
LCD Display

Plug-in display/keyboard 4 buttons matrix LCD

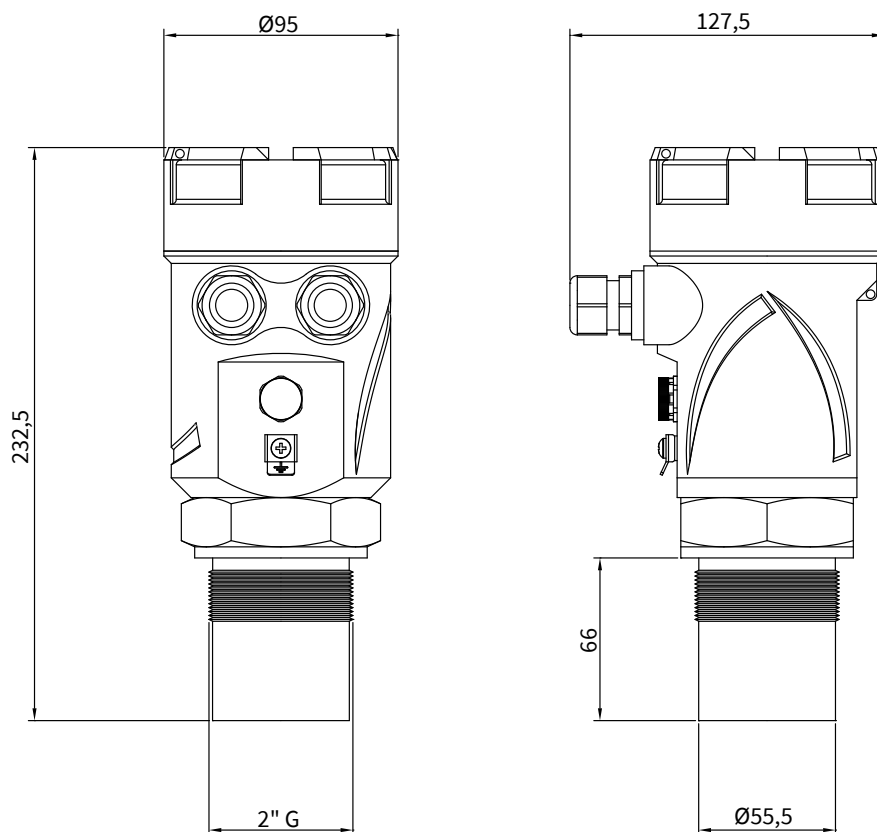
4-DIMENSIONS

4.1 MECHANICAL DIMENSIONS

PP HOUSING



ALUMINIUM HOUSING

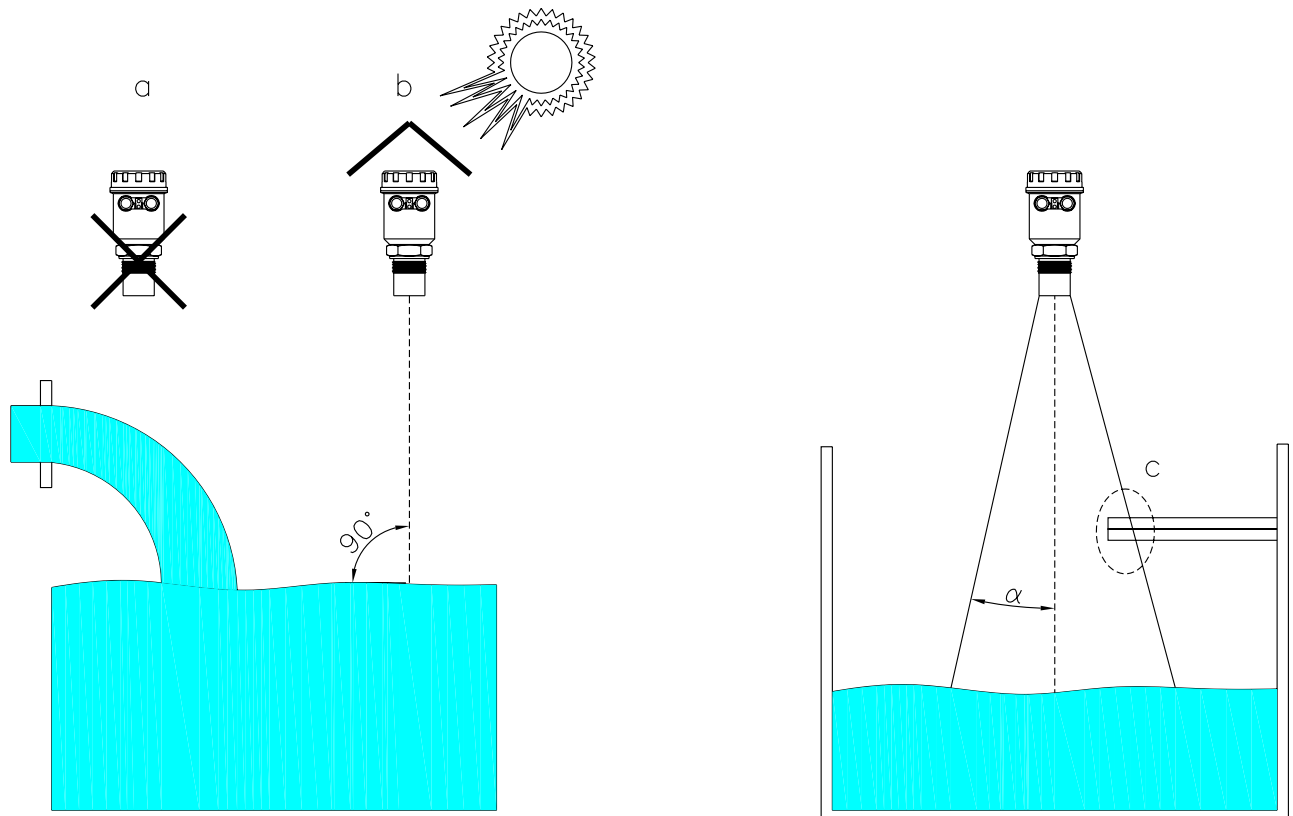


5-INSTALLATION

5.1 MOUNTING PRECAUTIONS

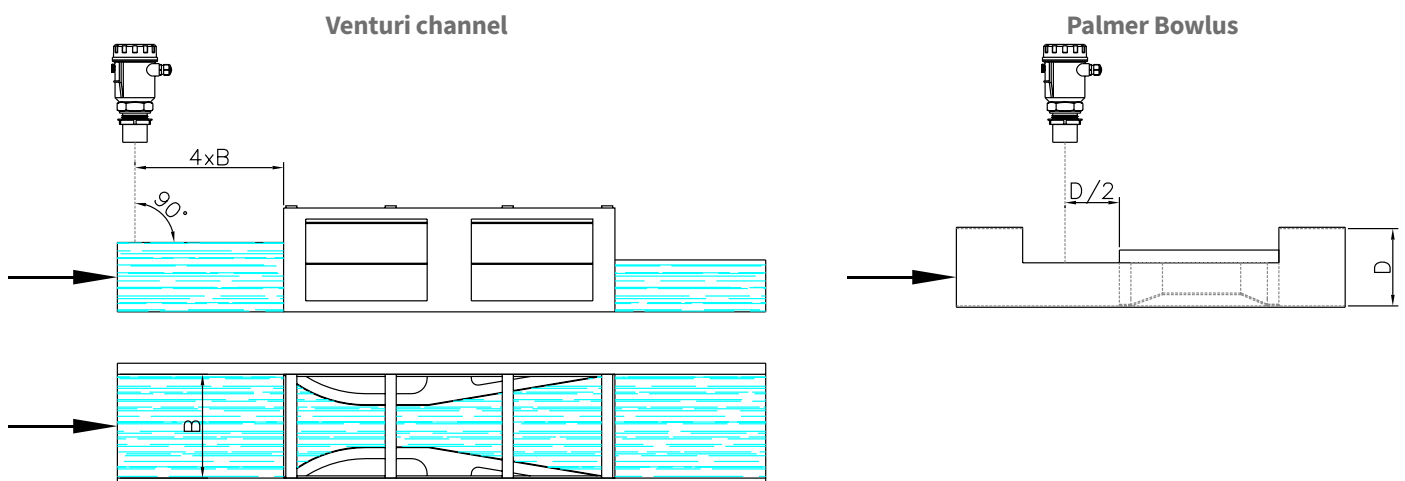
5.1.1 Mounting position

- Use a protective cover to protect the sensor from weather and direct sunlight (b).
- Do not install the sensor near the load zone (a).
- Make sure that in the sensor emission beam (lobe "α") there are no obstacles (c) that can be intercepted as level.
- Make sure that there is not foam presence on the product surface to be measured.



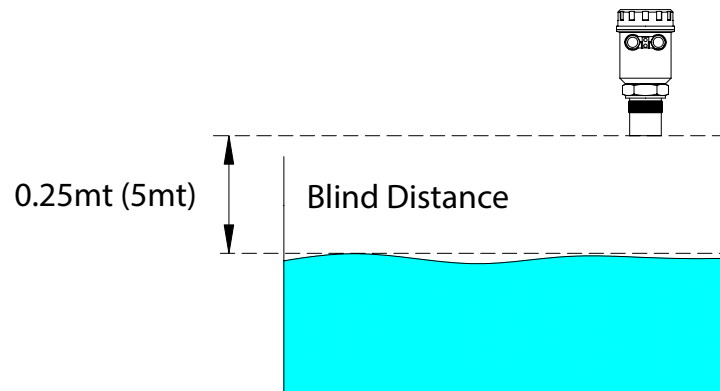
	Lobo "Q"
FLOWMETER 5mt	10°

Make sure that the FLOWMETER distance from the weir channel point is equal or greater than to the minimum allowed distance. In the following figure, the example with a Venturi channel (min. dist. $4 \times b_0$) and a Palmer-Bowlus channel (min. dist. $D/2$) prefabricated (available in our catalog)..



5.1.2 Blind distance

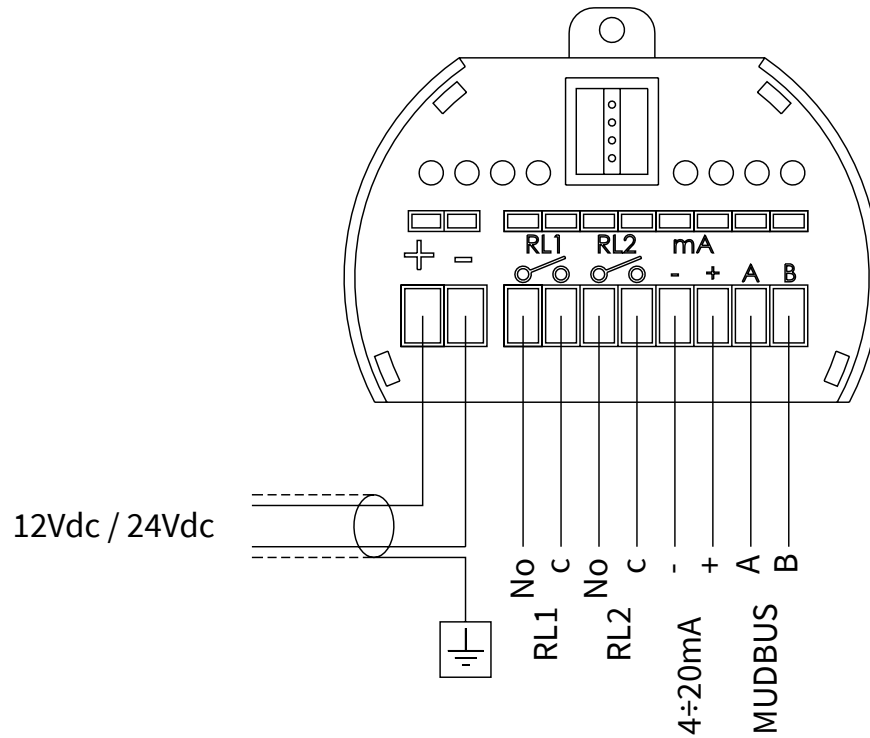
During installation is important to remember that in the sensor vicinity there is a blind zone (or BLIND DISTANCE) of 0.25m where the sensor can not measure.



