# Flow51

ultrasonic flow transmitter



technical documentation EN Rev. del 21/03/2023



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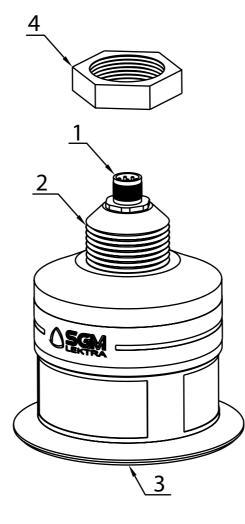
Products supplied by SGM LEKTRA are guaranteed for a period of 12 (twelve) months from delivery date according to the conditions specified in our sale conditions document.

SGM LEKTRA can choose to repair or replace the Product.

If the Product is repaired it will maintain the original term of warranty, whereas if the Product is replaced it will have 12 (twelve) months warranty.

The warranty will be null if the Client modifies, repair or uses the Products for other purposes than the normal conditions foreseen by instructions or Contract.

In no circumstances shall SGM LEKTRA be liable for direct, indirect or consequential or other loss or damage whether caused by negligence on the part of the company or its employees or otherwise howsoever arising out of defective goods



1. Connector 2. 1" GAS Sensor
 PP fixing bolt

# 2.1 IDENTIFICATION

Each meter has an adhesive identification plate on which are indicated the meter main data. The following picture describes the information and data on the identification plate.

1	Mod. FLOW51E0A	C €
2	P.S. 24Vdc 20÷30Vdc	SGM
3	S.N. MU0031603641	

1. Product code

2. Power supply

3. Serial number

# **3-FEATURES**

**Housing material** 

Polypropylene (PP)

# Mechanical installation

1"GAS M - PP flange DN100 opt.

# Protection degree

IP68

# **Electrical connection**

IP68 male connector with 5/10/15/20m linking cable

# Working temperature

-20°C ÷ +60°C

## Pressure

From 0,5 to 1,5 bar (absolute)

# Power supply

20÷30Vdc

# Power consumption

1.5W

# Analog output

4÷20mA max 750ohm

# Digital communication MODBUS RTU

# Max measure range

0.3÷6m (distance from sensor to water)

In case of non perfectly reflecting surfaces, the maximum distance value will be reduced

# Temperature compensation

Digital in the working temperature

## Accuracy

±0,2% (of the measured distance) not better than ±3mm

## Resolution

1mm

# Calibration

VLW601 prog. module with 4 buttons or by MODBUS RTU communication software (010F119A)

## Warm-up

30 minutes typical

## **LCD Display**

Matrix LCD display on VLW601 module (opt.) or on monitor with MODBUS RTU communication software (010F119A)

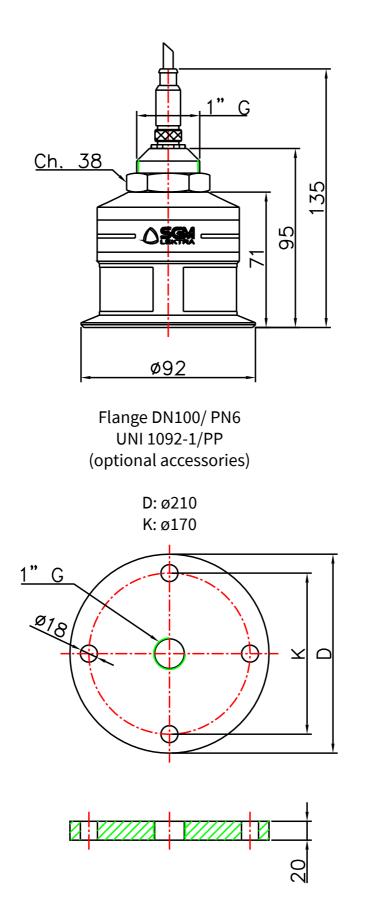
# **4-DIMENSIONS**

# 4.1 MECHANICAL DIMENSIONS

The FLOW51 transmitter has 1" GAS M thread, equipped with 1" PP fixing bolt.

Also available with:

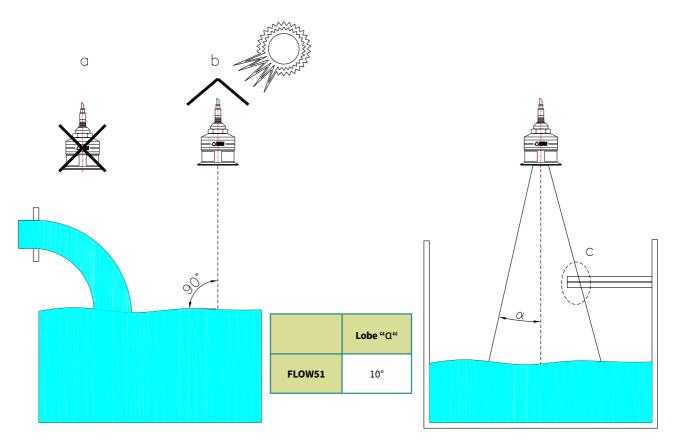
DN100 PN6 UNI 1092-1/PP flange (optional accessory)



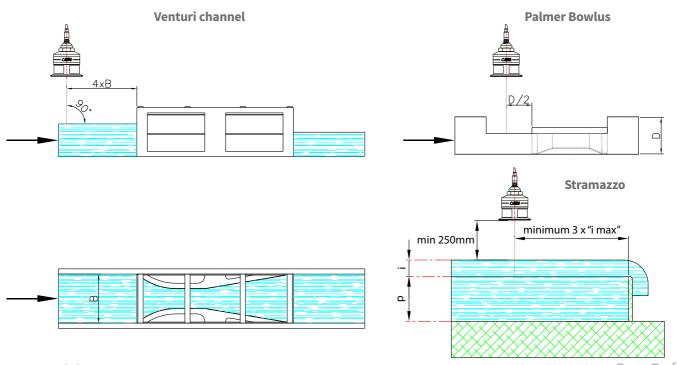
# **5.1 MOUNTING PRECAUTIONS**

# 5.1.1 Mounting position

- Use a protective cover to protect the sensor from weather and direct sunlight (b).
- Do not install the sensor near the load zone (a).
- Make sure that in the sensor emission beam (lobe "a") there are no obstacles (c) that can be intercepted as level.
- Make sure that there is not foam presence on the product surface to be measured.