6-ELECTRICAL CONNECTIONS

6.1 WIRING

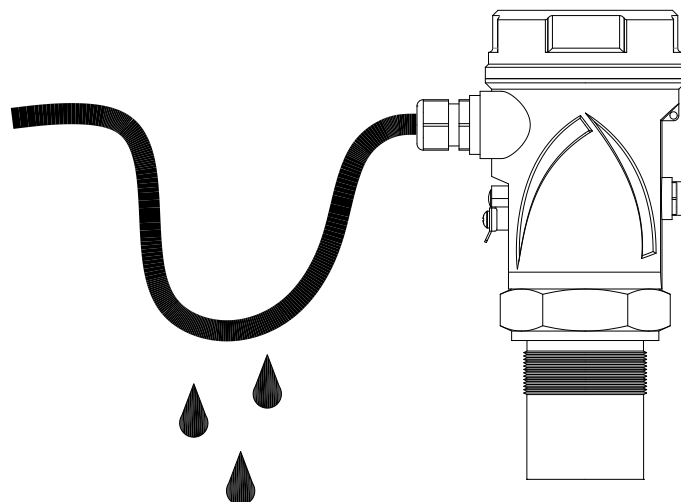
- 1) Separate the engine control cables or power cables from the FLOWMETER connection cables
- 2) Open the cap by unscrewing.
- 3) Lead the cables into the transmitter through the glands
- 4) Do not use sleeves terminals, because they might interfere with the VL601 module insertion
- 5) Close the cap and tighten the cable glands



6.2 HUMIDITY INFILTRATIONS

To avoid the humidity infiltration inside the housing is recommended:

- for electrical connections, use a cable with a 6 ± 12 mm outer diameter and fully tighten the M20 cable gland
- fully tighten the cap
- position the cable so that it forms a downward curve at the M20 output; in this way the condensation and/or rain water will tend to drip from the curve bottom



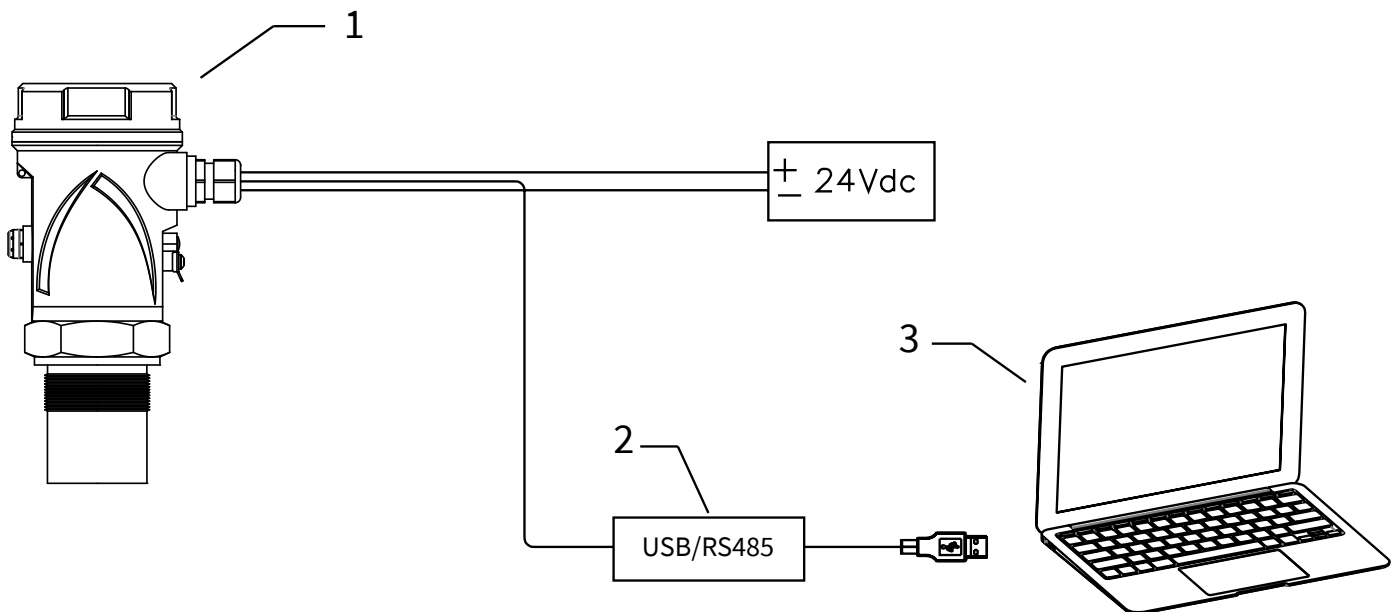
6.3 DIGITAL COMMUNICATIONS CONNECTION

7.3.1 MODBUS RTU PC connection

- 1) FLOWMETER with MODBUS RTU communication protocol
- 2) USB/RS485 interface module, cod.694A004A
- 3) MODBUS RTU communication S/W, cod.010F119A, for FLOWMETER transmitter

With this software is possible:

- connect, by selecting the UID address, the FLOWMETER transmitters in MODBUS RTU network
- read on your PC monitor all measures in reading and FLOWMETER operation data
- programming all FLOWMETER configuration parameters
- storing on files, data logger function; FLOWMETER measures in reading and operating states












7-LOCAL OPERATOR INTERFACE (LOI) - VL601

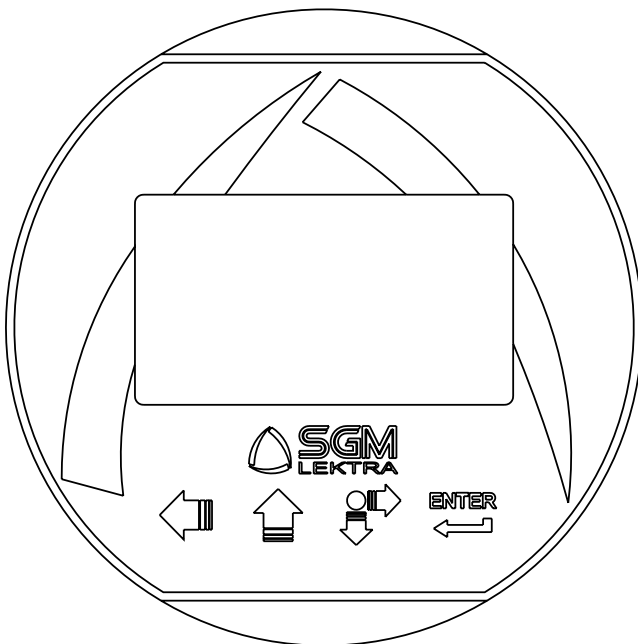
LOI is an operator communications center for the FLOWMETER. Through the LOI, the operator can access any transmitter function for changing configuration parameter settings or other functions.

7.1 VL601 FEATURES

The VL601 program module has 4 buttons which allow to perform all operational, control and programming instrument functions.

In the configuration menus, is possible:

1. Submenus and parameters access; press  to select and press  to access.
2. Parameter options choice: Press  to select the option and press  to store the option.
Press  to exit without storing.
3. Configure the parameter values; in some parameters the configuration is done by setting a value (eg., in the SET DISTANCE 4mA parameter is possible to change the the corresponding distance value, in mm):
press  to select the digit to be modified (the digit is highlighted in inverse), press  to change the high lighted digits number, press  to save the set value and exit automatically.
Press  to exit without storing.



LEFT ARROW button:

- Exit configuration
- Back to previous menu
- Echo map (from RUN mode)



UP ARROW button:

- Parameter values modification
- Parameter scroll



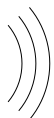
SCROLL button:

- Cursor movement (to the right)
- Parameter scroll



ENTER button:

- Configuration access
- Options confirmation
- Parameters values confirmation



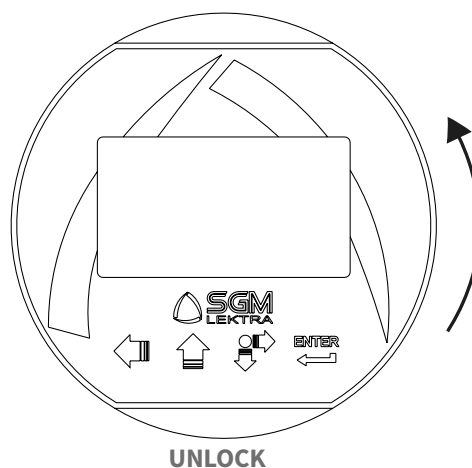
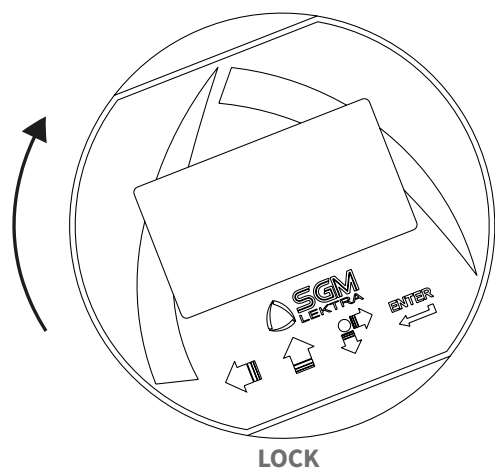
Displayed at the bottom indicates the correct echo signal reception



Displayed at the top alerts that there is a generic error; press SCROLL to show the message that indicates the present error type.

- The FLOWMETER returns automatically to RUN mode.

The VL601 programming module can be mounted and removed from the FLOWMETER without affecting the unit operation. Unscrewing the cap, the VL601 module can be mounted (by clockwise rotation until it clicks) or dismantled (by rotation counterclockwise) as shown in figure.