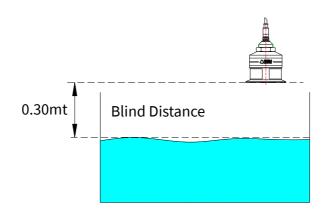


Make sure that the FLOW51 distance from the weir or channel point is equal or greater than to the minimum allowed distance (blind distance). In the following figure, the example with a Venturi channel (min. dist.4xB), a prefabricated Palmer-Bowlus channel (min. dist. D/2) (available in our catalog) and a neir.



# 5.1.2 Blind distance

During installation is important to remember that in the sensor proximity there is a blind zone (or BLIND DISTANCE) of 0.30m where the sensor can not measure.

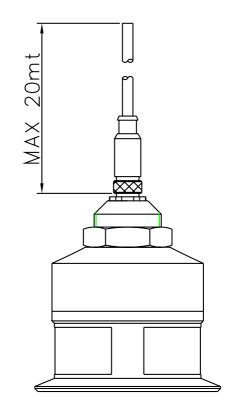


# 6-ELECTRICAL CONNECTIONS

# 6.1 WIRING

- 1) Separate the engine control cables or power cables from the FLOW51 connection cables
- 2) Isolate unused wires of the cable.
- 3) Fully tighten the connector ring nut.

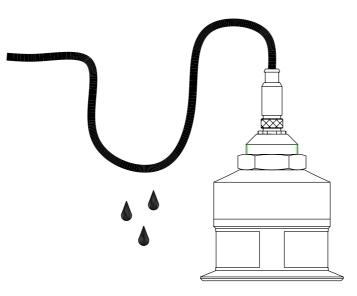
Brown	GND (0V)
Red	+24 Vdc
White	SDA Display
Yellow	+4÷20mA
Gree	A (RS485)
Blue	B (RS485)
Pink	+3.3V Display
Grey	SCL Display



# **6.2 MOISTURE PROTECTION**

In order to avoid moisture infiltration on connector, we strongly suggest to:

- Fully tighten the connector ring nut.
- Position the cable so that it forms a downward curve; in this way the condensation and/or rain water will tend to drip from the curve bottom



# **6.3 DIGITAL COMMUNICATIONS CONNECTION**

# 6.3.1 Via MODBUS RTU

1) FLOW51 with MODBUS RTU communication protocol

2) USB/RS485 interface module, cod.694A004A

3) MODBUS RTU communication S/W, cod.010F119A

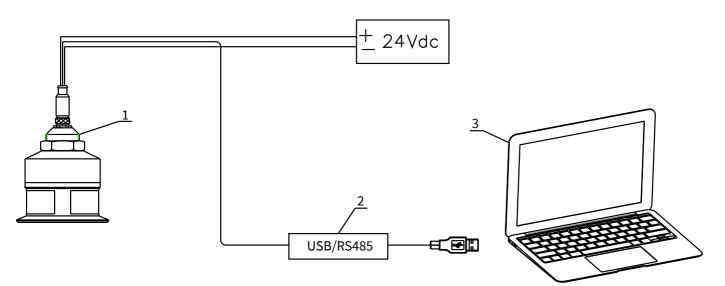
With this software it is possible:

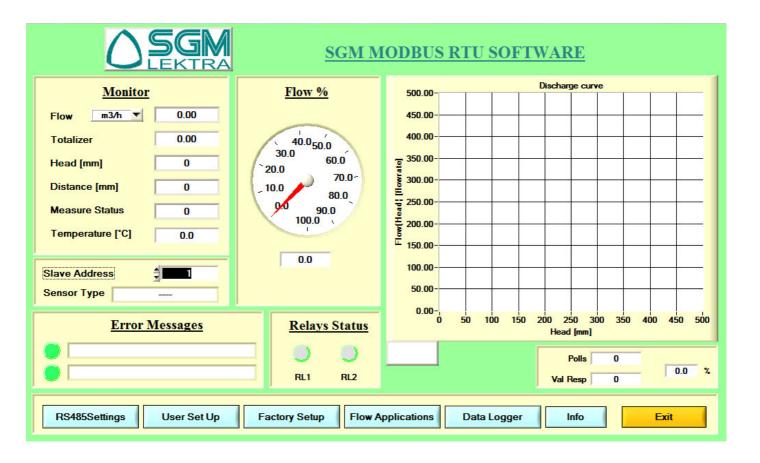
- connect, by selecting the UID address, the FLOW51 transmitter in MODBUS RTU network

- read on your PC monitor all measures in reading and operation data

- program to all configuration parameters

- storing on files, data logger function; measures in reading and operating states





# 7-LOCAL OPERATOR INTERFACE (LOI) - VLW601

LOI is an operator communications center for the FLOW51. Through the LOI, the operator can access any transmitter function for changing configuration parameter settings or other functions.

# 7.1 VLW601 FEATURES

The VLW601 program module has 4 buttons which allow to perform all operational, control and programming instrument functions.

In the configuration menus, it is possible:

- 1. To access submenus and parameters; press 🚺 to select and press 📛 to access.
- 2. To parameter options chode: Press to select the option and press to store the option. Press to exit without storing.
- 3. To configure the parameter values; in some parameters the configuration is done by setting a value (eg., in the SET MAX FLOW parameter is possible to change the value of flow that correspond to 20mA output):

press with the digit to be modified (the digit is highlighted in inverse ), press is to change the high

lighted digits number, press 📰 to save the set value and exit automatically.

Press **buen** to exit without storing.





LEFT ARROW button: • Exit configuration

- Back to previous menu
- Echo map (from RUN mode)



**UP ARROW button:** 

- Parameter values modification
- Parameter scroll



# SCROLL button:

- Cursor movement (to the right)
- Parameter scroll

#### ENTER button: • Configuration access

- Options confirmation
- Parameters values confirmation

Displayed at the bottom indicates the correct echo signal reception

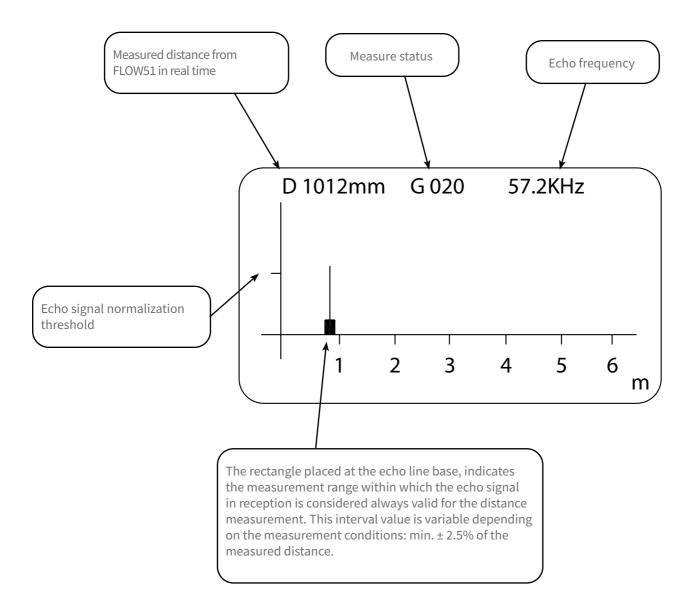
Displayed at the top alerts that there is a generic error; press SCROLL to show the message that indicates the present error type.

• The FLOW51 returns automatically to RUN mode.

# 7.2 - ECHO MAP

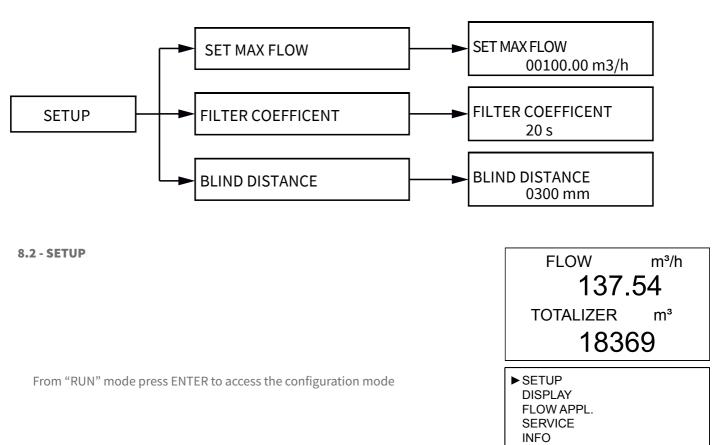
Press LEFT ARROW, from RUN mode, to access directly to the echoes digital map display, which are in FLOW51 receiving. This function is useful to:

- properly orient the transducer pointing.
- verify the echoes in acquisition correctness.
- identify any false echo signals that may cause measurement errors.



# 8-SETUP

# 8.1 - "SETUP" menu



Press SCROLL to select the menu and press ENTER to access. Press LEFT ARROW to exit

► SET MAX FLOW FILTER COEFFICIENT BLIND DISTANCE

#### 8.2.1 - SET MAX FLOW

Position the cursor on SET MAX FLOW, press ENTER to confirm

In this sub-menu it's possible to setup the MAX flow rate value associated with 20mA.

Use UP ARROW and SCROLL to modify the value. Press ENTER to confirm. LEFT ARROW to exit without changes

Default value: 100

# 8.2.2 - FILTER COEFFICIENT

Position the cursor on FILTER COEFFICIENT, ENTER to confirm

Enter a value from 1 to 99: 1 = fastest response, 99 = slowest response. The function is deactivated with 0 (measurement without filter) Use UP ARROW and SCROLL to modify the value. Press ENTER to confirm. LEFT ARROW to exit without changes

Default value: 20

#### 8.2.3 - BLIND DISTANCE

Position the cursor on BLIND DISTANCE, ENTER to confirm

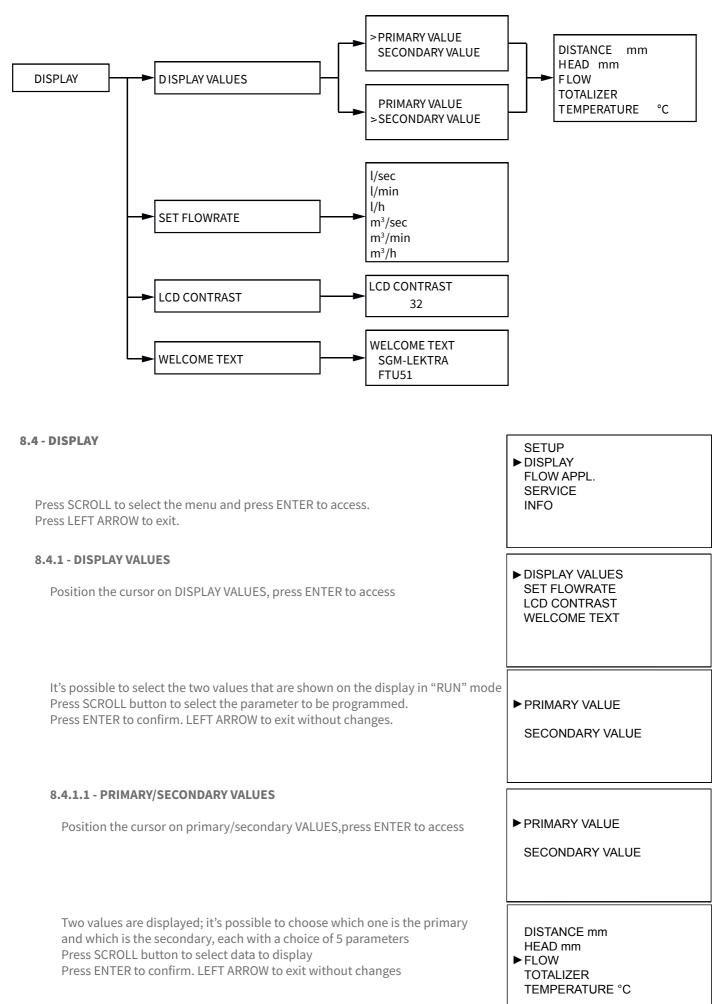
Represent the "BLIND ZONE" of the sensor. Input the desired value in order to avoid measures near the surface of the sensor (if necessary). The minimum value is 300mm Use UP ARROW and SCROLL to modify the value. Press ENTER to confirm. LEFT ARROW to exit without changes

Default values: 300mm

ו	SET MAX FLOW
	00100.00 m³/h
	SET MAX FLOW ► FILTER COEFFICIENT BLIND DISTANCE
	FILTER COEFFICIENT
	SET MAX FLOW FILTER COEFFICIENT ► BLIND DISTANCE
	BLIND DISTANCE
	0300 mm

► SET MAX FLOW

FILTER COEFFICIENT BLIND DISTANCE



#### 8.4.2 - SET FLOWRATE

Position the cursor on SET FLOWRATE, press ENTER to confirm

Press SCROLL button to select the instantaneous flow rate measure unit to be programmed.