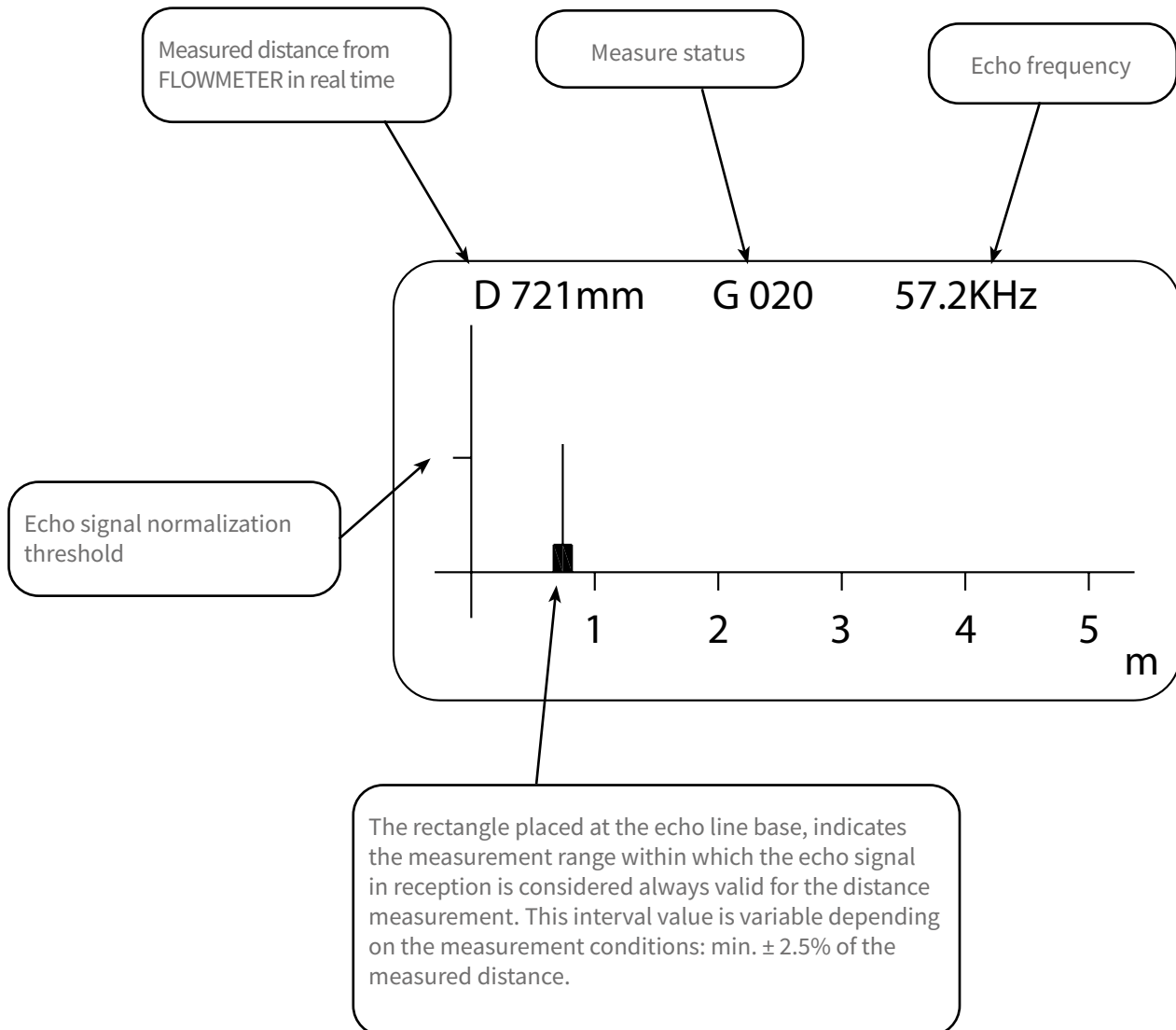


7.2 - ECHO MAP

Pressing LEFT ARROW, from RUN mode, to access directly to the echoes digital map display, which are in FLOWMETER receiving.

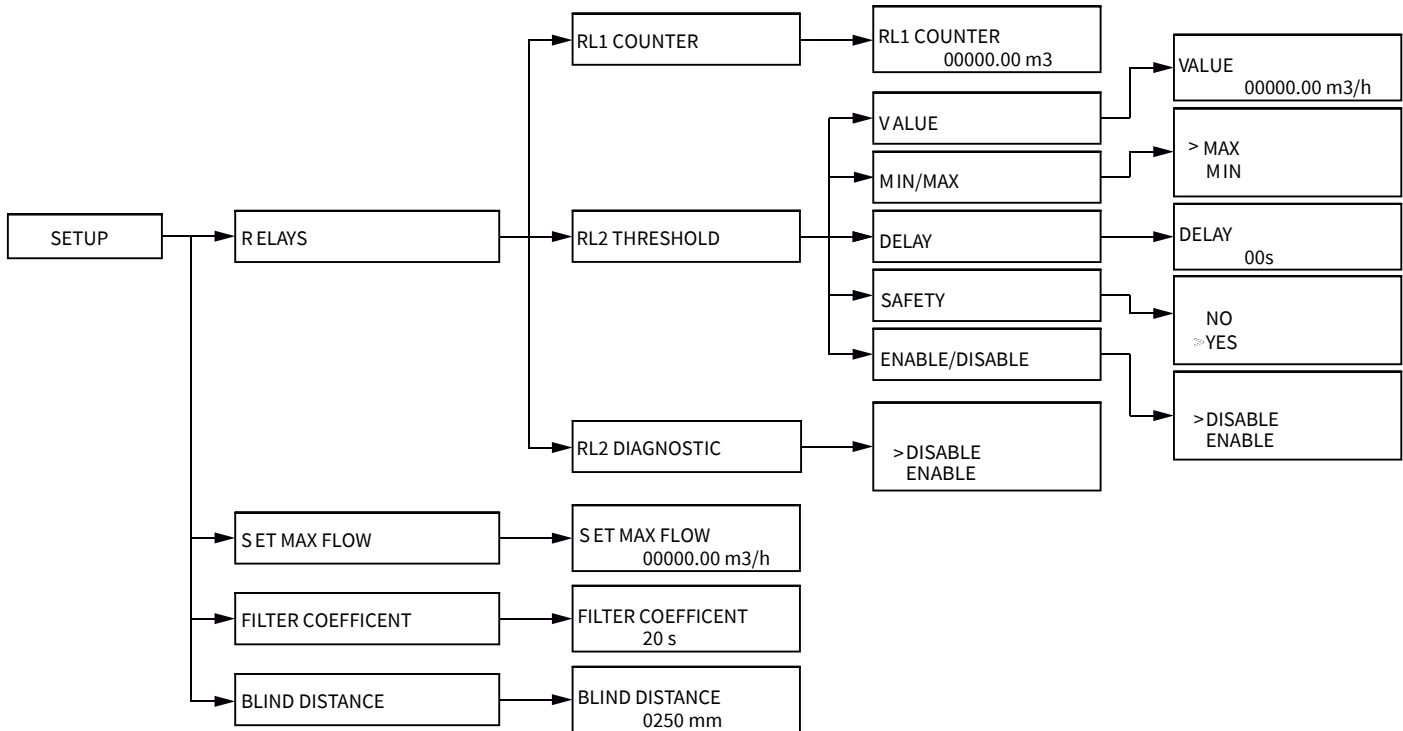
This function is useful for:

- properly orient the transducer pointing.
- verify the echoes in acquisition correctness.
- identify any false echo signals that may cause measurement errors.



8-CONFIGURATION

8.1 - "SETUP" menu



8.2 - SETUP

FLOW	m ³ /h
137.54	
TOTALIZER	m ³
18369	

From "RUN" mode press ENTER to access the configuration mode

Press SCROLL to select the menu and press ENTER to access.
Press LEFT ARROW to exit.

▶ SETUP
DISPLAY
FLOW APPL.
SERVICE
INFO

▶ RELAYS
SET MAX FLOW
FILTER COEFFICIENT
BLIND DISTANCE

8.2.1 - RELAY

Position the cursor on RELAY, press ENTER to confirm.

In this sub-menu it's possible to setup the on-board relays
 RL1 can be set as volume pulse output relay;
 RL2 can be set as instantaneous flow rate threshold relay or diagnostic relay.
 Press SCROLL button to select the operation mode,
 then pressing ENTER to confirm the selection.

8.2.2 - RL1 COUNTER

Position the cursor on RL1 COUNTER, press ENTER to confirm.

Set the single pulse value, in m³
 Use UP ARROW and SCROLL to modify the value.
 Press ENTER to confirm. LEFT ARROW to exit without changes.

Default value: 0

8.2.3 - RL2 THRESHOLD

Position the cursor on RL2 THRESHOLD, press ENTER to confirm.

In this submenu you can set the set-point and the RL2 action type.
 Press SCROLL button to select the parameter to be programmed.
 Press ENTER to confirm.

8.2.3.1 - VALUE

Position the cursor on VALUE, press ENTER to confirm.

It's possible to input the flow rate threshold value in m³/h.
 Use UP ARROW and SCROLL to modify the value.
 Press ENTER to confirm. LEFT ARROW to exit without changes.

Default value: 00000.00

► RELAYS
 SET MAX FLOW
 FILTER COEFFICIENT
 BLIND DISTANCE

► RL1 COUNTER
 RL2 THRESHOLD
 RL2 DIAGNOSTIC

► RL1 COUNTER
 RL2 THRESHOLD
 RL2 DIAGNOSTIC

RL1 COUNTER
 00000.00
 m³

RL1 COUNTER
 ► RL2 THRESHOLD
 RL2 DIAGNOSTIC

► VALUE
 MIN / MAX
 DELAY
 SAFETY
 ENABLE / DISABLE

► VALUE
 MIN / MAX
 DELAY
 SAFETY
 ENABLE / DISABLE

VALUE
 00000.00
 m³

8.2.3.2 - MIN/MAX

Position the cursor on MIN/MAX, press ENTER to confirm.

It's possible to select if the relay works as minimum flow rate or maximum flow rate threshold.
 Press SCROLL button to select the operation mode.
 Press ENTER to confirm. LEFT ARROW to exit without changes.

Default value: MAX

VALUE
 ► MIN / MAX
 DELAY
 SAFETY
 ENABLE / DISABLE

► MAX
 MIN

8.2.3.3 - DELAY

Position the cursor on DELAY, press ENTER to confirm.

It's possible to select the activation delay for the RL2, from 0 to 99 sec.
 Use UP ARROW and SCROLL to modify the value.
 Press ENTER to confirm. LEFT ARROW to exit without changes.

Default value: 00s

VALUE
 MIN / MAX
 ► DELAY
 SAFETY
 ENABLE / DISABLE

DELAY
 00 s

8.2.3.3 - SAFETY

Position the cursor on SAFETY, press ENTER to confirm.

A "safety alarm" provides a "closed" contact with relay energized in normal condition (no alarm), the contact switches to "open":
 - Alarm condition (eg overcoming MAX);
 - In power failure case.
 Press SCROLL button to select the alarm mode.,
 Press ENTER to confirm. LEFT ARROW to exit without changes.

Default value: YES

VALUE
 MIN / MAX
 DELAY
 ► SAFETY
 ENABLE / DISABLE

NO
 ► YES

8.2.3.4 - ENABLE/DISABLE

Position the cursor on ENABLE/DISABLE, press ENTER to confirm.

Select ENABLE to activate RL2 threshold.
 Select DISABLE to not RL2 relay threshold.
 Press SCROLL button to select the operation mode.
 Press ENTER to confirm. LEFT ARROW to exit without changes.

Default value: ENABLE

VALUE
 MIN / MAX
 DELAY
 SAFETY
 ► ENABLE / DISABLE

DISABLE
 ► ENABLE

8.2.3.5 - RL2 DIAGNOSTIC

Position the cursor on RL2 DIAGNOSTIC, press ENTER to confirm.
If it becomes necessary the FLOWMETER functional control, it's possible to enable the RL2 alarm output function. In this case, enabling the function, RL2 is energized in normal operation (RL2 LED on) and is de-energized (LED RL2 off, safety alarm) when at least one of the four conditions mentioned below, shall be verified:

- TEMP. : temperature out of range
 - ECHO : no echo is detected
 - GAIN : the sensor's gain exceed the value setted in Max Gain TH
 - FLOW : the measured flow exceed the 120% of SET MAX FLOW in setup
- Press SCROLL button to select the operation mode.
Press ENTER to confirm. LEFT ARROW to exit without changes.

Default value: DISABLE

NOTE: when an error occurs, a "!" is flashing on the display:
press SCROLL to show a message that indicate what kind of error is present.
The METER automatically returns to RUN mode..