Press ENTER to confirm. LEFT ARROW to exit without changes.

# 8.4.3 - LCD CONTRAST

Position the cursor on LCD CONTRAST, press ENTER to confirm

it's possible to adjust the contrast of LCD, simply increasing or decreasing the value of a parameter from 0 to 63. Use UP ARROW and SCROLL to modify the value. Press ENTER to confirm. LEFT ARROW to exit without changes

Default value: 32

# 8.4.4 - WELCOME TEXT

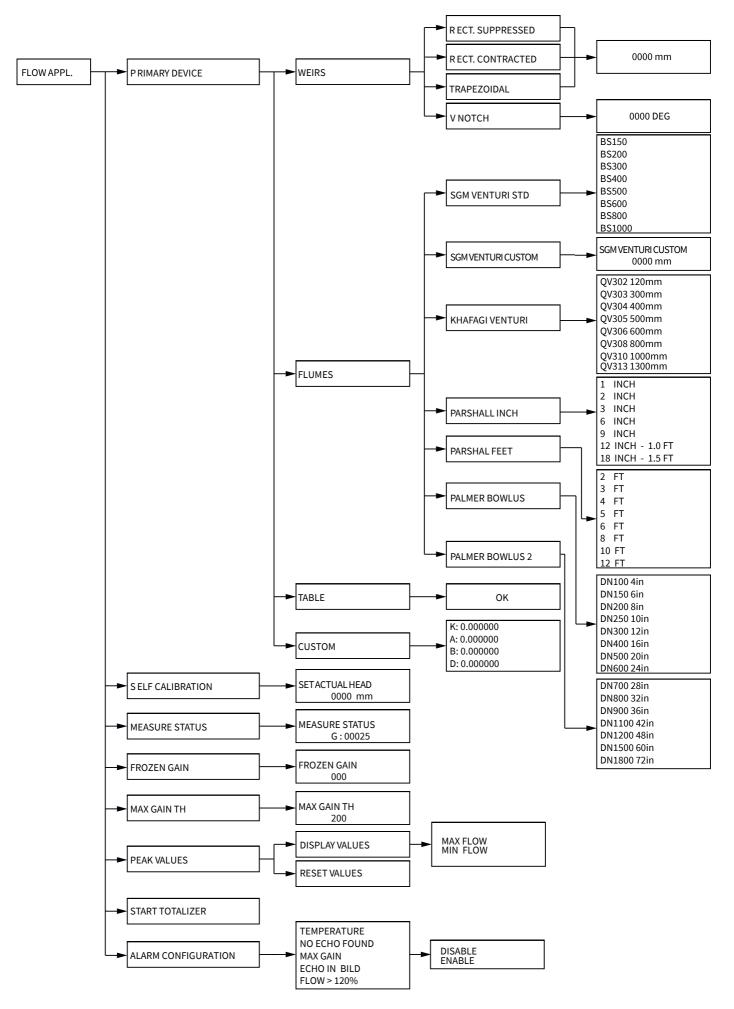
Position the cursor on WELCOME TEXT, press ENTER to confirm

It's possible to edit or delete the message that is displayed by the FLOW51 during the startup.

Use UP ARROW (up scroll) and SCROLL (down scroll) to change the digit; ENTER to move the digit to the right. To confirm press ENTER repeatedly until reach the end of second row. LEFT ARROW to exit without changes.

Default value: SGM-LEKTRA FLOW51

	DISPLAY VALUES ► SET FLOWRATE LCD CONTRAST WELCOME TEXT
it	l/sec l/min l/h m³/sec m³/min ► m³/h
	DISPLAY VALUES SET FLOWRATE ► LCD CONTRAST WELCOME TEXT
	LCD CONTRAST
	32
	DISPLAY VALUES SET FLOWRATE LCD CONTRAST ► WELCOME TEXT
t; ly until	WELCOME TEXT SGM-LEKTRA FLOW51



Press SCROLL to select the menu and press ENTER to access. Press LEFT ARROW to exit.

# 8.6.1 - PRIMARY DEVICE

Position the cursor on primary device, press ENTER to access.

In this sub-menu it's possible to select and set the primary device available in the channel Press SCROLL button to select the primary device to be setted.

Press ENTER to confirm. LEFT ARROW to exit without changes

## 8.6.1.1 - WEIRS

Position the cursor on WEIRS, press ENTER to access

In this sub-menu it's possible to select and set the weir kind available in the channel

Can be selected: Rectangular Suppressed,

Rectangular Contracted, Trapezoidal and V Notch

Press SCROLL button to select the weir kind to be setted.

Press ENTER to confirm. LEFT ARROW to exit without changes

## 8.6.1.1.1 - RECT. SUPPRESSED

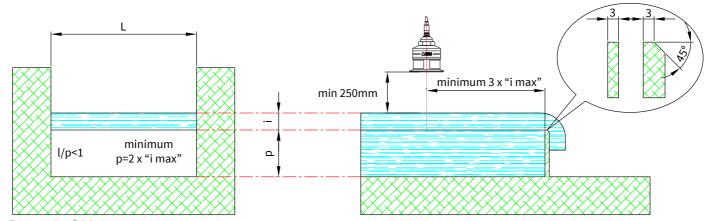
Position the cursor on RECT. SUPPRESSED (or no constriction rectangular), press ENTER to access

To set it, simply insert the "L" size (see drawing below). Use UP ARROW and SCROLL to modify the value. Press ENTER to confirm. LEFT ARROW to exit without changes.

# FLOW51 - setup

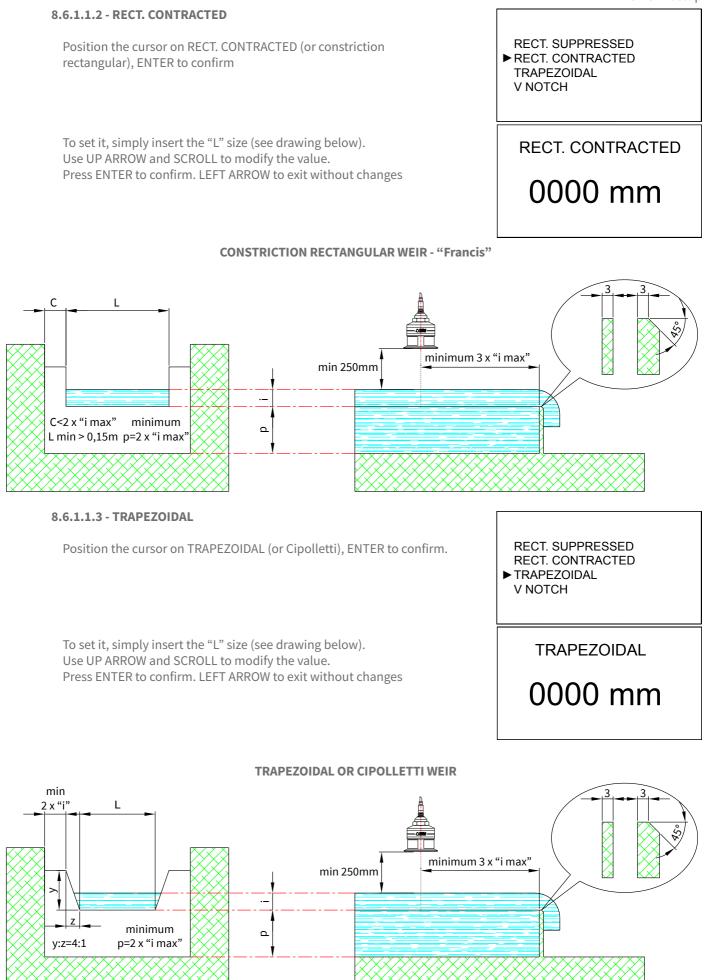
► PRIMARY DEVICE SELF CALIBRATION MEASURE STATUS FROZEN GAIN MAX GAIN TH PEAK VALUE START TOTALIZER ALARM CONFIGURATION
▶ PRIMARY DEVICE SELF CALIBRATION MEASURE STATUS FROZEN GAIN MAX GAIN TH PEAK VALUE START TOTALIZER ALARM CONFIGURATION
► WEIRS FLUMES TABLE CUSTOM
► WEIRS FLUMES TABLE CUSTOM
► RECT. SUPPRESSED RECT. CONTRACTED TRAPEZOIDAL V NOTCH
► RECT. SUPPRESSED RECT. CONTRACTED TRAPEZOIDAL V NOTCH
RECT. SUPPRESSED
0000 mm

## **NO CONSTRICTION RECTANGULAR WEIR - "Bazin"**

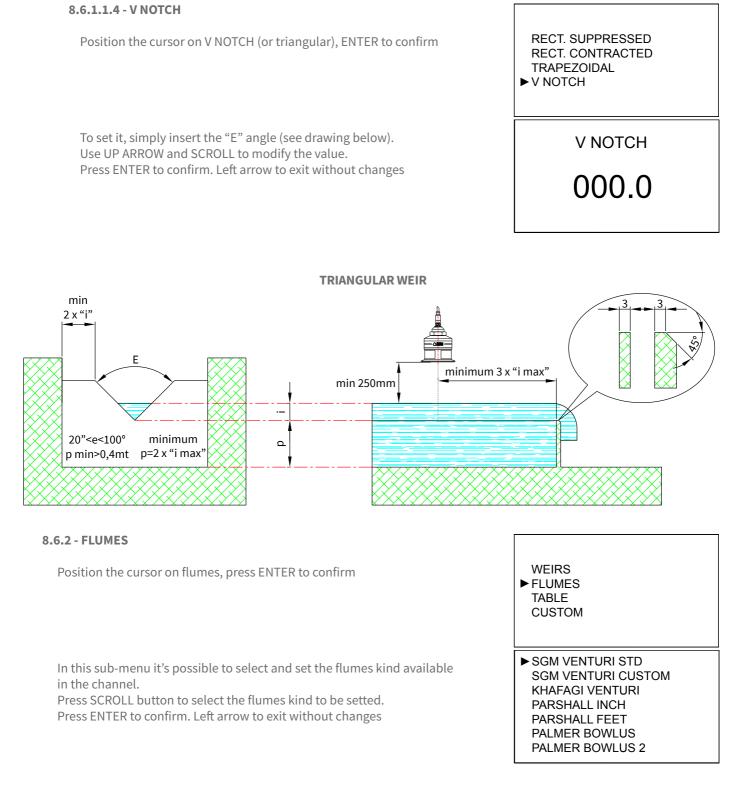


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#### 8.6.1.2.1 - SGM VENTURI STD

Position the cursor on SGM VENTURI STD, press ENTER to confirm. "SGM VENTURI STD" are prefabricated Venturi channels and are designed by SGM LEKTRA in collaboration with Pavia University

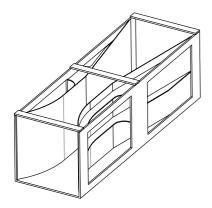
To set it, simply select the Venturi channel model, identifiable with the "B" size.

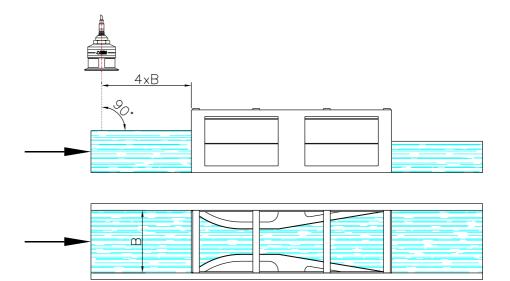
Ex.: B = 300mm; SGM VENTURI STD = BS 300

Press SCROLL button to select the SGM VENTURI STD kind to be setted. Press ENTER to confirm. LEFT ARROW to exit without changes.