RL1 COUNTER
RL2 THRESHOLD
▶ RL2 DIAGNOSTIC

▶ DISABLE
ANABLE

8.2.4 - SET MAX FLOW

Position the cursor on SET MAX FLOW, press ENTER to confirm.

In this sub-menu it's possible to setup the MAX flow rate value associated with 20mA.

Use UP ARROW and SCROLL to modify the value.

Press ENTER to confirm. LEFT ARROW to exit without changes.

Default value: 0

RELAYS
▶ SET MAX FLOW
FILTER COEFFICIENT
BLIND DISTANCE

SET MAX FLOW

00100.00
m³/h

8.2.5 - FILTER COEFFICIENT

Position the cursor on FILTER COEFFICIENT, ENTER to confirm.

Enter a value from 1 to 99: 1 = maximum speed, 99 = maximum slowness.
The function is deactivated with 0 (immediate response).

Use UP ARROW and SCROLL to modify the value.

Press ENTER to confirm. LEFT ARROW to exit without changes.

Default value: 20

RELAYS
SET MAX FLOW
▶ FILTER COEFFICIENT
BLIND DISTANCE

FILTER COEFFICIENT

020 s

8.2.6 - BLIND DISTANCE

Position the cursor on BLIND DISTANCE, ENTER to confirm.

Represent the “BLIND ZONE” of the sensor. Input the desired value in order to avoid measures near the surface of the sensor (if necessary).

The minimum value is 250mm

Use UP ARROW and SCROLL to modify the value.

Press ENTER to confirm. LEFT ARROW to exit without changes.

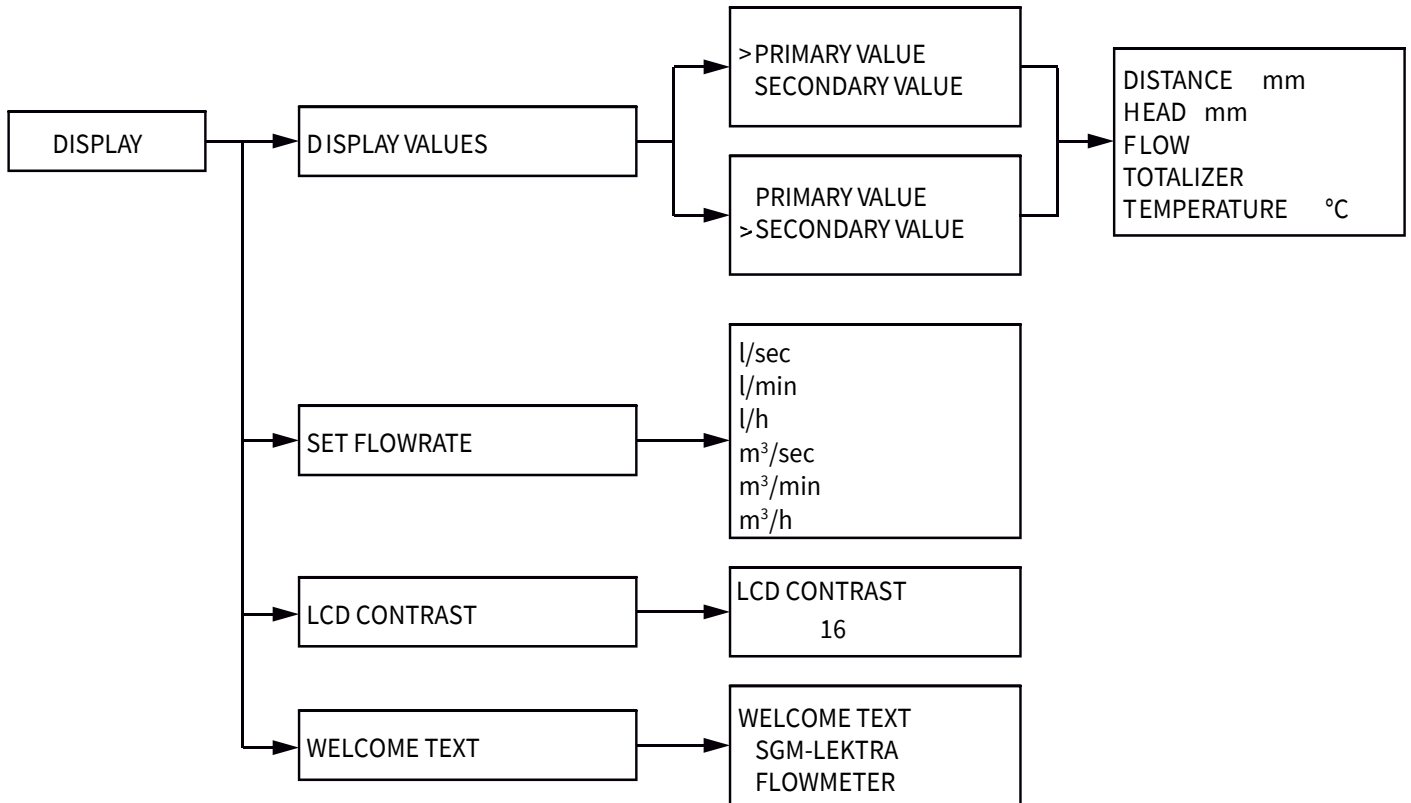
Default values: 250mm

RELAYS
SET MAX FLOW
FILTER COEFFICIENT
▶ BLIND DISTANCE

BLIND DISTANCE

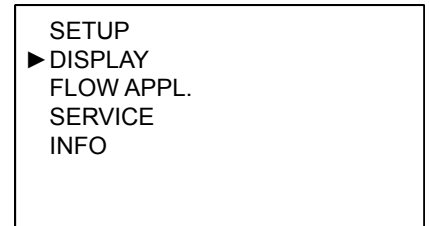
0250 mm

8.3 - DISPLAY MENU



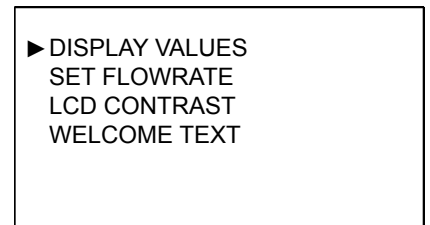
8.4 - DISPLAY

Press SCROLL to select the menu and press ENTER to access.
Press LEFT ARROW to exit.

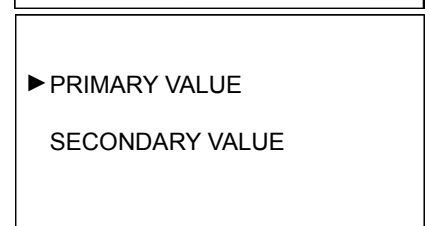


8.4.1 - DISPLAY VALUES

Position the cursor on DISPLAY VALUES, press ENTER to access.

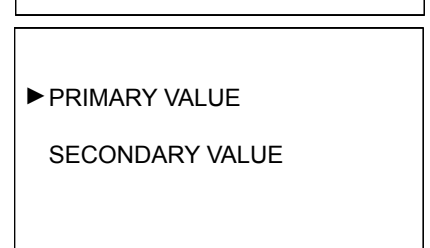


It's possible to select the two values are shown on the display in "RUN" mode.
Press SCROLL button to select the parameter to be programmed.
Press ENTER to confirm. LEFT ARROW to exit without changes.

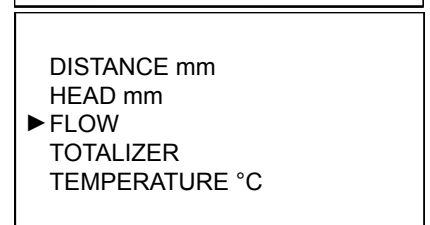


8.4.1.1 - PRIMARY/SECONDARY VALUES

Position the cursor on primary/secondary VALUES,press ENTER to access.



Two values are displayed; it's possible to choose which one is the primary and which is the secondary, each with a choice of 5 parameters.
Press SCROLL button to select data to display.
Press ENTER to confirm. LEFT ARROW to exit without changes.



8.4.2 - SET FLOWRATE

Position the cursor on SET FLOWRATE, press ENTER to confirm.

Press SCROLL button to select the instantaneous flow rate measure unit to be programmed.

Press ENTER to confirm. LEFT ARROW to exit without changes.

```

DISPLAY VALUES
▶ SET FLOWRATE
LCD CONTRAST
WELCOME TEXT
  
```

```

l/sec
l/min
l/h
m3/sec
m3/min
▶ m3/h
  
```

8.4.3 - LCD CONTRAST

Position the cursor on LCD CONTRAST, press ENTER to confirm.

```

DISPLAY VALUES
SET FLOWRATE
▶ LCD CONTRAST
WELCOME TEXT
  
```

it's possible to adjust the contrast of LCD, simply increasing or decreasing the value of a parameter from 0 to 63.

Use UP ARROW and SCROLL to modify the value.

Press ENTER to confirm. LEFT ARROW to exit without changes.

```

LCD CONTRAST

32
  
```

Default value: 16

8.4.4 - WELCOME TEXT

Position the cursor on WELCOME TEXT, press ENTER to confirm.

```

DISPLAY VALUES
SET FLOWRATE
LCD CONTRAST
▶ WELCOME TEXT
  
```

It's possible to edit or delete the message that is displayed by the FLOWMETER during the ignition phase.

Use UP ARROW (up scroll) and SCROLL (down scroll) to change the digit; ENTER to move the digit to the right. To confirm press ENTER repeatedly until leave the parameter. LEFT ARROW to exit without changes.

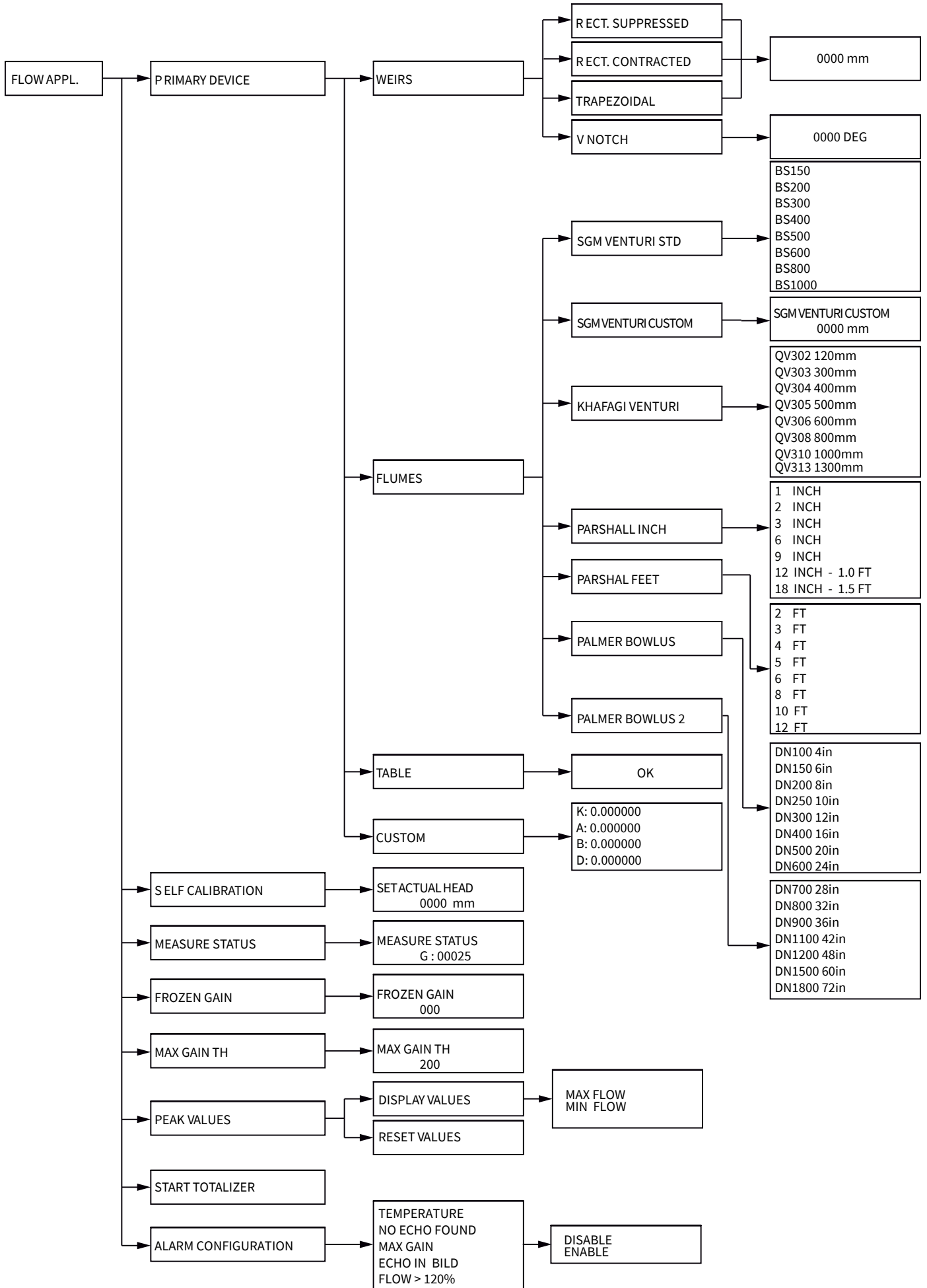
```

WELCOME TEXT

SGM-LEKTRA
FLOWMETER
  
```

Default value: SGM-LEKTRA FLOWMETER

8.5 FLOW APPL. menu



8.6 - FLOW APPL.

Press SCROLL to select the menu and press ENTER to access.
Press LEFT ARROW to exit.

8.6.1 - PRIMARY DEVICE

Position the cursor on primary device, press ENTER to access.

In this sub-menu it's possible to select and set the primary device available in the channel.

Press SCROLL button to select the primary device to be setted.
Press ENTER to confirm. LEFT ARROW to exit without changes.

8.6.1.1 - WEIRS

Position the cursor on WEIRS, press ENTER to access.

In this sub-menu it's possible to select and set the weir kind available in the channel.

Can be selected: Rectangular Suppressed, Rectangular Contracted, Trapezoidal and V Notch.

Press SCROLL button to select the weir kind to be setted.
Press ENTER to confirm. LEFT ARROW to exit without changes.

8.6.1.1.1 - RECT. SUPPRESSED

Position the cursor on RECT. SUPPRESSED (or no constriction rectangular), press ENTER to access.

To set it, simply insert the "L" size.
Use UP ARROW and SCROLL to modify the value.
Press ENTER to confirm. LEFT ARROW to exit without changes.

SETUP
DISPLAY
▶ FLOW APPL.
SERVICE
INFO

▶ PRIMARY DEVICE
SELF CALIBRATION
MEASURE STATUS
FROZEN GAIN
MAX GAIN TH
PEAK VALUE
START TOTALIZER
ALARM CONFIGURATION

▶ WEIRS
FLUMES
TABLE
CUSTOM

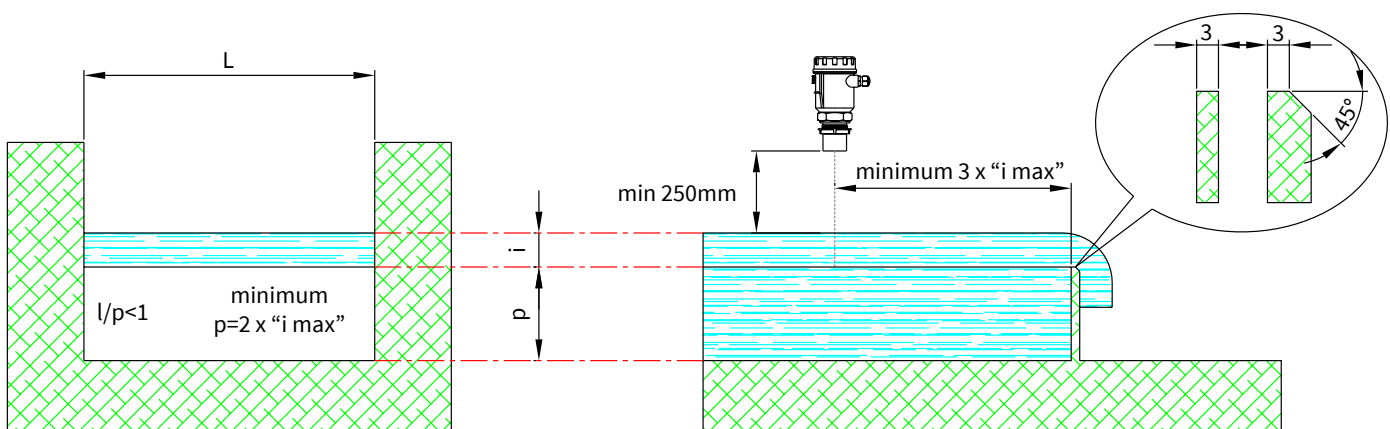
▶ WEIRS
FLUMES
TABLE
CUSTOM

▶ RECT. SUPPRESSED
RECT. CONTRACTED
TRAPEZOIDAL
V NOTCH

▶ RECT. SUPPRESSED
RECT. CONTRACTED
TRAPEZOIDAL
V NOTCH

RECT. SUPPRESSED
0000 mm

NO CONSTRICTION RECTANGULAR WEIR - "Bazin"



8.6.1.1.2 - RECT. CONTRACTED

Position the cursor on RECT. CONTRACTED (or constriction rectangular), ENTER to confirm.

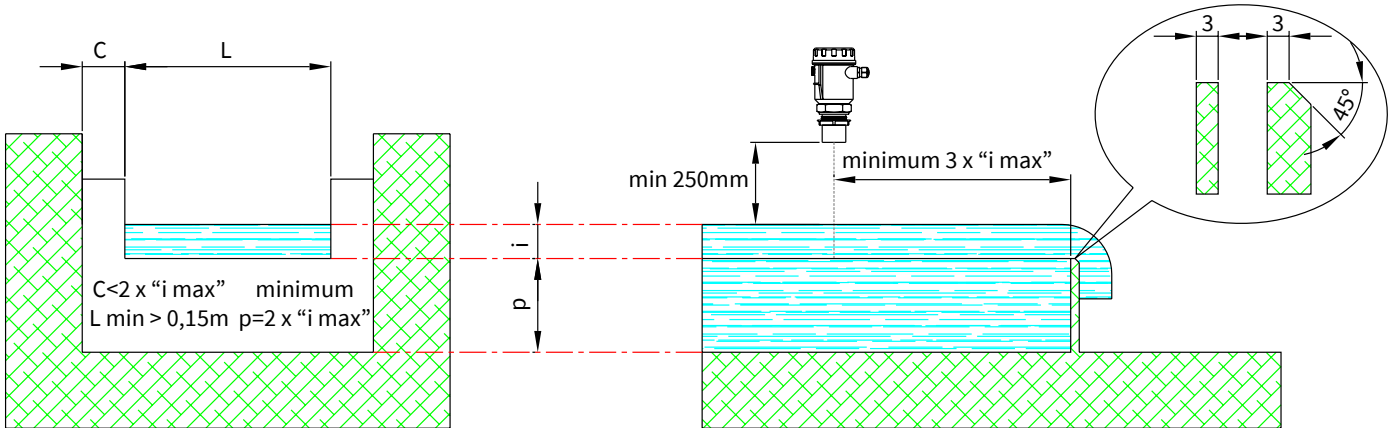
To set it, simply insert the "L" size.
Use UP ARROW and SCROLL to modify the value.
Press ENTER to confirm. LEFT ARROW to exit without changes.

- RECT. SUPPRESSED
- ▶ RECT. CONTRACTED
- TRAPEZOIDAL
- V NOTCH

RECT. CONTRACTED

0000 mm

CONSTRICTION RECTANGULAR WEIR - "Francis"



8.6.1.1.3 - TRAPEZOIDAL

Position the cursor on TRAPEZOIDAL (or Cipoletti), ENTER to confirm.

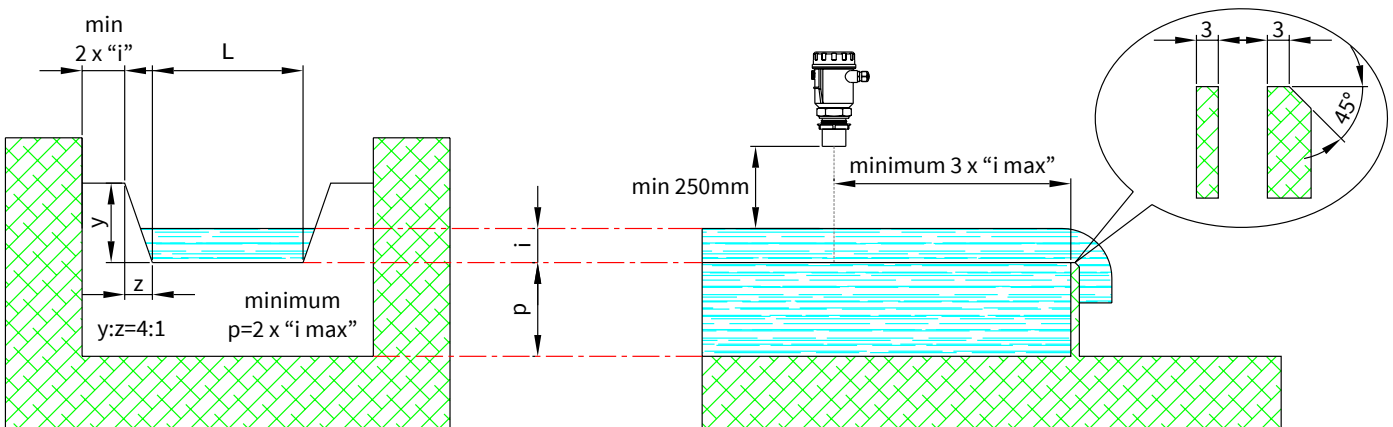
To set it, simply insert the "L" size.
Use UP ARROW and SCROLL to modify the value.
Press ENTER to confirm. LEFT ARROW to exit without changes.