► SGM VENTURI STD SGM VENTURI CUSTOM KHAFAGI VENTURI PARSHALL INCH PARSHALL FEET PALMER BOWLUS PALMER BOWLUS 2
► BS 150 BS 200 BS 300 BS 400 BS 500 BS 600

BS 800 BS 1000





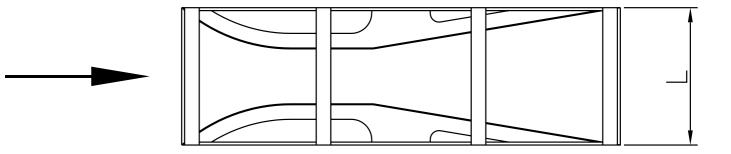
# 8.6.1.2.2 - SGM VENTURI CUSTOM

Position the cursor on SGM VENTURI CUSTOM, press ENTER to confirm. "SGM VENTURI" are custom Venturi channels and are designed by SGM LEKTRA in collaboration with Pavia University.

To set it, simply insert the "L" size. Use UP ARROW and SCROLL to modify the value. Press ENTER to confirm. LEFT ARROW to exit without changes. SGM VENTURI STD ► SGM VENTURI CUSTOM KHAFAGI VENTURI PARSHALL INCH PARSHALL FEET PALMER BOWLUS PALMER BOWLUS 2

SGM VENTURI CUSTOM

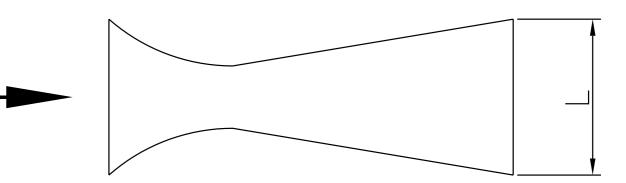
0000 mm



# 8.6.1.2.3 - KHAFAGI VENTURI

Position the cursor on KHAFAGI VENTURI, press ENTER to confirm

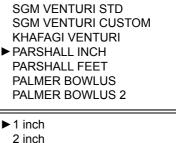
To set it, simply select the "L" size. Use UP ARROW and SCROLL to select the value. Press ENTER to confirm. LEFT ARROW to exit without changes. SGM VENTURI STD SGM VENTURI CUSTOM ► KHAFAGI VENTURI PARSHALL INCH PARSHALL FEET PALMER BOWLUS PALMER BOWLUS 2 ► QV302 120mm QV303 300mm QV304 400mm QV305 500mm QV306 600mm QV308 800mm QV310 1000mm QV313 1300mm



# 8.6.1.2.4 - PARSHALL INCH

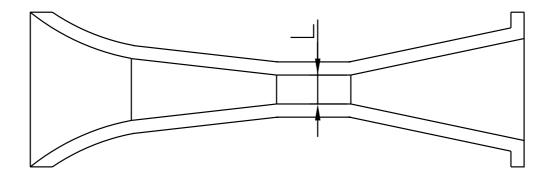
Position the cursor on PARSHALL INCH, press ENTER to confirm. PARSHALL INCH are the Parshall channels with the "L" dimension in inches.

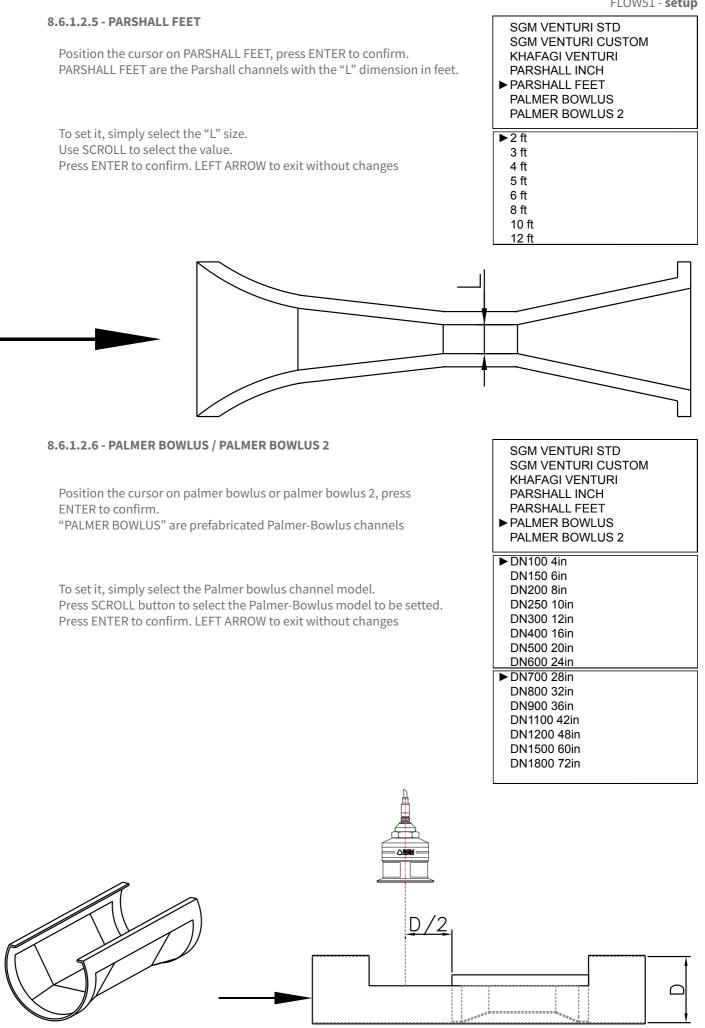
To set it, simply select the "L" size. Use UP ARROW and SCROLL to select the value. Press ENTER to confirm. LEFT ARROW to exit without changes



2 inch 3 inch 6 inch 9 inch 12 inch - 1.0 ft

12 inch - 1.5 ft



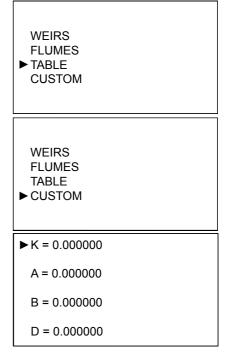


# 8.6.1.3 - TABLE

Position the cursor on TABLE, press ENTER to confirm. The table setting is available only with the MUDBUS communication software (code 010F119A)

# 8.6.1.4 - CUSTOM

Position the cursor on Custom, press ENTER to confirm.