- RECT. SUPPRESSED
- RECT. CONTRACTED
- ▶ TRAPEZOIDAL
- V NOTCH

TRAPEZOIDAL

0000 mm

TRAPEZOIDAL OR CIPOLETTI WEIR



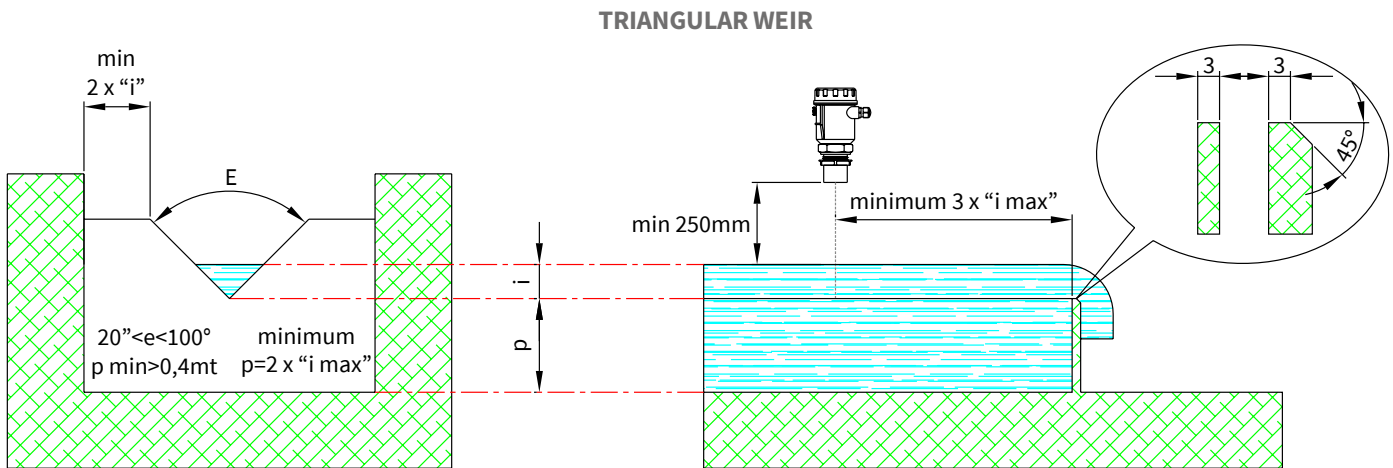
8.6.1.1.4 - V NOTCH

Position the cursor on V NOTCH (or triangular), ENTER to confirm.

- RECT. SUPPRESSED
- RECT. CONTRACTED
- TRAPEZOIDAL
- ▶ V NOTCH

To set it, simply insert the "L" size.
 Use UP ARROW and SCROLL to modify the value.
 Press ENTER to confirm. Left arrow to exit without changes.

V NOTCH
 000.0



8.6.1.2 - FLUMES

Position the cursor on flumes, press ENTER to confirm.

- WEIRS
- ▶ FLUMES
- TABLE
- CUSTOM

In this sub-menu it's possible to select and set the flumes kind available in the channel.
 Press SCROLL button to select the flumes kind to be setted.
 Press ENTER to confirm. Left arrow to exit without changes.

- ▶ SGM VENTURI STD
- SGM VENTURI CUSTOM
- KHAFAGI VENTURI
- PARSHALL INCH
- PARSHALL FEET
- PALMER BOWLUS
- PALMER BOWLUS 2

8.6.1.2.1 - SGM VENTURI STD

Position the cursor on SGM VENTURI STD, press ENTER to confirm.
 "SGM VENTURI STD" are prefabricated Venturi channels and are designed by SGM LEKTRA in collaboration with the Pavia University.

To set it, simply select the Venturi channel model, identifiable with the "bo" size.

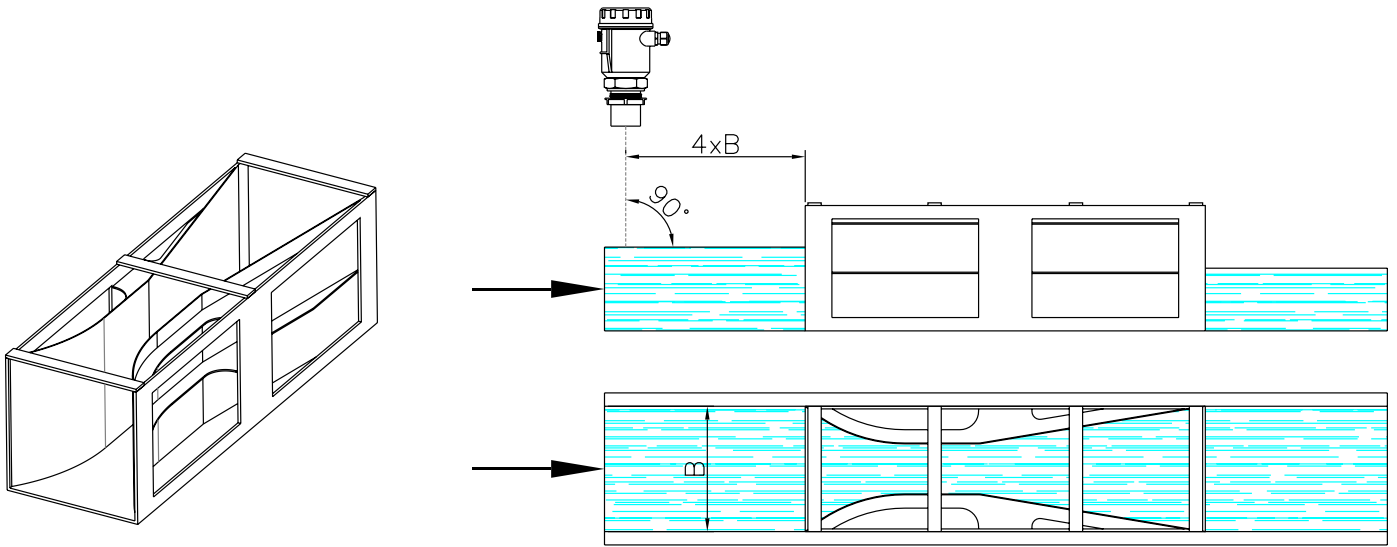
Ex.: B = 300mm; SGM VENTURI STD = BS 300

Press SCROLL button to select the SGM VENTURI STD kind to be setted.

Press ENTER to confirm. LEFT ARROW to exit without changes.

- ▶ SGM VENTURI STD
- SGM VENTURI CUSTOM
- KHAFAGI VENTURI
- PARSHALL INCH
- PARSHALL FEET
- PALMER BOWLUS
- PALMER BOWLUS 2

- ▶ BS 150
- BS 200
- BS 300
- BS 400
- BS 500
- BS 600
- BS 800
- BS 1000



8.6.1.2.2 - SGM VENTURI CUSTOM

Position the cursor on SGM VENTURI CUSTOM, press ENTER to confirm.
 "SGM VENTURI" are custom Venturi channels and are designed by SGM LEKTRA in collaboration with the Pavia University.

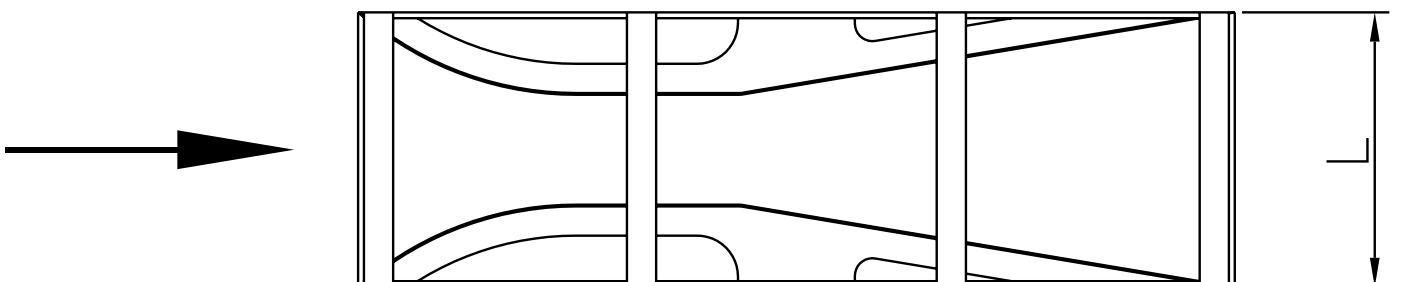
To set it, simply insert the "L" size.

Use UP ARROW and SCROLL to modify the value.

Press ENTER to confirm. LEFT ARROW to exit without changes.

- SGM VENTURI STD
- ▶ SGM VENTURI CUSTOM
- KHAFAGI VENTURI
- PARSHALL INCH
- PARSHALL FEET
- PALMER BOWLUS
- PALMER BOWLUS 2

SGM VENTURI CUSTOM
0000 mm

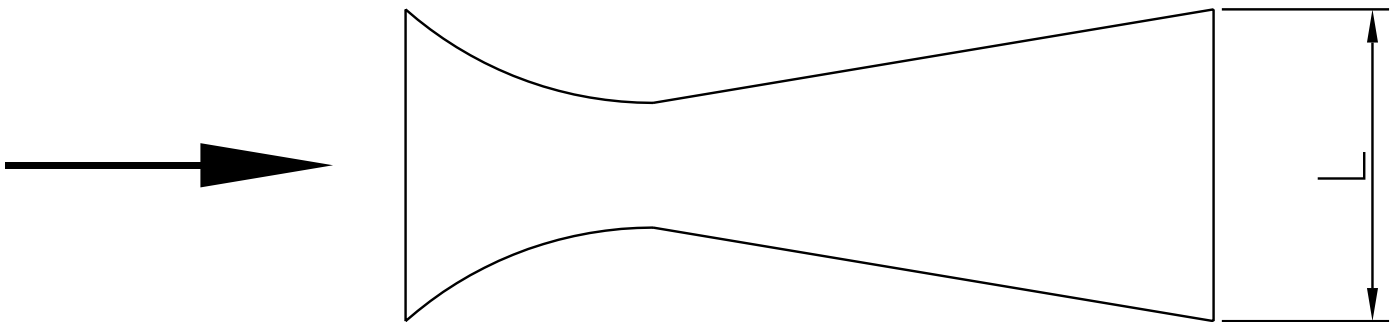


8.6.1.2.3 - KHAFAGI VENTURI

Position the cursor on KHAFAGI VENTURI, press ENTER to confirm.

To set it, simply select the "L" size.
Use UP ARROW and SCROLL to select the value.
Press ENTER to confirm. LEFT ARROW to exit without changes.

- | |
|--|
| SGM VENTURI STD
SGM VENTURI CUSTOM
► KHAFAGI VENTURI
PARSHALL INCH
PARSHALL FEET
PALMER BOWLUS
PALMER BOWLUS 2 |
| ► QV302 120mm
QV303 300mm
QV304 400mm
QV305 500mm
QV306 600mm
QV308 800mm
QV310 1000mm
QV313 1300mm |

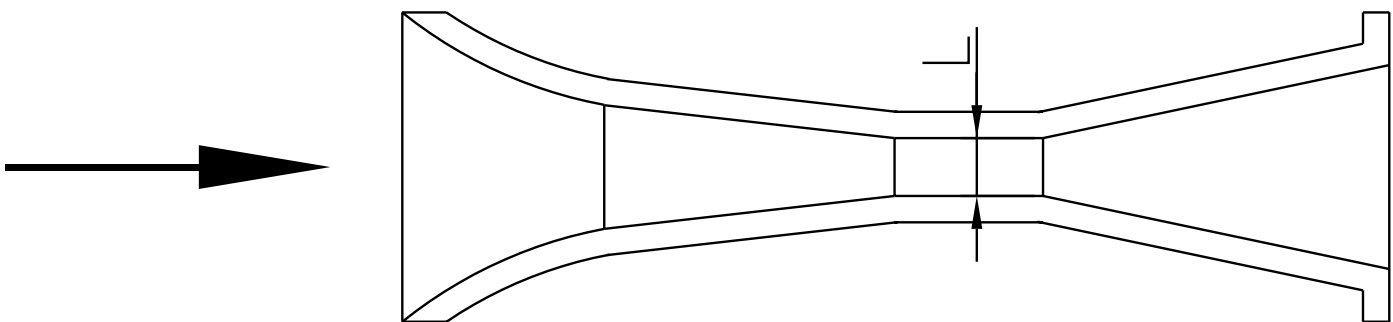


8.6.1.2.4 - PARSHALL INCH

Position the cursor on PARSHALL INCH, press ENTER to confirm.
PARSHALL INCH are the Parshall channels with the "L" dimension in inches.

To set it, simply select the "L" size.
Use UP ARROW and SCROLL to select the value.
Press ENTER to confirm. LEFT ARROW to exit without changes.

- | |
|--|
| SGM VENTURI STD
SGM VENTURI CUSTOM
KHAFAGI VENTURI
► PARSHALL INCH
PARSHALL FEET
PALMER BOWLUS
PALMER BOWLUS 2 |
| ► 1 inch
2 inch
3 inch
6 inch
9 inch
12 inch - 1.0 ft
18 inch - 1.5 ft |

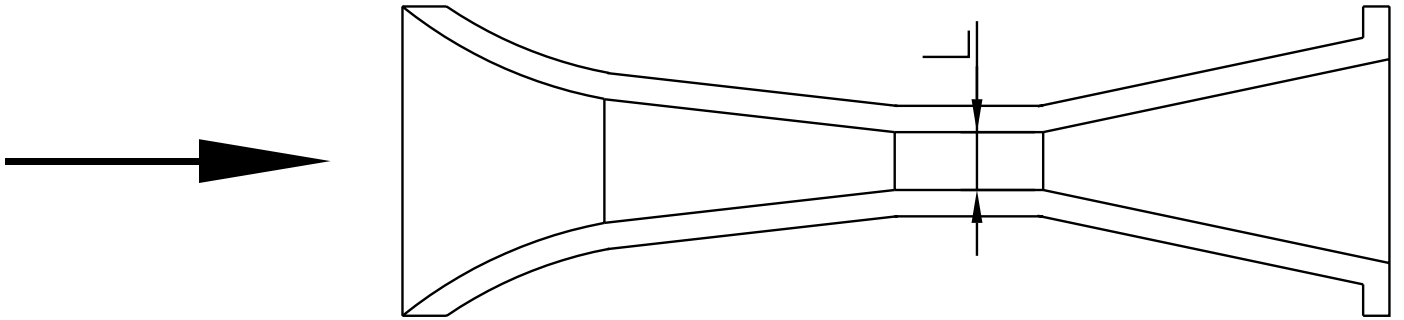


8.6.1.2.5 - PARSHALL FEET

Position the cursor on PARSHALL FEET, press ENTER to confirm.
 PARSHALL FEET are the Parshall channels with the “L” dimension in feet.

To set it, simply select the “L” size.
 Use SCROLL to select the value.
 Press ENTER to confirm. LEFT ARROW to exit without changes.

- | |
|--|
| SGM VENTURI STD
SGM VENTURI CUSTOM
KHAFAGI VENTURI
PARSHALL INCH
► PARSHALL FEET
PALMER BOWLUS
PALMER BOWLUS 2 |
| ► 2 ft
3 ft
4 ft
5 ft
6 ft
8 ft
10 ft
12 ft |

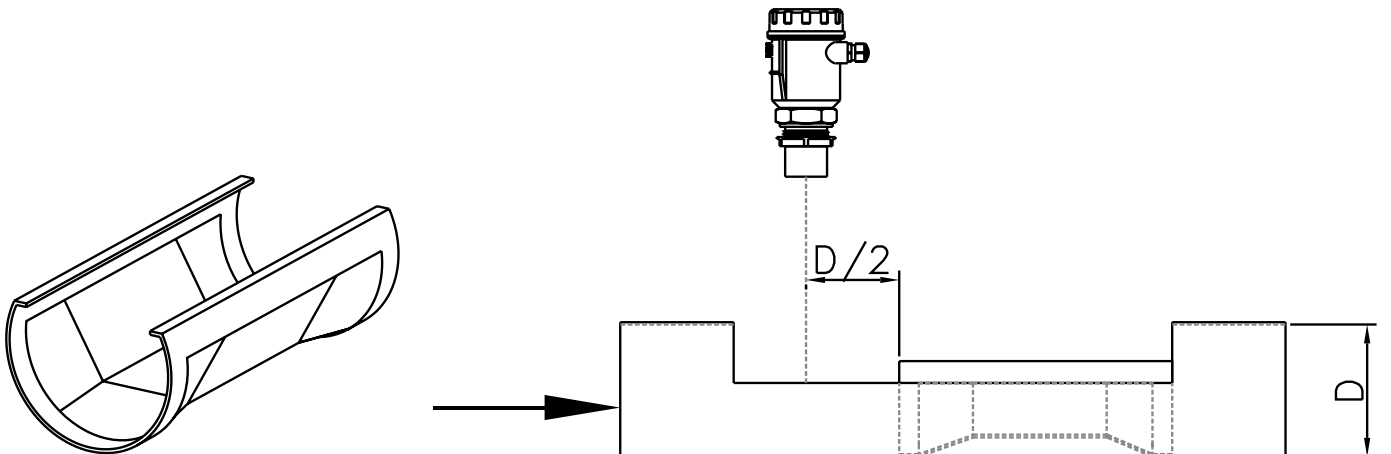


8.6.1.2.6 - PALMER BOWLUS / PALMER BOWLUS 2

Position the cursor on palmer bowlus or palmer bowlus 2,
 press ENTER to confirm.
 “PALMER BOWLUS” are prefabricated Palmer-Bowlus channels.

To set it, simply select the Palmer bowlus channel model.
 Press SCROLL button to select the Palmer-Bowlus model to be setted.
 Press ENTER to confirm. LEFT ARROW to exit without changes.

- | |
|--|
| SGM VENTURI STD
SGM VENTURI CUSTOM
KHAFAGI VENTURI
PARSHALL INCH
PARSHALL FEET
► PALMER BOWLUS
PALMER BOWLUS 2 |
| ► DN100 4in
DN150 6in
DN200 8in
DN250 10in
DN300 12in
DN400 16in
DN500 20in
DN600 24in |
| ► DN700 28in
DN800 32in
DN900 36in
DN1100 42in
DN1200 48in
DN1500 60in
DN1800 72in |



8.6.1.3 - TABLE

Position the cursor on TABLE, press ENTER to confirm.
The table setting is available only with the MUDBUS communication software (code 010F119A).

```
WEIRS
FLUMES
▶ TABLE
CUSTOM
```

8.6.1.4 - CUSTOM

Position the cursor on Custom, press ENTER to confirm.

```
WEIRS
FLUMES
TABLE
▶ CUSTOM
```

It's only possible to see those parameters.
The parameters setting is available only with the MUDBUS communication program (code 010F119A).

```
▶ K = 0.000000
A = 0.000000
B = 0.000000
D = 0.000000
```

**WARNING - Proper programming of this parameter is essential for correct flow measurement.
Do not proceed without having carefully read the below described instructions**

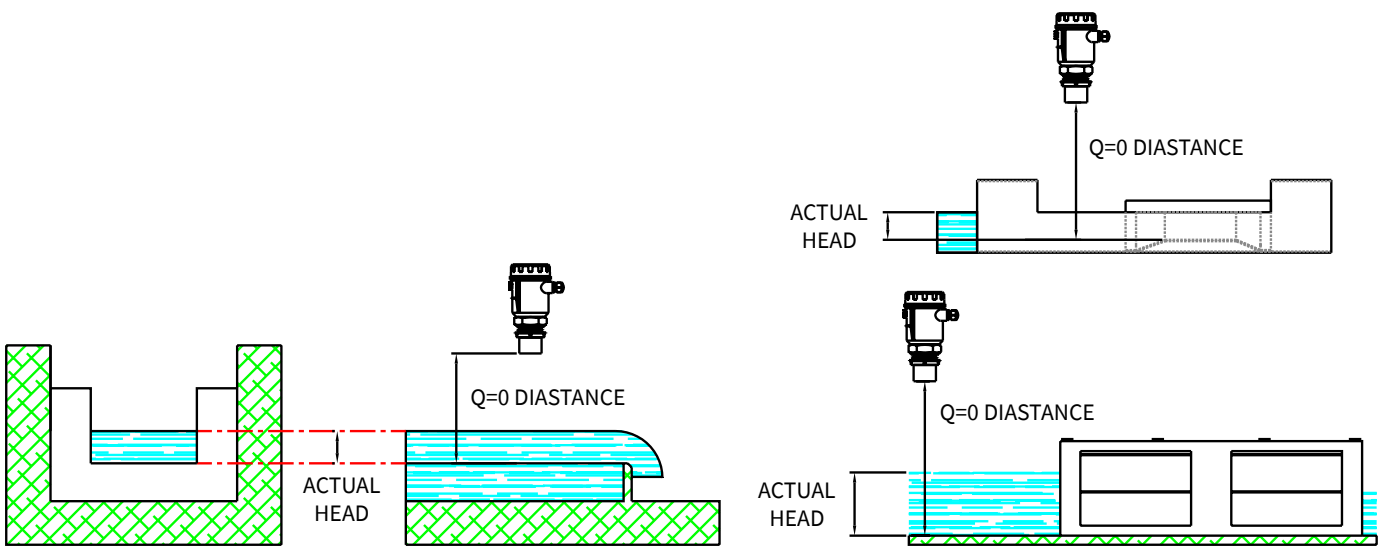
8.6.2 - SELF CALIBRATION

Position the cursor on self calibration, press ENTER to confirm.

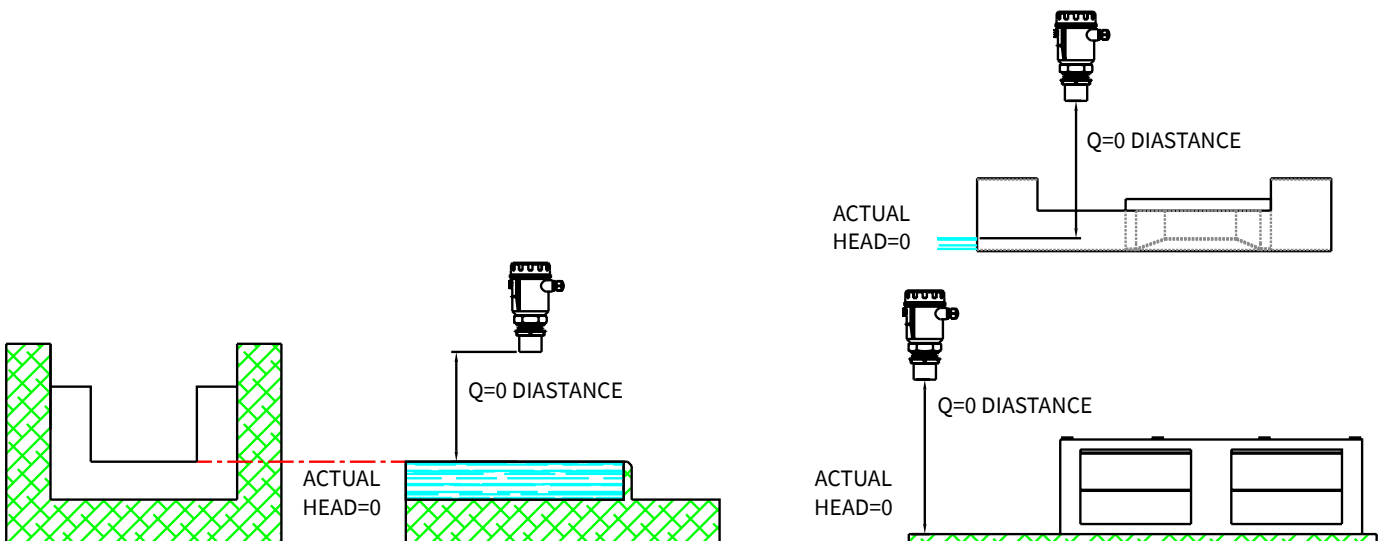
Manually measure in mm the "ACTUAL HEAD" and insert the data, the unit will automatically calculate the fluid distance to the "Q=0" point (zero flow distance). Use UP ARROW and SCROLL to modify the value. Press ENTER to confirm. LEFT ARROW to exit without changes.