It's only possible to see those parameters.

The parameters setting is available only with the MUDBUS communication program (code 010F119A)

PRIMARY DEVICE

► SELF CALIBRATION MEASURE STATUS

FROZEN GAIN MAX GAIN TH

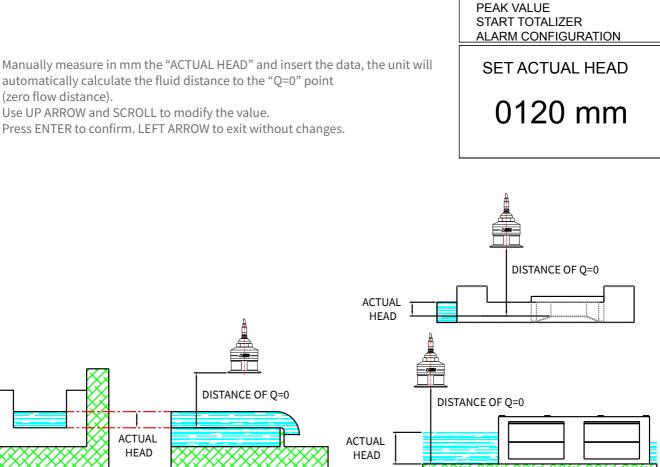
WARNING - Proper programming of this parameter is essential for correct flow measurement. Do not proceed without having carefully read the below described instructions

## 8.6.2 - SELF CALIBRATION

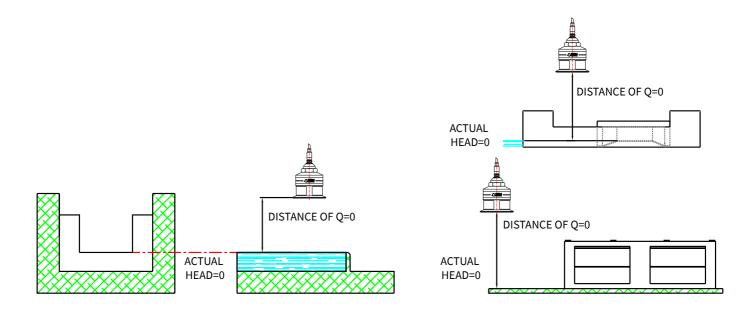
Position the cursor on SELF CALIBRATION, press ENTER to confirm.

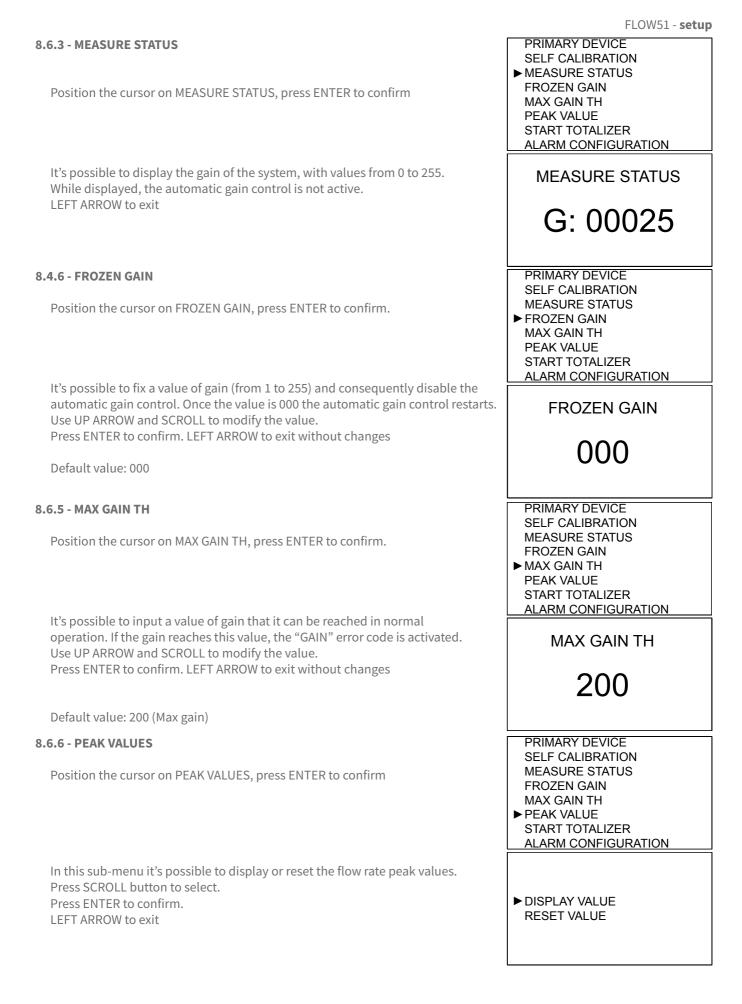
Manually measure in mm the "ACTUAL HEAD" and insert the data, the unit will automatically calculate the fluid distance to the "Q=0" point (zero flow distance).

Use UP ARROW and SCROLL to modify the value.



It is recommended to use the "SELF CALIBRATION" system with the zero flow condition, because in doing so the "ACTUAL HEAD" manually measurement distance errors are avoided.





#### 8.6.6.1 - DISPLAY VALUES

#### Position the cursor on DISPLAY VALUES, press ENTER to confirm

Displays the max. and min. distance measured from power on. LEFT ARROW to exit. NB - The peak values stored are erased every time the FLOW51 turns-off

# 8.6.6.2 - RESET VALUES

Position the cursor on RESET VALUES, press ENTER to confirm LEFT ARROW to return to the previous menu.

#### 8.6.7 - START TOTALIZER

Position the cursor on RESET VALUES, press ENTER to start the the flow totalizer. After starting the totalizer is not possible to stop the totalization.

# 8.6.8 - ALARM CONFIGURATION

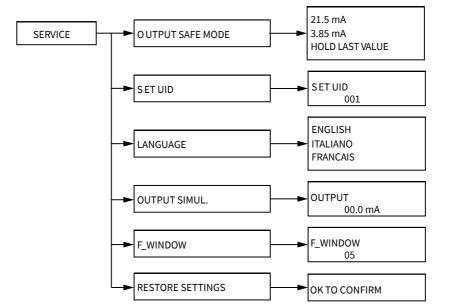
Position the cursor on ALARM CONFIGURATION, press ENTER to confirm

To enable or disable each diagnostic alarms: - with SCROLL chose the desired item and press

- with SCROLL enable or disable the alarm signal and press ENTER to confirm.

LEFT ARROW to exit.

	► DISPLAY VALUE RESET VALUE
	PEAK VALUE m³/h MAX FLOW 000124.00 MIN FLOW 000002.00
	DISPLAY VALUE ▶ RESET VALUE
zer.	PRIMARY DEVICE SELF CALIBRATION MEASURE STATUS FROZEN GAIN MAX GAIN TH PEAK VALUE ► START TOTALIZER
	ALARM CONFIGURATION PRIMARY DEVICE SELF CALIBRATION MEASURE STATUS FROZEN GAIN MAX GAIN TH PEAK VALUE START TOTALIZER ALARM CONFIGURATION
	► TEMPERATURE NO ECHO FOUND MAX GAIN ECHO IN BILD FLOW > 120%
	► DISABLE ENABLE



# 8.8 - SERVICE

Press SCROLL to select the menu and press ENTER to access. Press LEFT ARROW to exit.

# 8.8.1 - OUTPUT SAFE MODE

Position the cursor on OUTPUT SAFE MODE, press ENTER to confirm It's possible to choose an analog output value during diagnostic errors.

"21.5 mA" forces the current output to 21,5mA "3.85 mA" forces the current output to 3,85mA "HOLD LAST VALUE" maintains the output at the last valid value. With the SCROLL button you can select the operation mode. Press ENTER to confirm. LEFT ARROW to exit without changes

Default value: HOLD LAST VALUE

# 8.8.2 - SET UID

Position the cursor on SET UID, press ENTER to access.

Can assign the address UID in this parameter, for a MUDBUS RTU network.

Use UP ARROW and SCROLL to modify the value. Press ENTER to confirm. LEFT ARROW to exit without changes

Default value: 001

DISPLAY FLOW APPL. SERVICE INFO
<ul> <li>► OUTPUT SAFE MODE SET UID LANGUAGE OUTPUT SIMULATION F. WINDOW RESTORE SETTING</li> </ul>
21.5 mA 3.85 mA ► HOLD LAST VALUE
OUTPUT SAFE MODE ► SET UID LANGUAGE OUTPUT SIMULATION F. WINDOW RESTORE SETTING

SETUP

SET UID

001

#### 8.8.3 - LANGUAGE

Position the cursor on LANGUAGE, press ENTER to access.

Sets the menu language: English, Italian, French

Press SCROLL to select the menu language. Press ENTER to confirm. LEFT ARROW to exit without changes

#### 8.8.4 - OUTPUT SIMULATION

**WARNING** - entering in the SIMULATION function, the current output is not in function of the level measurement. To restore the current as a measured level function, press the LEFT ARROW button 3 times (RUN mode)

Position the cursor on OUTPUT SIMULATION, press ENTER to access.

It's possible to force the analog output to a desired value, from 3,5 to 21mA. Use UP ARROW and SCROLL to modify the value. LEFT ARROW to return to the previous menu.

# 8.8.5 - F\_ WINDOWS

Position the cursor on F\_WINDOWS, press ENTER to access.

It is the increase value (in cm), step to step, of the window width during the echo signal research phase.

The "F\_WINDOWS" is the area where the echo detection is active. Normally it is positioned around the real echo signal and all echoes detected within the F\_WINDOW are considered valid. Example: F\_WINDOW parameter set to 5.

- The FLOW51 detects an echo signal which is 4 meters from the sensor.

- Suddenly, the echo signal disappears and a new echo signal to 3.5 mt away from the sensor is detected.
- Each time the echo signal will be emitted, the FLOW51 will enlarge "F\_WINDOW" with 5cm step, until covering the new eco detected area.

Now the F\_WINDOW will start to tighten around the new echo signal and the new measurement of 3,5mt distance will be used to calculate the level measurement, alarm thresholds, etc..

F\_WINDOW filters false echo signals products, for example,

by the agitator blades

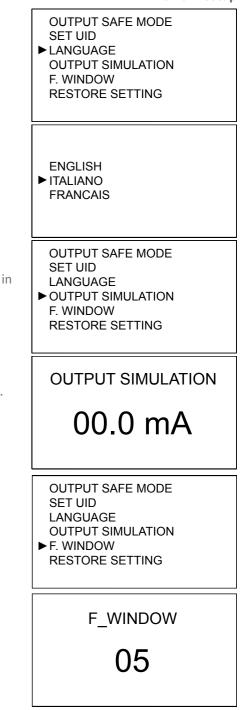
Range: 05÷20

Use UP ARROW and SCROLL to modify the value.

Press ENTER to confirm.

LEFT ARROW to exit without changes

Default value: 05



8.8.6 - RESTORE SETTING OUTPUT SAFE MODE SET UID LANGUAGE Position the cursor on SET UID, press ENTER to access. OUTPUT SIMULATION F. WINDOW ► RESTORE SETTING Press ENTER to restore the FLOW51 default settings LEFT ARROW to exit without restored the FLOW51 default settings **OK TO CONFIRM** 8.9 INFO MENU SGM-LEKTRA FLOW51 INFO FIRMWARE REV. x.xx ICx.x.xx 8.10 - INFO SETUP DISPLAY Position the cursor on INFO, press ENTER to access. FLOW APPL. SERVICE ► INFO SGM-LEKTRA In addition to information about the manufacturer, are displayed the FLOW51 firmware revision and the configuration index. FIRMWARE REV. I.C.

CE

# 9-FACTORY TEST AND QUALITY CERTIFICATE

In conformity to the company and check procedures I certify that the equipment:

(Ultrasonic sensor)

conforms to the technical requirements on Technical Data and it is made in compliance with assembly and checking procedures

Quality Control Manager: ..... Production and check date: .....



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