PRIMARY DEVICE ► SELF CALIBRATION MEASURE STATUS FROZEN GAIN MAX GAIN TH PEAK VALUE START TOTALIZER ALARM CONFIGURATION
--

SET ACTUAL HEAD 0120 mm



It is recommended to use the "SELF CALIBRATION" system with the zero flow condition, because in doing so the "ACTUAL HEAD" manually measurement distance errors are avoided.



8.6.3 - MEASURE STATUS

Position the cursor on MEASURE STATUS, press ENTER to confirm.

It's possible to display the gain of the system, with values from 0 to 255. While displayed, the automatic gain control is not active. LEFT ARROW to exit.

```
PRIMARY DEVICE
SELF CALIBRATION
▶ MEASURE STATUS
FROZEN GAIN
MAX GAIN TH
PEAK VALUE
START TOTALIZER
ALARM CONFIGURATION
```

MEASURE STATUS

G: 00025

8.6.4 - FROZEN GAIN

Position the cursor on FROZEN GAIN, press ENTER to confirm.

It's possible to fix a value of gain (from 1 to 255) and consequently disable the automatic gain control. Once the value is 000 the automatic gain control restarts. Use UP ARROW and SCROLL to modify the value. Press ENTER to confirm. LEFT ARROW to exit without changes.

Default value: 000

```
PRIMARY DEVICE
SELF CALIBRATION
MEASURE STATUS
▶ FROZEN GAIN
MAX GAIN TH
PEAK VALUE
START TOTALIZER
ALARM CONFIGURATION
```

FROZEN GAIN

000

8.6.5 - MAX GAIN TH

Position the cursor on MAX GAIN TH, press ENTER to confirm.

It's possible to input a value of gain that it can be reached in normal operation. If the gain reaches this value, the "GAIN" error code is activated. Use UP ARROW and SCROLL to modify the value. Press ENTER to confirm. LEFT ARROW to exit without changes.

Default value: 200 (Max gain)

```
PRIMARY DEVICE
SELF CALIBRATION
MEASURE STATUS
FROZEN GAIN
▶ MAX GAIN TH
PEAK VALUE
START TOTALIZER
ALARM CONFIGURATION
```

MAX GAIN TH

200

8.6.6 - PEAK VALUES

Position the cursor on PEAK VALUES, press ENTER to confirm.

In this sub-menu it's possible to display or reset the flow rate peak values. Press SCROLL button to select. Press ENTER to confirm. LEFT ARROW to exit.

```
PRIMARY DEVICE
SELF CALIBRATION
MEASURE STATUS
FROZEN GAIN
MAX GAIN TH
▶ PEAK VALUE
START TOTALIZER
ALARM CONFIGURATION
```

```
▶ DISPLAY VALUE
RESET VALURE
```

8.6.6.1 - DISPLAY VALUES

Position the cursor on DISPLAY VALUES, press ENTER to confirm.

► DISPLAY VALUE
RESET VALURE

Displays the max. and min. distance measured from power on.
LEFT ARROW to exit.

NB - The peak values stored are erased every time the FLOWMETER turns-off.

PEAK VALUE m³/h

MAX FLOW 000124.00
MIN FLOW 000002.00

8.6.6.2 - RESET VALUES

Position the cursor on RESET VALUES, press ENTER to confirm.
LEFT ARROW to return to the previous menu.

DISPLAY VALUES
► RESET VALUES

8.6.7 - START TOTALIZER

Position the cursor on RESET VALUES, press ENTER to start the the flow totalizer.
After starting the totalizer is not possible to stop the totalization.

PRIMARY DEVICE
SELF CALIBRATION
MEASURE STATUS
FROZEN GAIN
MAX GAIN TH
PEAK VALUE
► START TOTALIZER
ALARM CONFIGURATION

8.6.8 - ALARM CONFIGURATION

Position the cursor on ALARM CONFIGURATION, press ENTER to confirm.

PRIMARY DEVICE
SELF CALIBRATION
MEASURE STATUS
FROZEN GAIN
MAX GAIN TH
PEAK VALUE
START TOTALIZER
► ALARM CONFIGURATION

To enable or disable each diagnostic alarms:

- with SCROLL chose the desired item and press

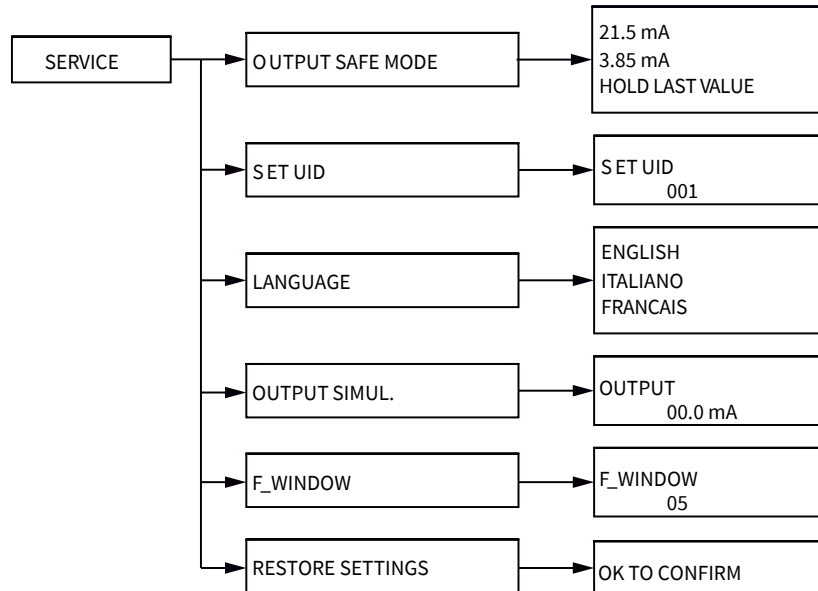
► TEMPERATURE
NO ECHO FOUND
MAX GAIN
ECHO IN BILD
FLOW > 120%

- with SCROLL enable or disable the alarm signal and press ENTER to confirm.

LEFT ARROW to exit.

► DISABLE
ENABLE

8.7 SERVICE menu



8.8 - SERVICE

Press SCROLL to select the menu and press ENTER to access.
Press LEFT ARROW to exit.

```

    SETUP
    DISPLAY
    FLOW APPL.
    ► SERVICE
    INFO
  
```

8.8.1 - OUTPUT SAFE MODE

Position the cursor on OUTPUT SAFE MODE, press ENTER to confirm.
It's possible to choose a analog output value during diagnostic errors.

```

    ► OUTPUT SAVE MODE
    SET UID
    LANGUAGE
    OUTPUT SIMULATION
    F. WINDOW
    RESTORE SETTING
  
```

“21.5 mA” forces the current output to 21,5mA
 “3.85 mA” forces the current output to 3,85mA
 ”HOLD LAST VALUE” maintains the output at the last valid value.
 With the SCROLL button you can select the operation mode.
 Press ENTER to confirm. LEFT ARROW to exit without changes.

```

    21.5 mA
    3.85 mA
    ► HOLD LAST VALUE
  
```

Default value: HOLD LAST VALUE

8.8.2 - SET UID

Position the cursor on SET UID, press ENTER to access.

Can assign the address UID in this parameter, for a MUDBUS RTU network.

```

    OUTPUT SAVE MODE
    ► SET UID
    LANGUAGE
    OUTPUT SIMULATION
    F. WINDOW
    RESTORE SETTING
  
```

Use UP ARROW and SCROLL to modify the value.
 Press ENTER to confirm.
 LEFT ARROW to exit without changes.

```

    SET UID
    001
  
```

Default value 001

8.8.3 - LANGUAGE

Position the cursor on LANGUAGE, press ENTER to access.

Sets the menu language: English, Italian, French

Press SCROLL to select the menu language.

Press ENTER to confirm.

LEFT ARROW to exit without changes.

8.8.4 - OUTPUT SIMULATION

WARNING - entering in the SIMULATION function, the current output is not in function of the level measurement. To restore the current as a measured level function, press the LEFT ARROW button 3 times (RUN mode).

Position the cursor on OUTPUT SIMULATION, press ENTER to access.

It's possible to force the analog output to a desired value, from 3,5 to 21mA.

Use UP ARROW and SCROLL to modify the value.

LEFT ARROW to return to the previous menu.

8.8.5 - F_ WINDOWS

Position the cursor on F_WINDOWS, press ENTER to access.

It is the increase value (in cm), step to step, of the window width during the echo signal research phase.

The "F_WINDOWS" is the area where the echo reception is active.

Normally it is positioned around the real echo signal and all echoes detected within the F_WINDOW are deemed valid.

Example: F_WINDOW parameter set to 5.

- The FLOWMETER detects an echo signal which is 4 meters from the sensor.
- Suddenly, the echo signal disappears and a new echo signal to 3.5 mt away from the sensor is detected.
- Each time the echo signal will be emitted, the FLOWMETER will enlarge "F_WINDOW" with 5cm step, until covering the new echo detected area. Now the F_WINDOW will start to tighten around the new echo signal and the new measurement of 3,5mt distance will be used to calculate the level measurement, alarm thresholds, etc..

F_WINDOW serves to filter false echo signals products, for example, by the agitator blades.

Range: 05÷20

Use UP ARROW and SCROLL to modify the value.

Press ENTER to confirm.

LEFT ARROW to exit without changes.

Default value: 05

```

OUTPUT SAVE MODE
SET UID
▶ LANGUAGE
OUTPUT SIMULATION
F. WINDOW
RESTORE SETTING

```

```

▶ ENGLISH
ITALIANO
FRANCAIS

```

```

OUTPUT SAVE MODE
SET UID
LANGUAGE
▶ OUTPUT SIMULATION
F. WINDOW
RESTORE SETTING

```

```

OUTPUT SIMULATION

00.0 mA

```

```

OUTPUT SAVE MODE
SET UID
LANGUAGE
OUTPUT SIMULATION
▶ F. WINDOW
RESTORE SETTING

```

```

F_WINDOW

05

```

8.8.6 - RESTORE SETTING

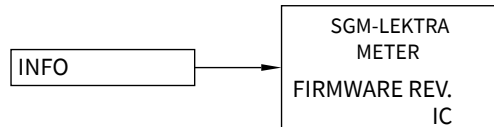
Position the cursor on SET UID, press ENTER to access.

OUTPUT SAVE MODE
 SET UID
 LANGUAGE
 OUTPUT SIMULATION
 F. WINDOW
 ► RESTORE SETTING

Press ENTER to restore the FLOWMETER default settings.
 LEFT ARROW to exit without restored the FLOWMETER default settings.

OK TO CONFIRM

8.9 INFO MENU



8.10 - INFO

Position the cursor on INFO, press ENTER to access.

SETUP
 DISPLAY
 FLOW APPL.
 SERVICE
 ► INFO

In addition to information about the manufacturer, are displayed the firmware revision and the configuration index.

SGM-LEKTRA
 FLOWMETER

FIRMWARE REV.
 I.C.

9-FACTORY TEST AND QUALITY CERTIFICATE



In conformity to the company and check procedures I certify that the equipment:

(Ultrasonic sensor)

is conform to the technical requirements on Technical Data and it is made in conformity to the procedure

Quality Control Manager: Production and check date: