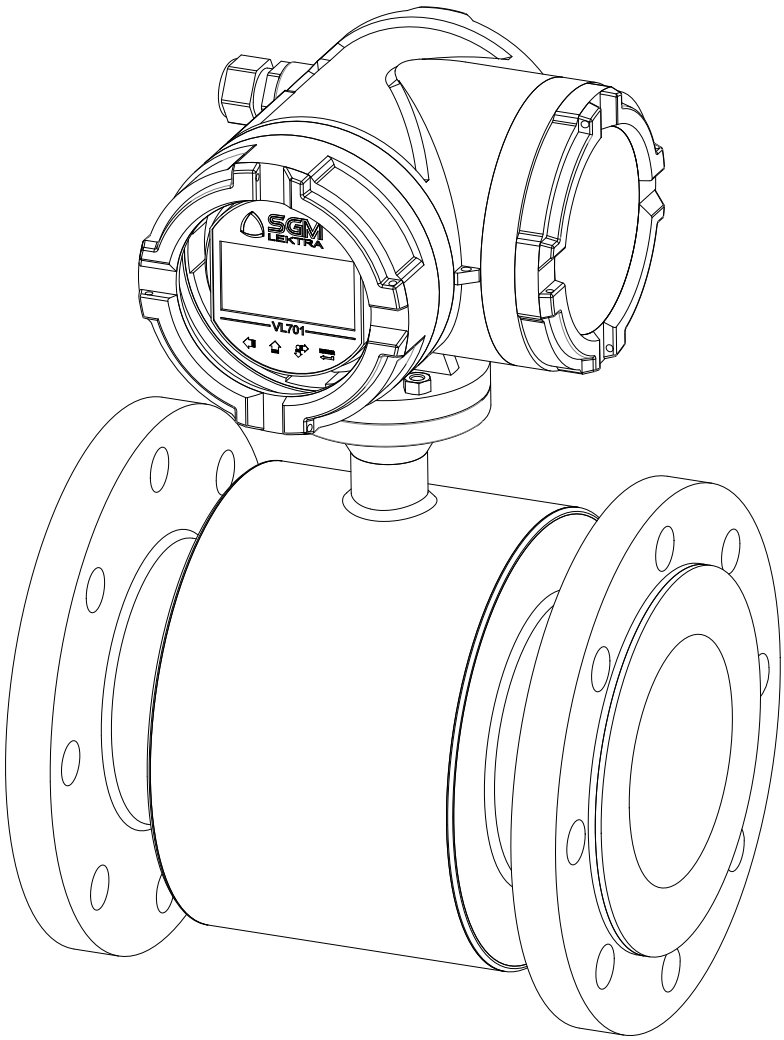
RKmag

electromagnetic induction flow measurement with data logger (opt.)
installation with zero diameters upstream/downstream



technical documentation EN rev. of 24/06/2024

sgm lektra

CONTENTS

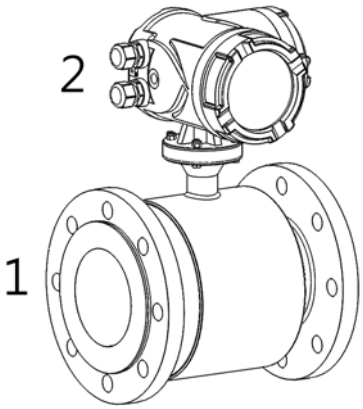
1-WARRANTY

SGM-LEKTRA S.r.l. undertakes to remedy any defect, defect or lack, which occurs within 12 months from the delivery date, provided that it is attributable to it and has been notified within the established terms.
SGM-LEKTRA S.r.l. can choose whether to repair or replace the defective Products.
Products replaced under warranty will benefit from an additional 12-month warranty.
Products repaired under warranty will enjoy the warranty until the original term.
Parts of Products repaired out of warranty will have a 3 month warranty.
The Products are guaranteed to meet particular specifications, technical characteristics or conditions of use only if this is expressly agreed in the Purchase Agreement or in the documents referred to therein.
The guarantee of SGM-LEKTRA S.r.l. absorbs and replaces guarantees and responsibilities, both contractual and non-contractual, originating from the supply such as, for example, compensation for damages, reimbursement of expenses, etc., both in towards the Customer, and towards third parties.
The warranty is void in case of tampering or improper use of the Products.

2-CALIBRATION CERTIFICATE

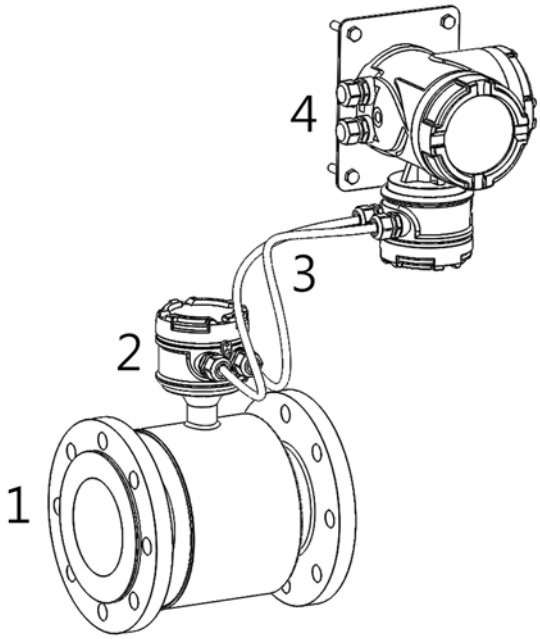
All the electromagnetic flowmeter are tested by 3 point rigs calibration.
The producer releases a document on letterhead certifying the average error of the 3-point calibration.
The calibration certificate is supplied with the unit.
The company archives the test data of each electromagnetic flowmeter.
The calibration rig is certificated by N.I.M. (National Institute of Metrology), which is internationally recognizedby B.I.P.M. (Bureau International des Poids et Metrologie) and complies with NTC ISO IEC 17025 standard.
All calibrations are made in accordance to EN 45001 standards and with an accuracy better than 99.97%

3- PRODUCT



COMPACT VERSION

1. Sensor
2. Converter

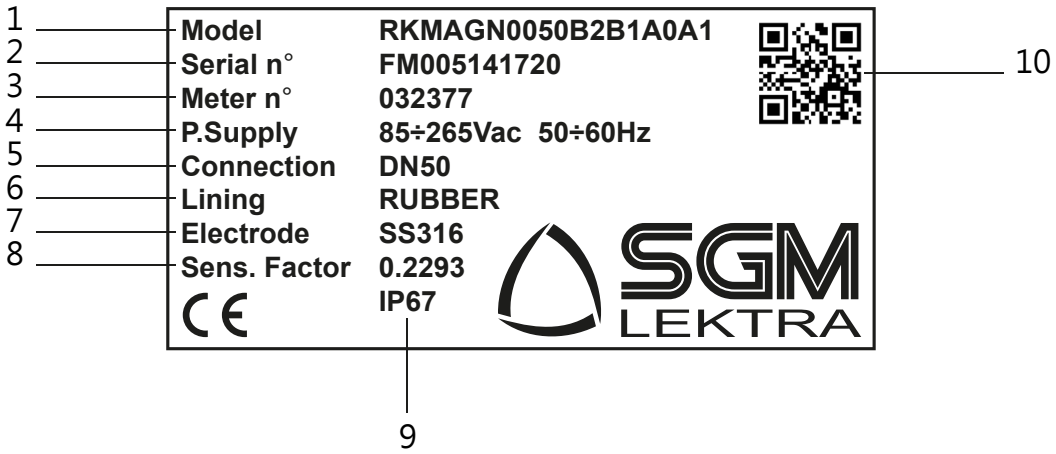


REMOTE VERSION

1. Sensor
2. Connection housing
3. Connection cables
4. Converter, wall mouting

3.1 IDENTIFICATION

Each meter has an adhesive identification plate on which are the meter main data.
The following picture describes the information and data on the identification plate.



1. Product code
2. Serial number
3. Production batch
4. Power supply
5. Process connection
6. Lining material
7. Electrodes material
8. Sensor factor
9. Protection
10. QR code, connecting a product web page

4-FEATURES

Flow rate range
RKmag is able to process signals from fluids with flow rates of up to 10m / s in both directions (bidirectional meter).

Range dimension / lining material
NEOPRENE DN50 ÷ DN800

Sensor material
SS321

Housing material
epoxy painting aluminium 60-70 um

Electrodes material
SS316L - Hastelloy C

Measure range
<0,1m3/h ÷ >9048m3/h

Accuracy
±0,5% standard; ±0,2% optional

Repeatability
±0,1%

Fluid conductivity
>5µS/cm. / >20µS/cm. with demineralized water

Power supply
85÷265Vac, 20÷30Vdc/Vac, 12Vdc

Consumption
6W, max. 8W.

Sensor Pipe Temperature Limits
Remote version operating temperature: -10 ÷ +80°C
Compact version operating temperature: -10 ÷ +80°C
Storage temperature: -40÷85°C

Converter temperature range
-20÷60°C

Communication protocol
Modbus RTU or Bluetooth App Android (opt.)

Data Logger (opt.)
Internal data logger to USB pen drive for flow measurements and analog inputs storing;
the measurement storage interval can be set from 15 to 3600 seconds

Output
4÷20mA: 0÷500Ω
Frequency output: 0,1÷10000 Hz
Pulse output: open collector galvanically isolated 24V 20mA max
Alarm output: 2 relays, 3A 230Vac N.O.

Input signals
RKmag has 2 active analog inputs at 24Vdc for 2-wire transmitters connection (eg. Temperature or pressure) and 1 digital input for an external contact connection for the integrated batch function restart and for partial totalizer management.

Reverse Flow
Allows measure and totalization of reverse flow.

Output Testing
Relays output: Transmitter can switch relays at testing value.
Current Source: Transmitter can be commanded to supply a specified test current between 4.0 and 20.0 mA.
Frequency Source: Transmitter can be commanded to supply a specified test frequency between 1 and 10000 Hz.
Pulse output: transmitter can force the sending of a couting pulse.

Low Flow Cutoff
Adjustable. Below selected value, instantaneous flow and outputs are driven to the zero flow rate signal level.

Humidity Limits
0-100% RH to 150 °F (65 °C), not condensing.

Damping
Adjustable between 1 and 99 seconds.

Compact version IP rating
IP67

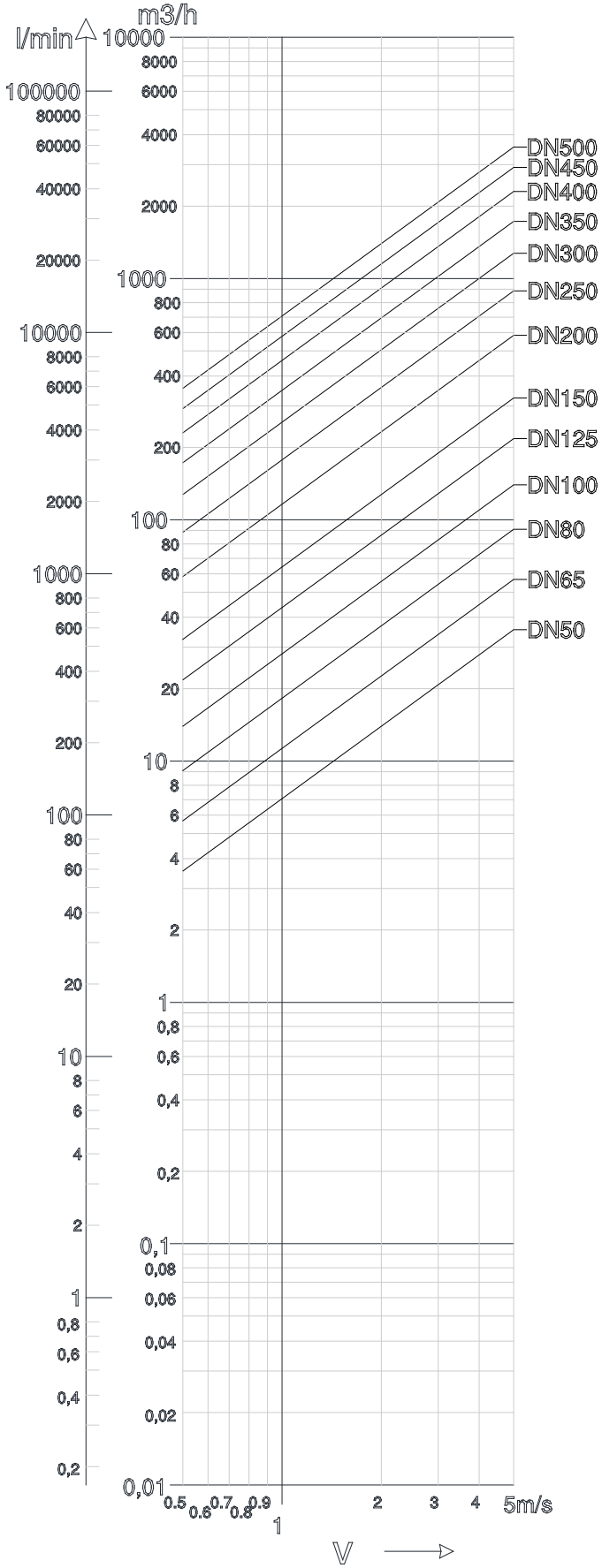
Remote version IP rating
sensor IP67 / IP68 (by request) - converter IP67

Anti-condensation filter
Anti-condensation filter installed on converter

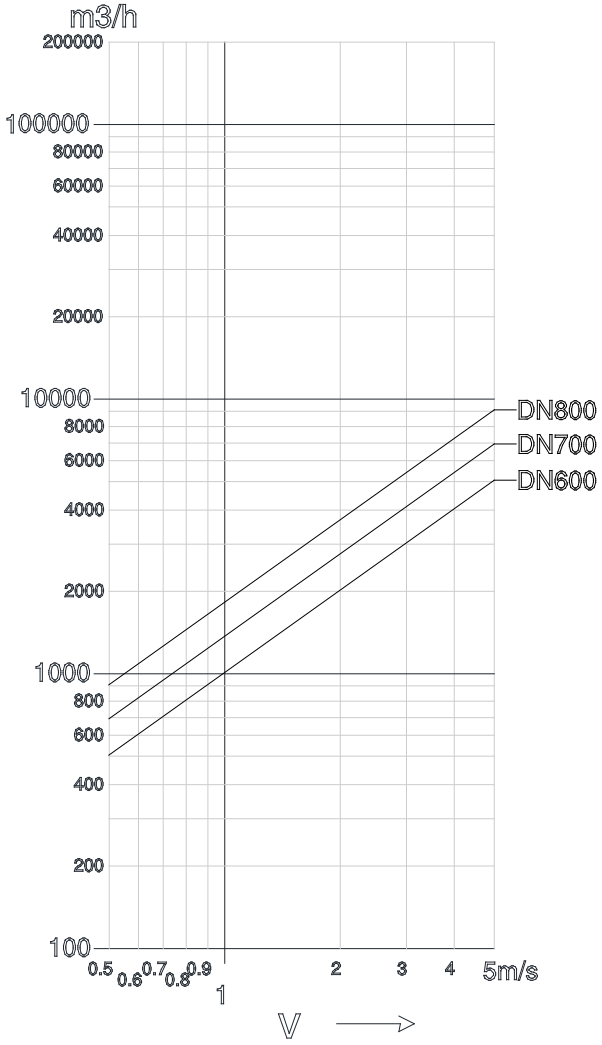
5-FLOW RANGE

5.1 DIAGRAM FOR THE FLOW RATE CALCULATION IN RELATION TO THE DN AND THE VELOCITY OF THE FLUID IN CYLINDRICAL PIPES.

Flow range from DN50 to DN500 (starting from DN10)



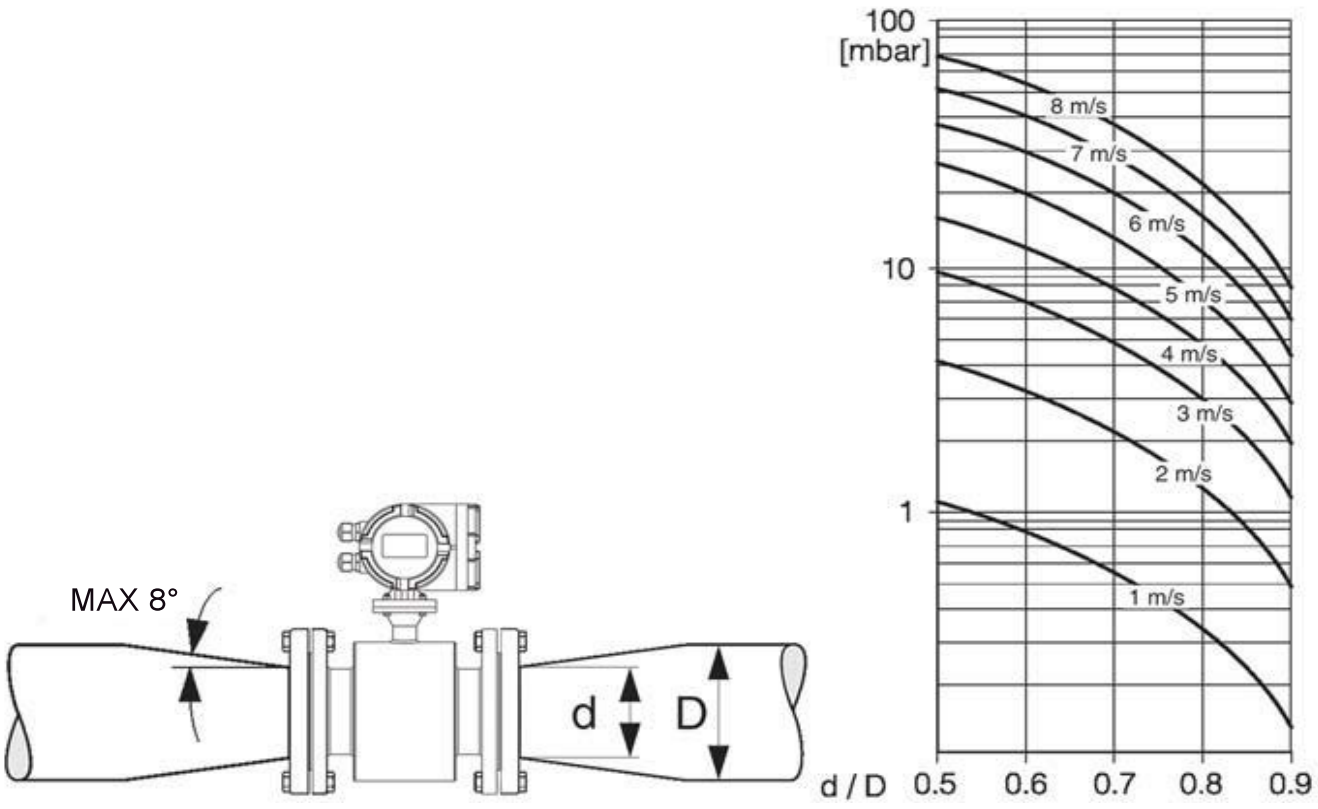
Flow range from DN600 to DN800



5.2 FLOW RANGE TABLES

DN50 ÷ 800	
DN (mm)	**Range: Minimum (0,2 m/s) / Maximum (5 m/s)**
50	1.5 ÷ 35 m3/h
65	2.4 ÷ 59 m3/h
80	3.7 ÷ 92 m3/h
100	6 ÷ 141 m3/h
125	9 ÷ 220 m3/h
150	13 ÷ 318 m3/h
200	23 ÷ 565 m3/h
250	35 ÷ 833 m3/h
300	51 ÷ 1272 m3/h
350	70 ÷ 1731 m3/h
400	90 ÷ 2262 m3/h
450	114 ÷ 2863 m3/h
500	141 ÷ 3534 m3/h
600	203 ÷ 5089 m3/h
700	277 ÷ 6927 m3/h
800	362 ÷ 9048 m3/h

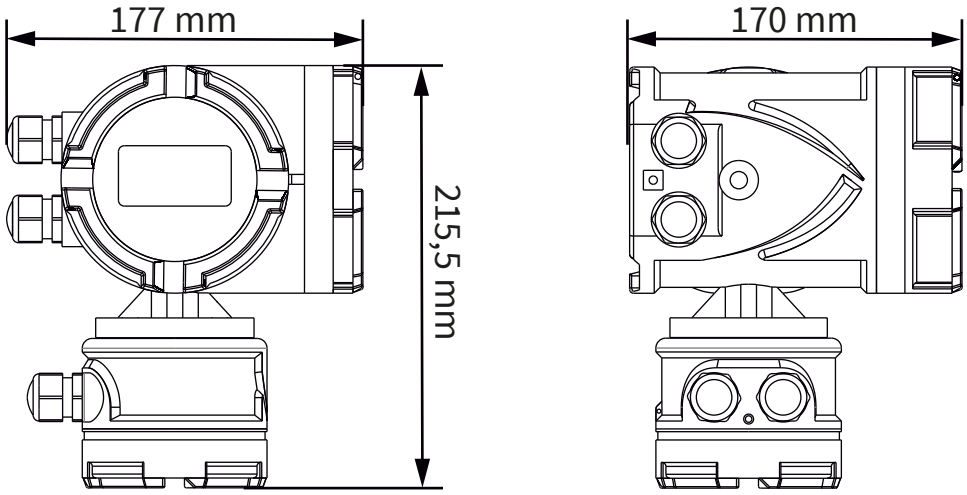
5.3 LOAD LOSS



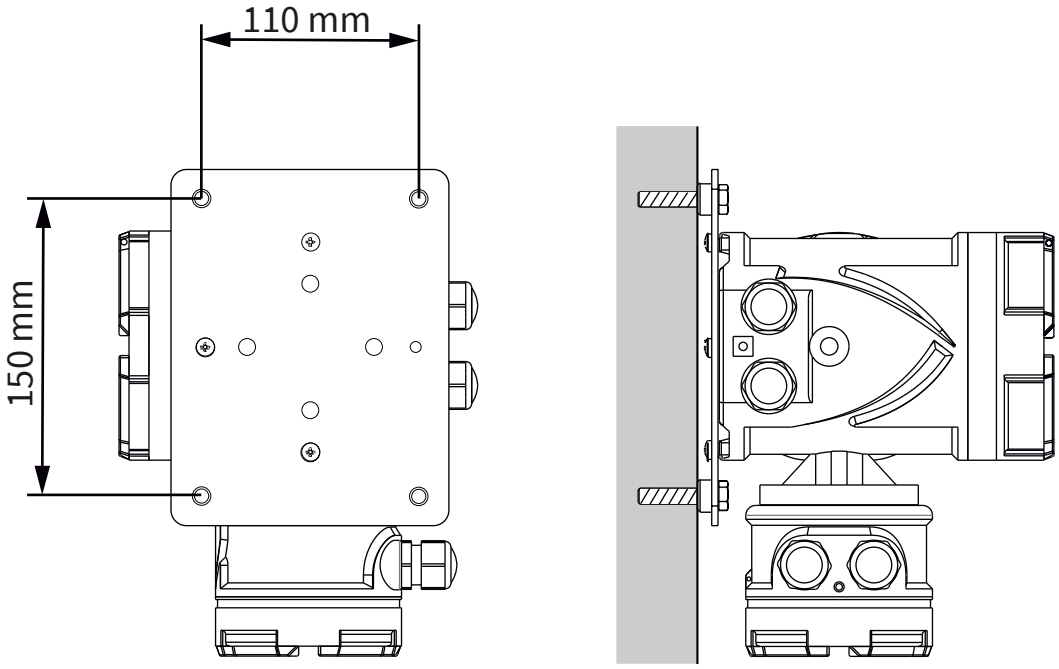
Adaptation cones

6-DIMENSIONS

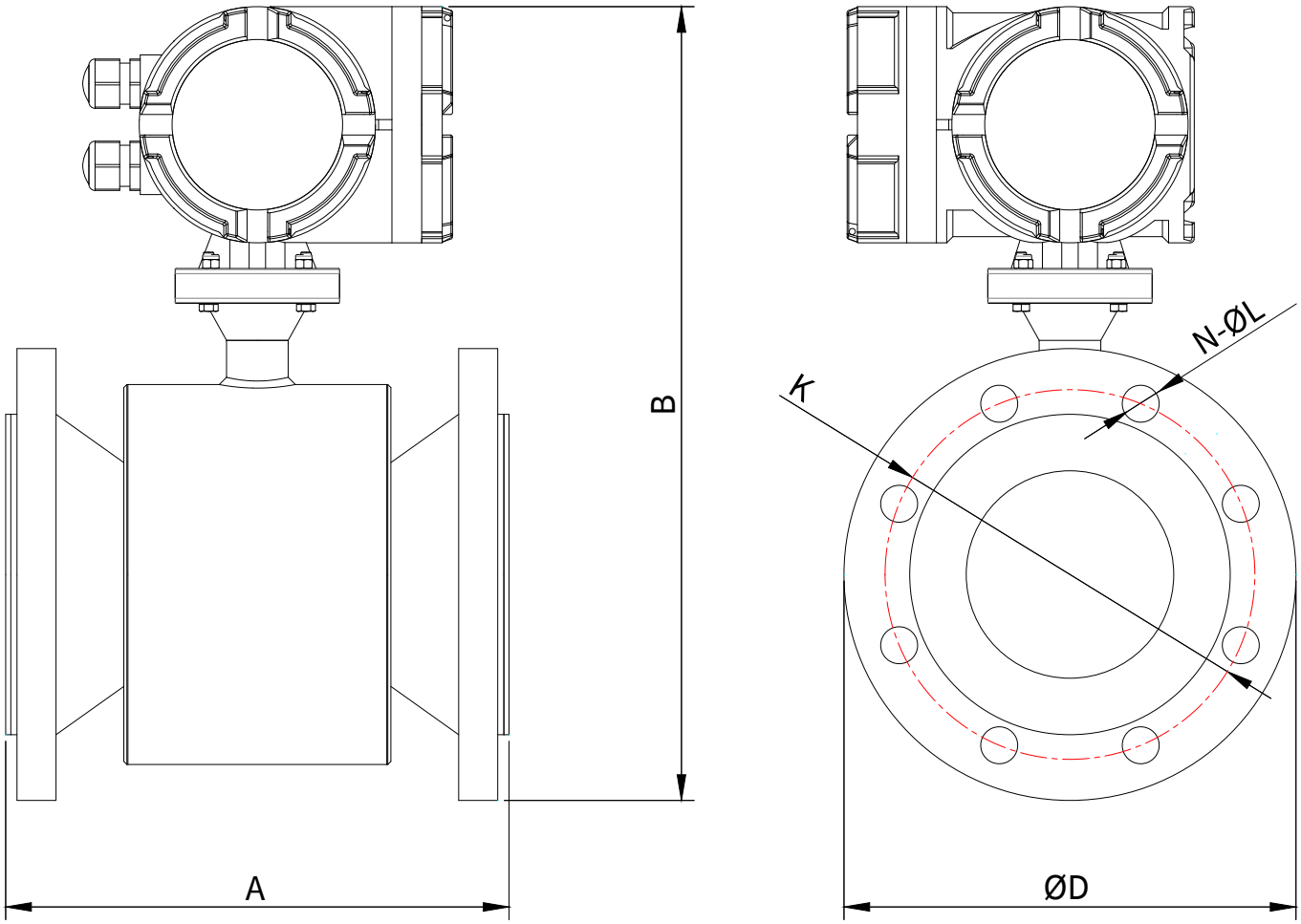
6.1 REMOTE VERSION CONVERTER



6.2 WALL MOUNTING REMOTE VERSION CONVERTER

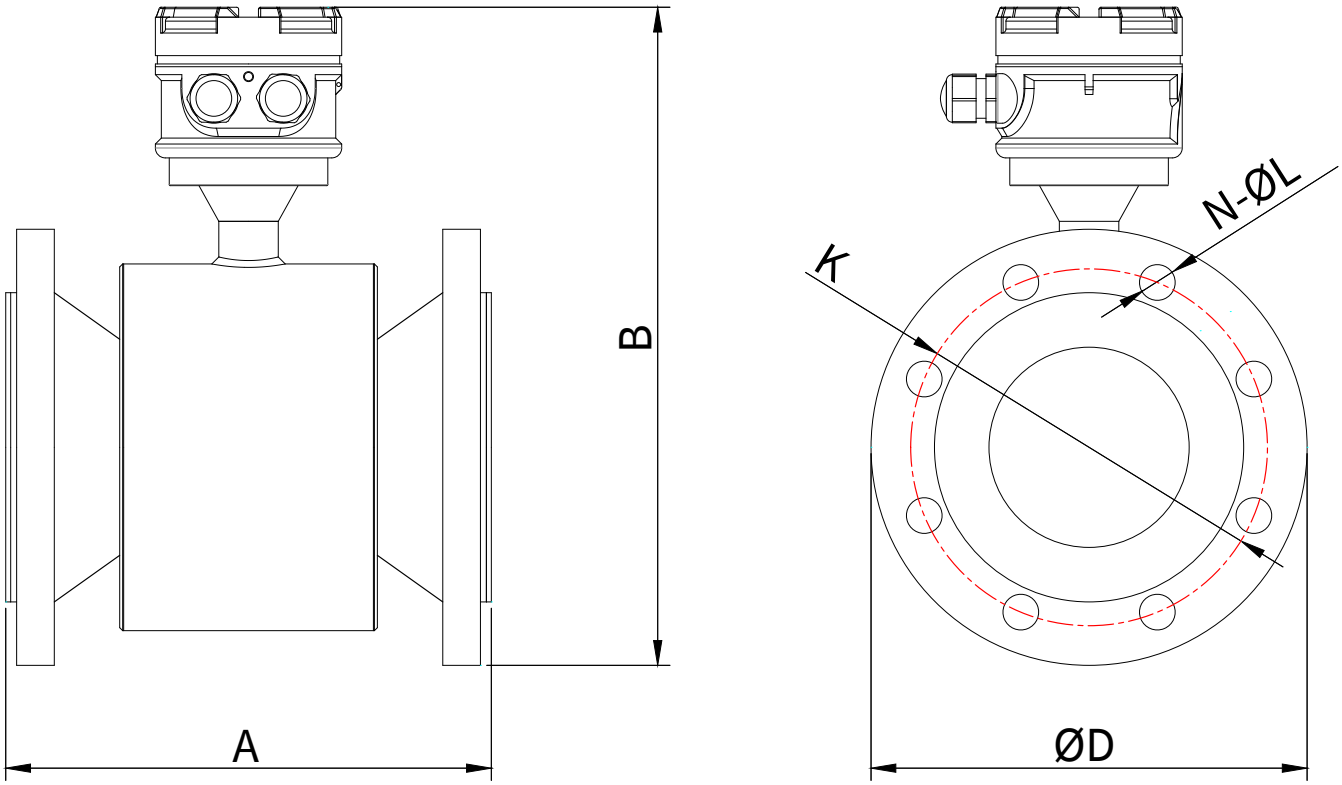


6.3 COMPACT VERSION DN50 ÷ DN800



DN (mm)	A (mm)	B (mm)	ØD (mm)	ØK (mm)	N-ØL (mm)	Pressure
50	200	335	165	125	4-Ø18	1.6MPa
65	200	355	185	145	4-Ø18	1.6MPa
80	200	370	200	160	8-Ø18	1.6MPa
100	250	400	220	180	8-Ø18	1.6MPa
125	250	410	250	210	8-Ø18	1.6MPa
150	300	440	285	240	8-Ø22	1.6MPa
200	350	480	340	295	12-Ø22	1.6MPa
250	450	550	405	355	12-Ø26	1.6MPa
300	500	620	460	410	12-Ø26	1.6MPa
300	500	610	445	400	12-Ø22	1.0MPa
350	550	650	520	470	16-Ø26	1.6MPa
350	550	640	505	460	16-Ø22	1.0MPa
400	600	700	580	525	16-Ø30	1.6MPa
400	600	690	565	515	16-Ø26	1.0MPa
450	600	760	640	585	20-Ø30	1.6MPa
450	600	745	612	565	20-Ø26	1.0MPa
500	600	820	715	650	20-Ø33	1.6MPa
500	600	800	670	620	20-Ø26	1.0MPa
600	600	910	840	770	20-Ø36	1.6MPa
600	600	880	780	725	20-Ø30	1.0MPa
700	700	970	910	840	24-Ø36	1.6MPa
700	700	960	895	840	24-Ø30	1.0MPa
800	800	1140	1025	950	24-Ø39	1.6MPa
800	800	1135	1015	950	24-Ø33	1.0MPa

6.5 REMOTE VERSION DN50 ÷ DN800



DN (mm)	A (mm)	B (mm)	ØD (mm)	ØK (mm)	N-ØL (mm)	Pressure
50	200	270	165	125	4-Ø18	1.6MPa
65	200	290	185	145	4-Ø18	1.6MPa
80	200	305	200	160	8-Ø18	1.6MPa
100	250	335	220	180	8-Ø18	1.6MPa
125	250	345	250	210	8-Ø18	1.6MPa
150	300	375	285	240	8-Ø22	1.6MPa
200	350	415	340	295	12-Ø22	1.6MPa
250	450	485	405	355	12-Ø26	1.6MPa
300	500	555	460	410	12-Ø26	1.6MPa
300	500	545	445	400	12-Ø22	1.0MPa
350	550	585	520	470	16-Ø26	1.6MPa
350	550	575	505	460	16-Ø22	1.0MPa
400	600	635	580	525	16-Ø30	1.6MPa
400	600	625	565	515	16-Ø26	1.0MPa
450	600	695	640	585	20-Ø30	1.6MPa
450	600	680	612	565	20-Ø26	1.0MPa
500	600	755	715	650	20-Ø33	1.6MPa
500	600	735	670	620	20-Ø26	1.0MPa
600	600	845	840	770	20-Ø36	1.6MPa
600	600	815	780	725	20-Ø30	1.0MPa
700	700	905	910	840	24-Ø36	1.6MPa
700	700	895	895	840	24-Ø30	1.0MPa
800	800	1075	1025	950	24-Ø39	1.6MPa
800	800	1070	1015	950	24-Ø33	1.0MPa

7-INSTALLATION

7.1 SAFETY MEASURE

Instructions and procedures in this section may require special precautions to ensure the safety of the personnel per forming the operations. Information that raises potential safety issues is indicated by a warning symbol .
Please refer to the following safety messages before performing an operation preceded by this symbol. ⚠

7.2 WARNINGS

7.2.1 Explosions could result in death or serious injury

- Verify that the operating atmosphere of the sensor pipe and transmitter is consisten with the appropriate hazardous locations certifications.
- Do not remove the transmitter cover in explosive atmospheres when the circuit is alive.

7.2.2 Failure to follow safe installation and servicing guidelines could result in death ors eriousinjury

- Make sure only qualified personnel perform the installation.
- Do not perform any service other than those contained in this manual unless qualified.

7.2.3 High voltage that may be present on leads could cause electrical shock

- Avoid contact with leads and terminals.

7.3 PRE-INSTALLATION

There are several pre-installation steps that make the installation process easier. They include identifying the options and configurations that apply to your application, setting the hardware switches if necessary, and consideration of mechanical, electrical, and environmental requirements. Please remember that the sensor pipe liner is vulnerable to handling damage. Never place anything through the sensor pipe for the purpose of lifting or gaining leverage. Damaged liner can render the sensor pipe useless.

7.3.1 Identify Options and Configurations

Standard application of the RKMAG includes control of the sensor pipe coils and one or more of the following con figurations or options:

- 4÷20mA output
- Pulse output
- Alarm output
- Data logger

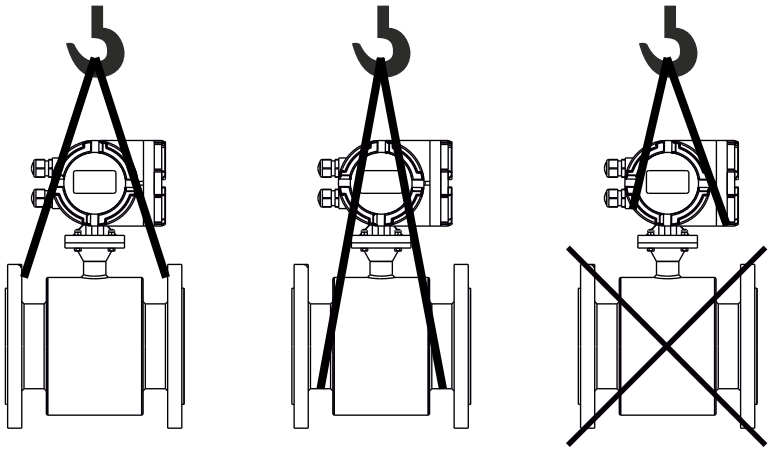
Be sure to identify the options and configurations that apply to your situation, and keep a list of them nearby during the installation and configuration procedures.

7.3.2 Mechanical Considerations

The mounting site for the RKMAG Integral Mount Transmitter should provide enough room for secure mounting, easy access to the conduit ports, full opening of the transmitter covers, and easy readability of the local operator interface (LOI) screen.The LOI can be rotated in 90° increments.

7.3.3 Lift

The flowmeter can be lifted using the lift as shown in following pictures. The safe load and measure for the lift should reach to the relative requirement. Don’t lift the flowmeter using the rope to tie the connection between the sensor and the transmitter (compact version) or the connecting box (remote version)



7.4 INSTALLATION GENERAL CRITERIA

The direction arrow marked on the nameplate is flow direction when calibrated in factory, you should install the flowmeter to make the actual flow direction same as the flow direction arrow marked on the nameplate.
If this is not possible, simply reverse the direct flow direction through the “flow direction”.
The RKMAG electromagnetic flow meters, thanks to the particular internal geometry, are less influenced by the proximity of disturbing elements such as fittings, curves etc. and can therefore be installed at “ZERO DIAMETER”

7.5 INSTALLATION IN PIPELINE

Installation may be horizontal or vertical, but make sure no deposit on the electrodes or air bubbles when horizontal installation.
See **Fig.13-A**.

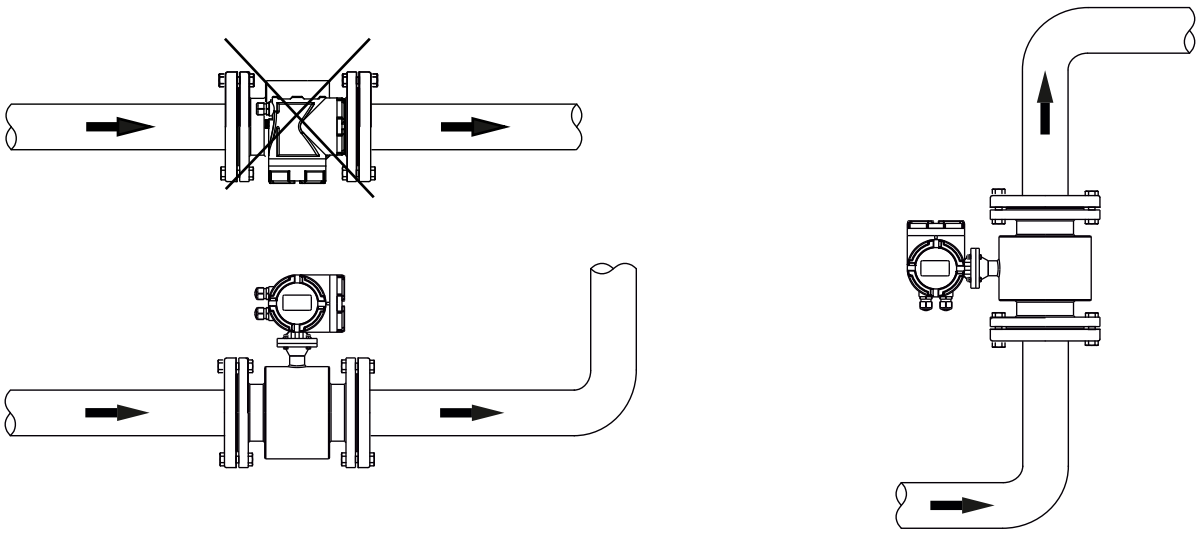


Fig.13-A. Installation in horizontal or vertical pipeline

RKmag does not require straight runs of piping upstream and downstream from the sensor.

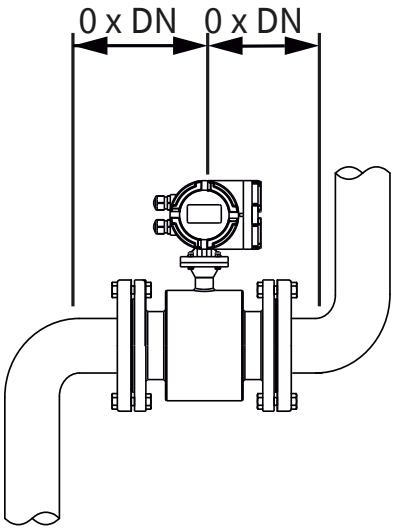


Fig.13-B.

The electromagnetic flowmeter must be installed so that the pipe is always completely filled with fluid. In partially filled pipe case, the flowmeter must be installed with the siphon phenomenon, for which the pipe stretch where the meter is installed is kept always full. See **Fig.14-A**.

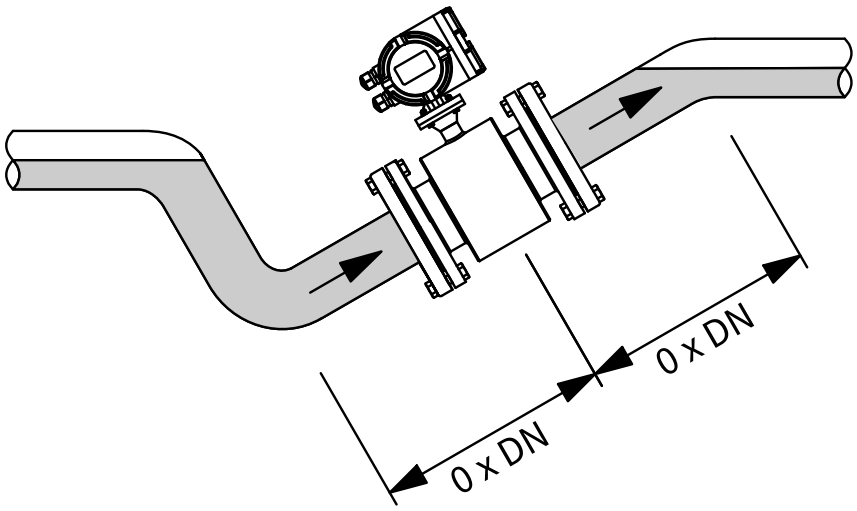


Fig.14-A Installation in partially filled pipes

The electromagnetic flowmeter must not be installed in the pipe section with a free pipe outlet that could run empty. When installating in a downstream pipe, please make sure the pipe is always fully filled with medium
See **Fig.14-B**

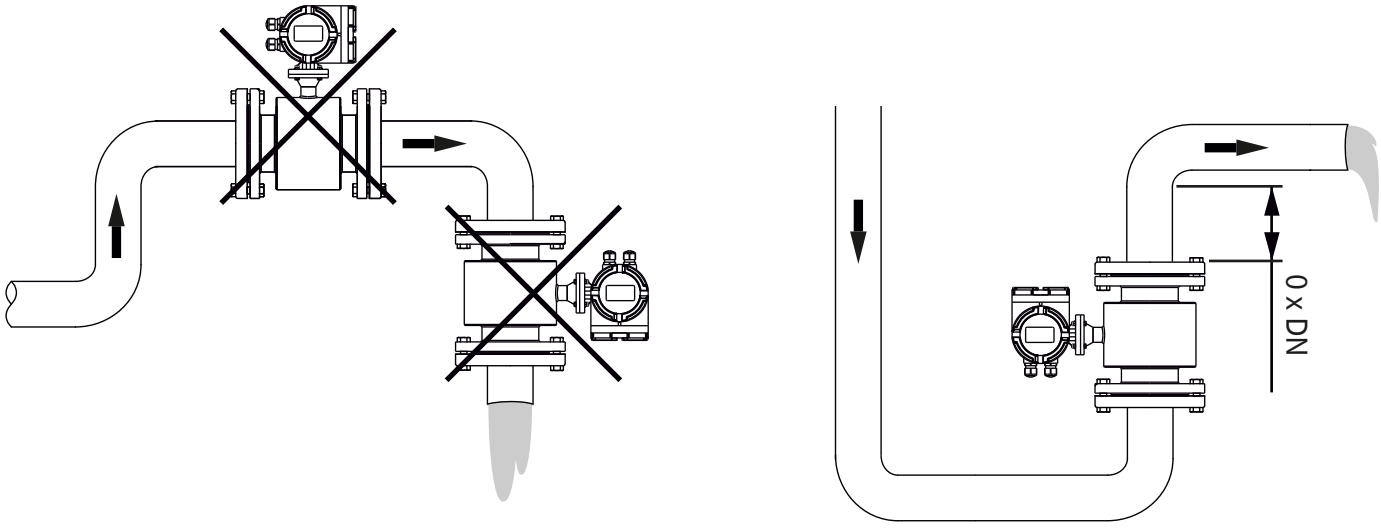


Fig.14-B Installation in pipe without emptying

The electromagnetic flowmeter can not be installed at the pipe highest point, because air or gas accumulations may occur in the measuring pipe. See **Fig.15-A**

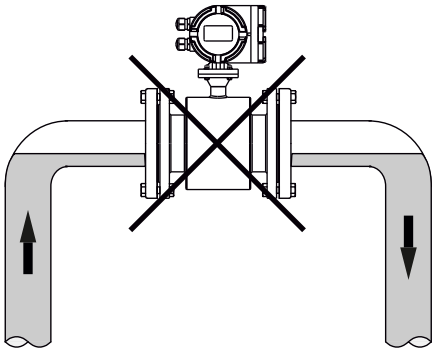


Fig.15-A Installation at highest point

The electromagnetic flowmeter can not be installed upstream of a pump to prevent cavitation, which can damage the sensor lining. See **Fig.15-B**

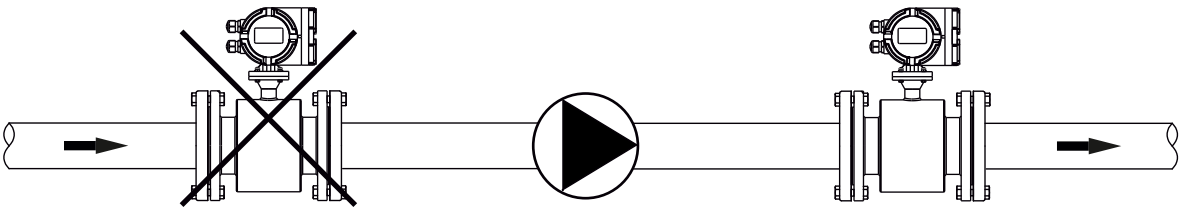


Fig.15-B Pump proximity installation

Install a siphon (**a**) with a vent valve (**b**) downstream of the sensor in down pipes longer than 5 meters.
This precaution is to avoid low pressure and the consequent risk of damage to the lining of the measuring tube. See **Fig.15-C**

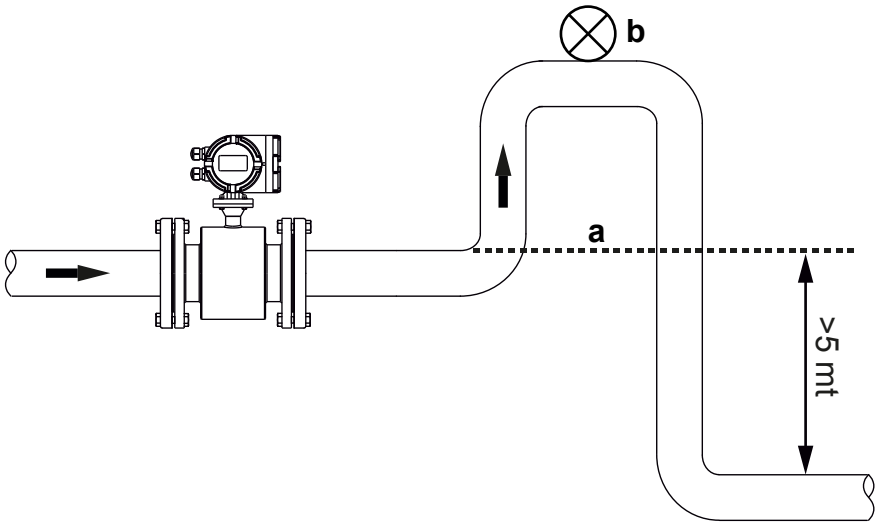
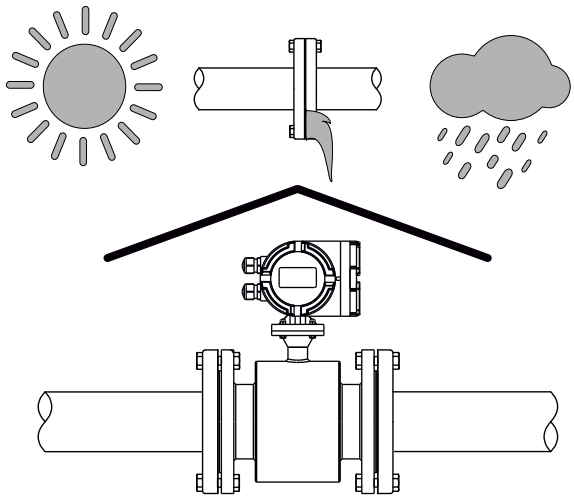


Fig.15-C Installation in proximity of a > 5m down pipe section

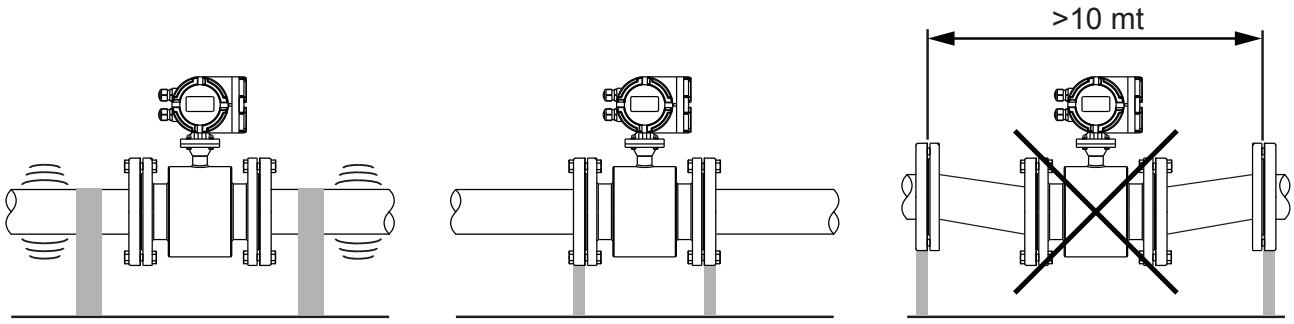
7.6 INSTALLATION PRECAUTIONS

An all-weather cover should be used to prevent the housing from the direct sunlight or rain when the device in outdoors
The flowmeter should the excessive vibrations, large ambient temperature changing and long-time shower.
It should be prevent from the leakage of the corrosive liquid.



7.7 PIPE CONNECTION

The sensor should be supported by the connecting pipes, it cannot withstand its own weight.
Mechanical and thermal stress must be avoided.



7.8 MOUNTING REQUIREMENTS

a) The sensor pipe and the line pipes must have the same axis. For the sensors under DN50, the axial difference between the measuring tube and operating pipe should be less than 1.5mm; for the sensors from DN65 to DN300, it should be less than 2mm; for the sensor over DN350, it should be less than 4mm.

b) The gasket between flanges should have a good corrosive resistance. The gasket must not extend to the pipe inside.

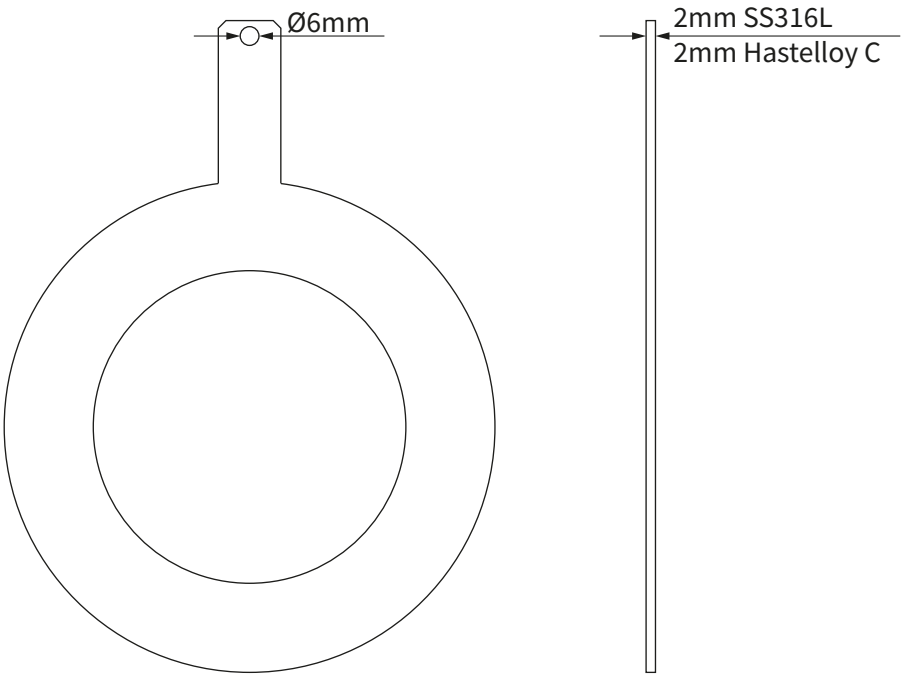
c) The threads of the fasten bolts and nuts should be in good condition. The bolts should be fastened using torque spanner with certain torque according the size of flange.

d) It should take separate measure to prevent the lining from heat when weld or flame cutting in the pipe closed to sensor. If the sensor is installed in a well or immersed in water, the connecting box for sensor must be filled and sealed with sealing glue after commissioning.

7.9 ACCESSORIES

7.9.1 Grounding ring optional

Material: SS 316L or Hastelloy C
Thickness: 2mm
For the non-conductive pipe, the grounding rings should be installed between the flanges of sensor and pipe to make the flowmeter and measured medium at same potential.



Grounding ring

7.10 EQUIPOTENTIALITY AND ELECTRICAL INTERFERENCE REDUCTION

The measuring circuit assumes the fluid at ground potential, as it is in most of application with conductive pipes.

The sensor is isolated from the fluid because of the lining, therefore it's necessary to connect the grounding cables to the pipe's flanges, as shown in fig. 18-A. The resistance for grounding connection should be less than 10ohm.

Most of application do not require special precautions for installation, the only requirement is to keep the signal cable separate from the main cable. In case of sensor with cathodic protection or electrolysis processes, the main current shall not flow through the measured fluid..

The following measure should be taken in order to reduce the influence of magnetic field:

a) With conductive pipes, potential equalization is made by connecting sensor and the adjoining pipes as shown in figure. The bolt connection for flanges can not be used instead of the electric connection, it must have an additional electric connection as shown in **Fig.18A**.

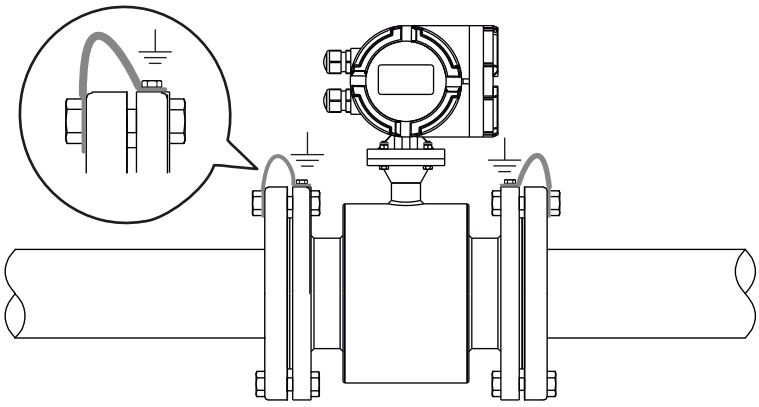


Fig.18A Sensor equipotentiality

b) For the non-inductive pipe have to use sensor pipe with third electrode or, alternatively, two grounding rings should be installed between the both flanges for sensor and the both flanges for pipe. See **Fig.18B**.
N.B.: In application with dark/waste water or similar, the use of grounding rings is recommended.

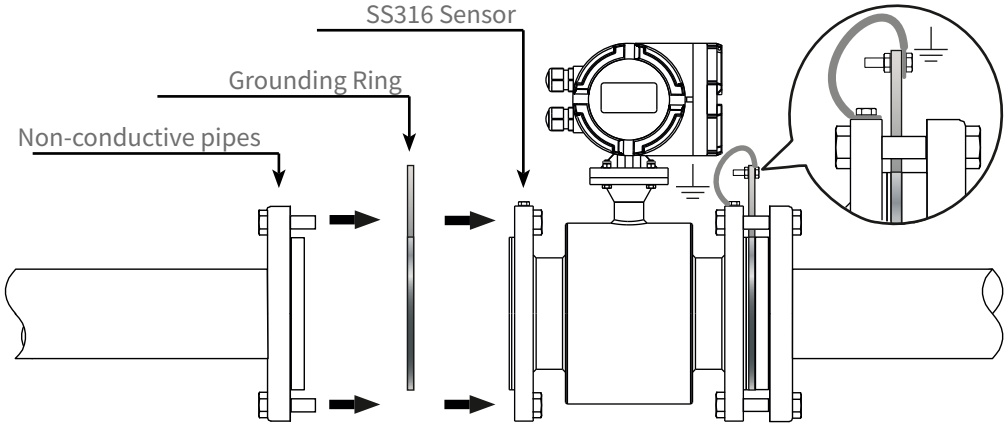


Fig.18B Grounding with non-conductive pipes

c) Some systems, such as pipes with cathodic protection, may be affected by potential disturbance because not all the line is at ground potential. In order to eliminate this type of interference, it must be isolate the line with two rubber pipes as shown in **Fig.19A**.

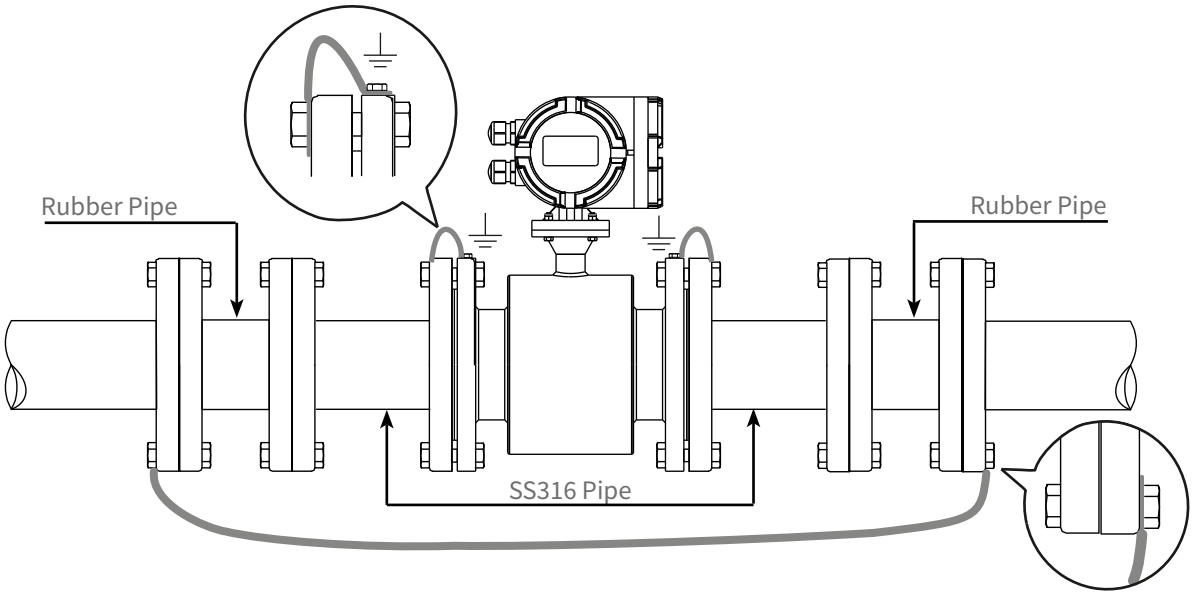


Fig.19A Pipe segmentation

7.11 PREPARATION FOR OPERATION

Strictly check the instalment and wirings before it gets into operation!

It shall be pointed out that the instrument, including the sensor and converter has been fully adjusted, calibrated with actual flow, and inspected under strict measures. All the units are certified. No further adjustments are required when put it into operation. Observing the contents in this manual, to check and analyze any malfunction

The following steps are to be followed to get the instrument into operation.

1) Make sure that the sensor is completely filled with fluid.
2) Turn the power supply ON. After approx. one minute, the display will show a value which indicates that the wire connection is correct. If the fl ow value is negative, it can be adjusted via the “Indication” parameter.
3) Zero verification. Shut off the valve tight in downstream first and then the valve in upstream, to let the liquid stops to flow in the pipeline. The displayed value should be 0.
   The value displayed can be corrected at the converter if the value is different than 0.

7.12 MAINTENANCE

Generally, no extraordinary maintenance is needed on magnetic flowmeter.
Only in case the product can adhere to the inner wall of the sensor, and its electrodes, it is necessary to perform periodic cleaning operations.

Be careful not to damage the lining and the electrodes.

8-ELECTRICAL CONNECTIONS

8.1 CABLE ENTRY

The compact version converter enclosure has n. 2 M20x1.5 cable glands.
The converter enclosure remote version has n.2 M20x1.5 cable glands for power supply and outputs signal, and 2 M16x1.5 cable glands for sensor pipe connection

8.2 ELECTRICAL CONNECTION REQUIREMENTS

Before making the electrical connections, consider the following standards and be sure to have the correct power supply, ducts and other accessories.

8.2.1 Power supply voltage

RKMAG transmitter is designed to be powered with 85 ÷ 265Vac (50 to 60 Hz), 24Vac/dc, 12Vdc voltage.

8.2.2 Power supply voltage interruption

Power supply wires must be connected to the device via a circuit breaker or an external disconnecting switch.
The switch or circuit breaker should be clearly labeled and located close to the transmitter

8.2.3 Infiltration and humidity prevention

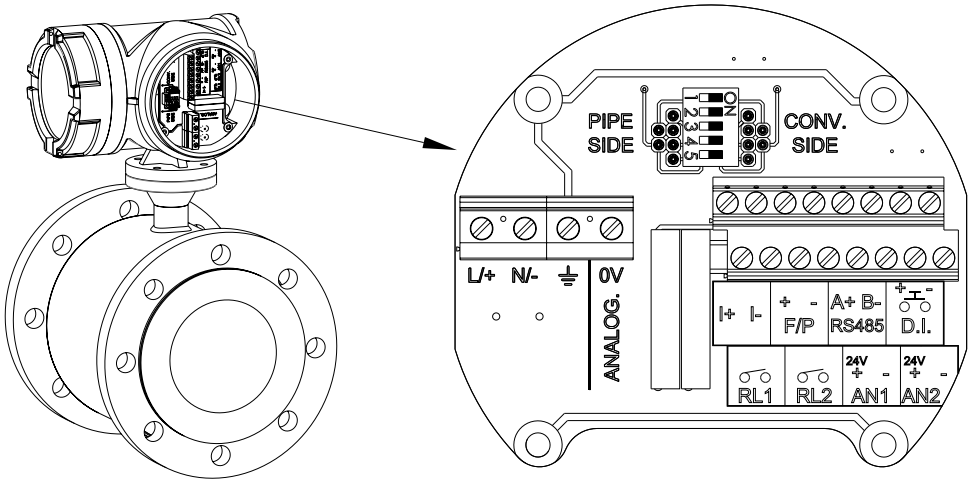
To avoid the humidity infiltration inside the converter and sensor pipe is recommended:
- fully well tighten the cap and the cable glands
- position the cable so that it forms a downward curve at the M20x1.5 and/or M16x1.5 output (see below figure); in this way the condensation and/or rain water will tend to drip from the curve bottom.

8.3 POWER CONNECTION

To connect the power supply to the meter, complete the following steps:
1) Open the box connections cover.
2) Insert the power supply cable through the cable gland.
3) Follow the sequent list to connect the power supply cable:

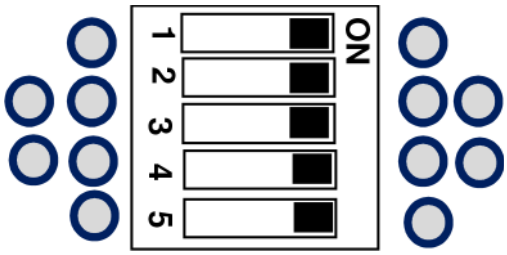
AC Units:
- Connect the GND grounding terminal ⏚
- Connect the wire to terminal **N**.
- Connect the phase to terminal **L**.

D**C Units**:
- Connect the GND grounding terminal ⏚
- Connect + 24Vdc or 12Vdc to terminal **L (+)**.
- Connect 0V to terminal **N (-)**.



8.4 Dip-Switch configuration

For the RKMAG flowmeter proper operation, the dip-switch relative to the interface connection to the external diagnostic unit must be set to “ON” as shown in the following drawing



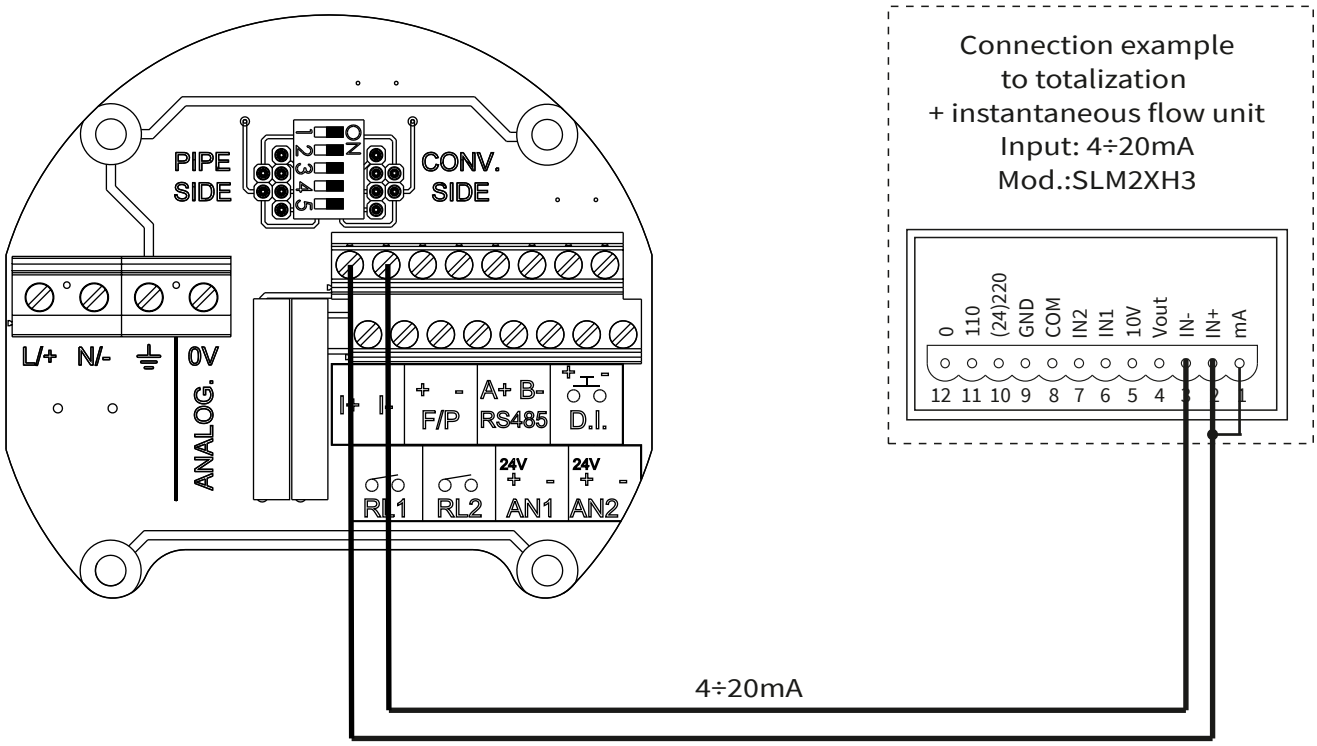
8.5 OUTPUT

To connect the analog and/or impulsive output follow the instructions of the following points

8.5.1 Analog output

The current output is powered from the transmitter. The circuit resistance must be equal to or less than 500ohm.
Follow the below steps to connect the signal cable to the transmitter:
1) Insert the signal cable through the cable gland.
2) Connect the two wires to **I+** and **I-** terminals

The below drawing shows the connection diagram between the RKMAG flowmeter and SLM2XH3 flow totalizer unit.

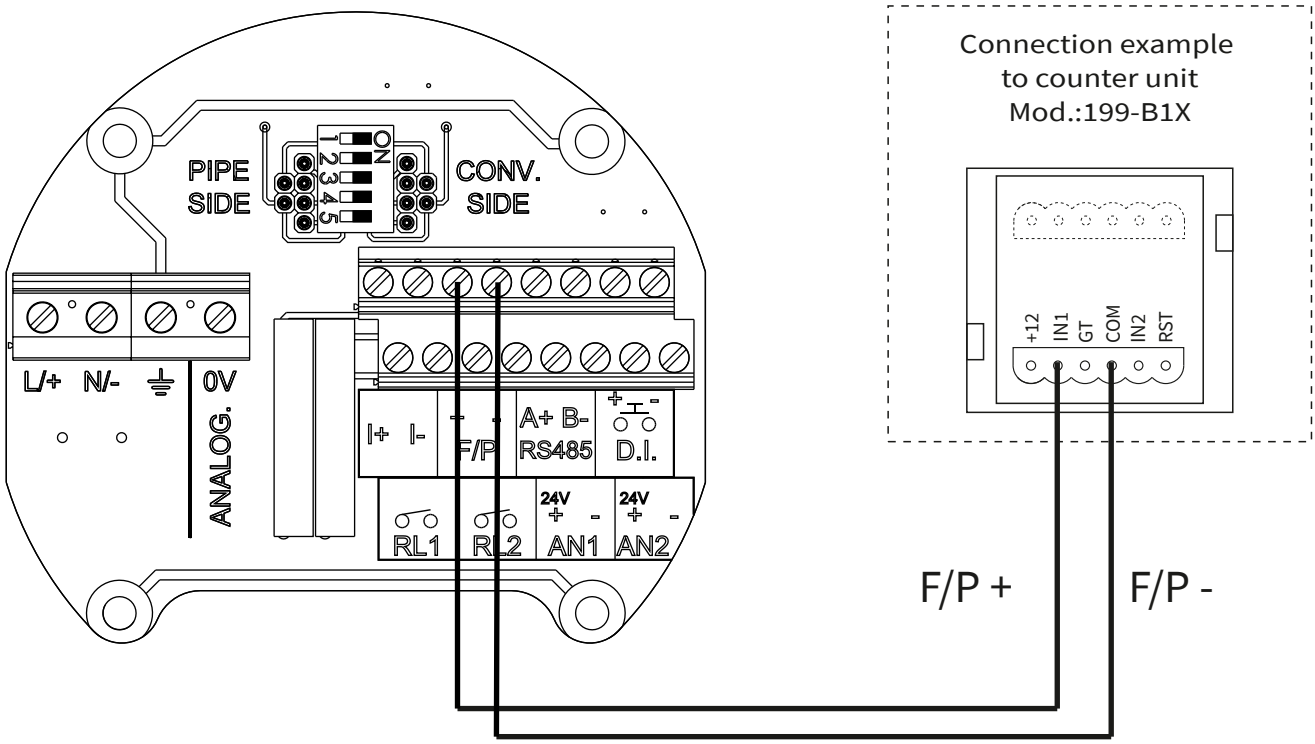


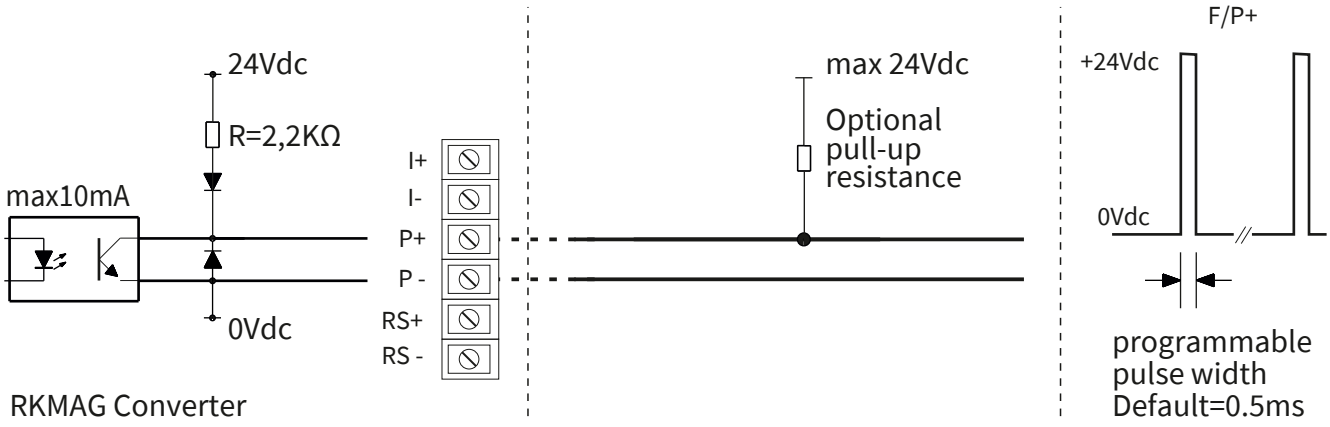
8.5.2 Digital output

When digital output is set in frequency mode, it generates an 0.1÷10000Hz output signal proportional to the measured flow rate; however if it's set in pulsed mode generates an output signal in relation to the totalized volume increase.
The signal is normally used in combination with an external totalizer, a pulse counter or an acquisition system.
The resistance in the circuit must be equal to or greater than 100Kohms.
Follow the below steps to connect the signal cable to the transmitter:
1) Insert signal cable through the cable gland.
2) Connect two wires to F/**P+** and F/**P-** terminals

N.B. - When the RKMAG pulse output is connected to an acquisition system that requires a current higher than 11mA, a properly sized pull-up resistor must be connected to ensure the minimum current required by the acquisition system connected (see drawing below); example: if the acquisition system requires a min. current of 15mA, a 1,6 Kohm pull-up resistor must be connected (according to the calculation R = V / I = 24V / 15mA = 1,6Kohm) between an external power supply of 24 Vdc and the acquisition system input terminal

The below drawing shows the connection diagram between the RKMAG flowmeter and the 199-B1X counter unit



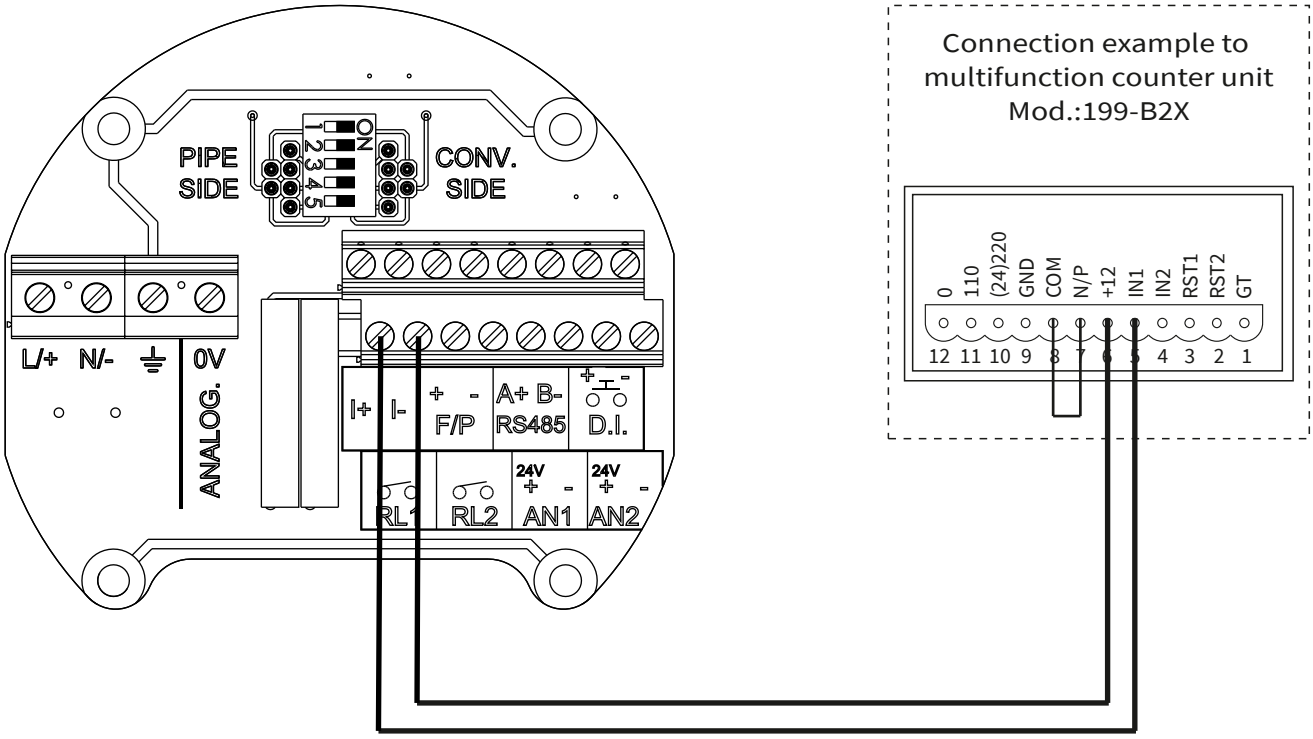


8.5.3 Alarm output

Follow the below steps to connect the signal cable to the transmitter:

1) Insert the signal cable through cable gland.
2) Connect two wires to **RL1**, for the #1 alarm threshold, and **RL2** terminals for #2 alarm threshold.

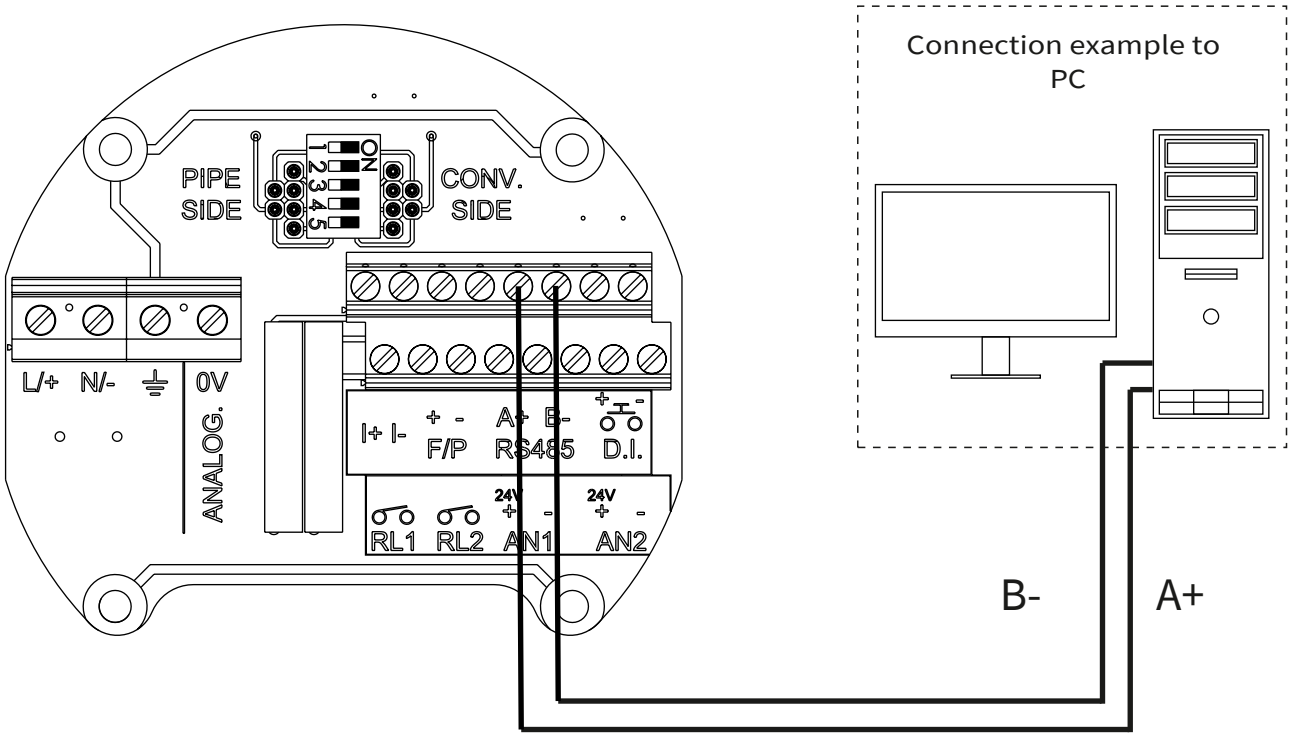
The below drawing shows the connection diagram between the RKMAG flowmeter and the 199-B2X multifunction counter unit.



8.5.4 RS485 serial output

Communicate via MODBUS RTU is possible in models with RS485 serial port.
Connect the serial cable to **A+** and **B-** terminals

The below drawing shows connection example diagram between RKMAG flowmeter and a PC.



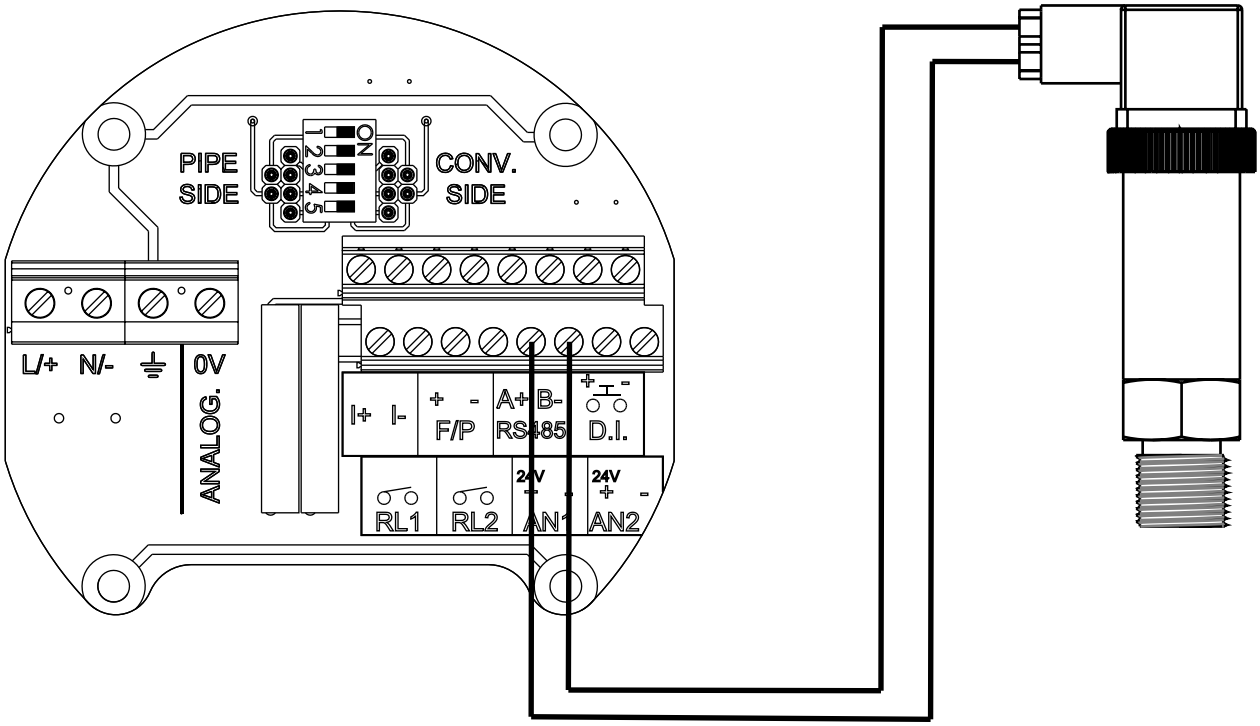
8.6 INPUTS

8.6.1 AN1 and AN2 analog inputs

The two analogue current inputs have a 100ohm input impedance.
To connect the signal cable to the transmitter, follow the steps below:

1) Insert the signal cable through the cable gland.
2) Connect the two wires to AN1 + and AN1- (or AN2 + and AN2-)

In the drawing below it shows the wiring diagram of the flow meter “RKMAG” and the pressure transmitter “KPT”.

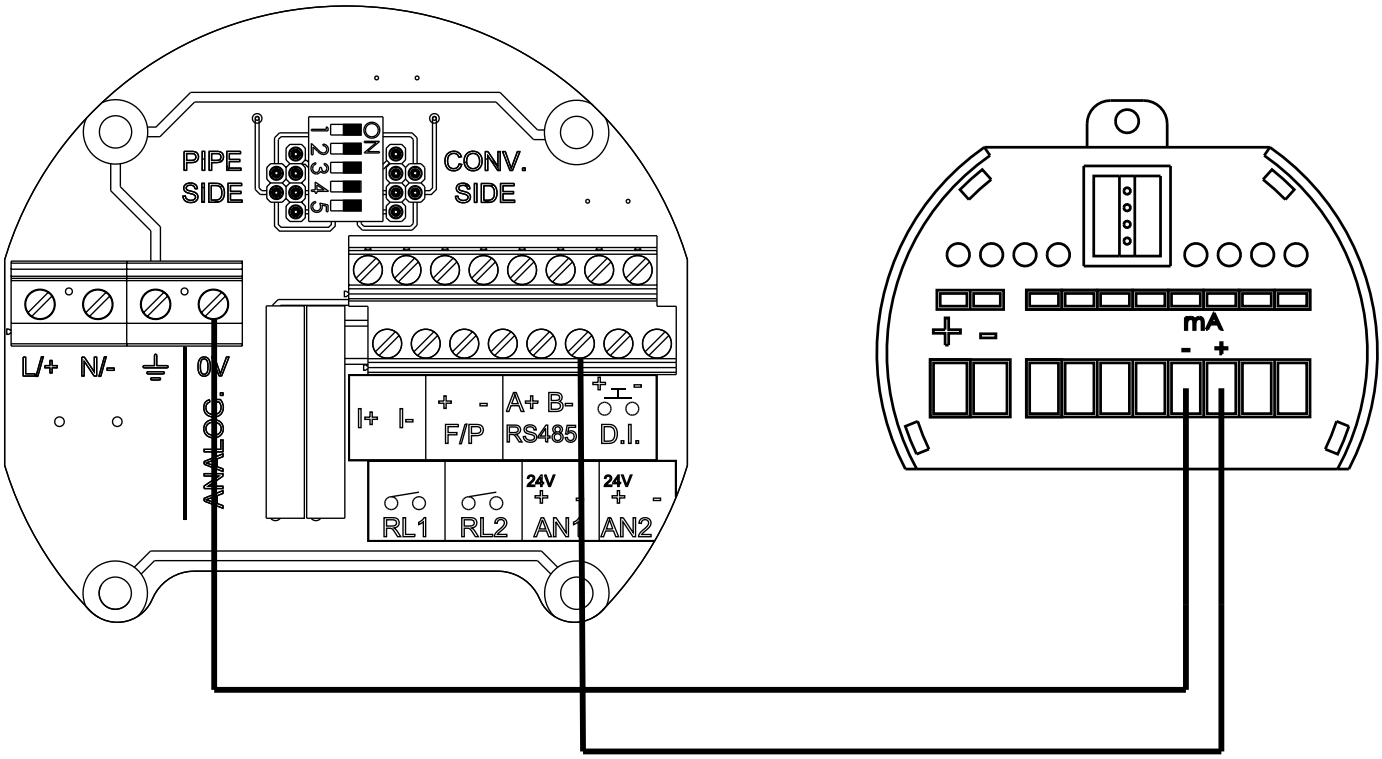


8.6.2 AN1 and AN2 analog active inputs

The two analog current inputs have a 100ohm input impedance.
To connect the signal cable to the transmitter, follow the steps below:

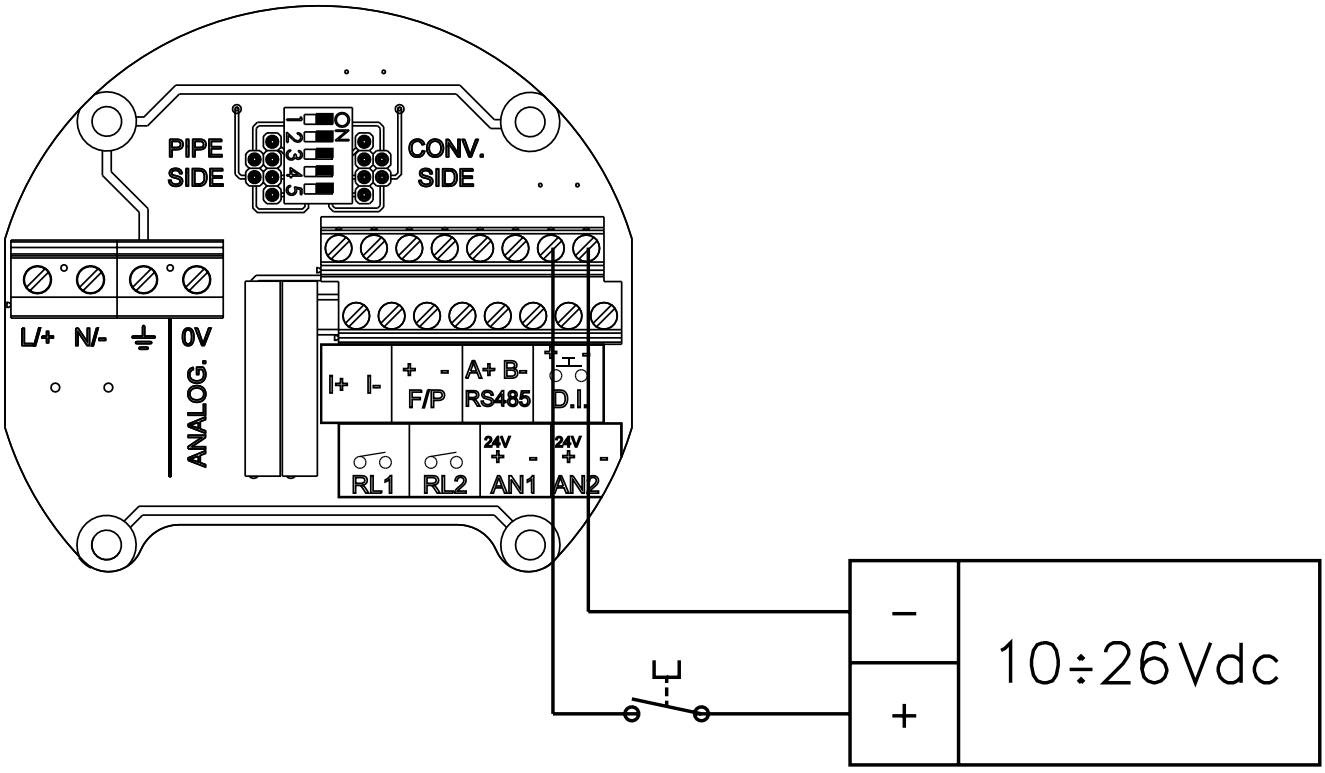
1) Insert the signal cable through the cable gland.
2) Connect the two wires to AN1- and 0V (or AN2- and 0V)

In the drawing below it shows the wiring diagram of the flow meter “RKMAG” and an active 4÷20mA transmitter.



8.6.3 D.I. digital input

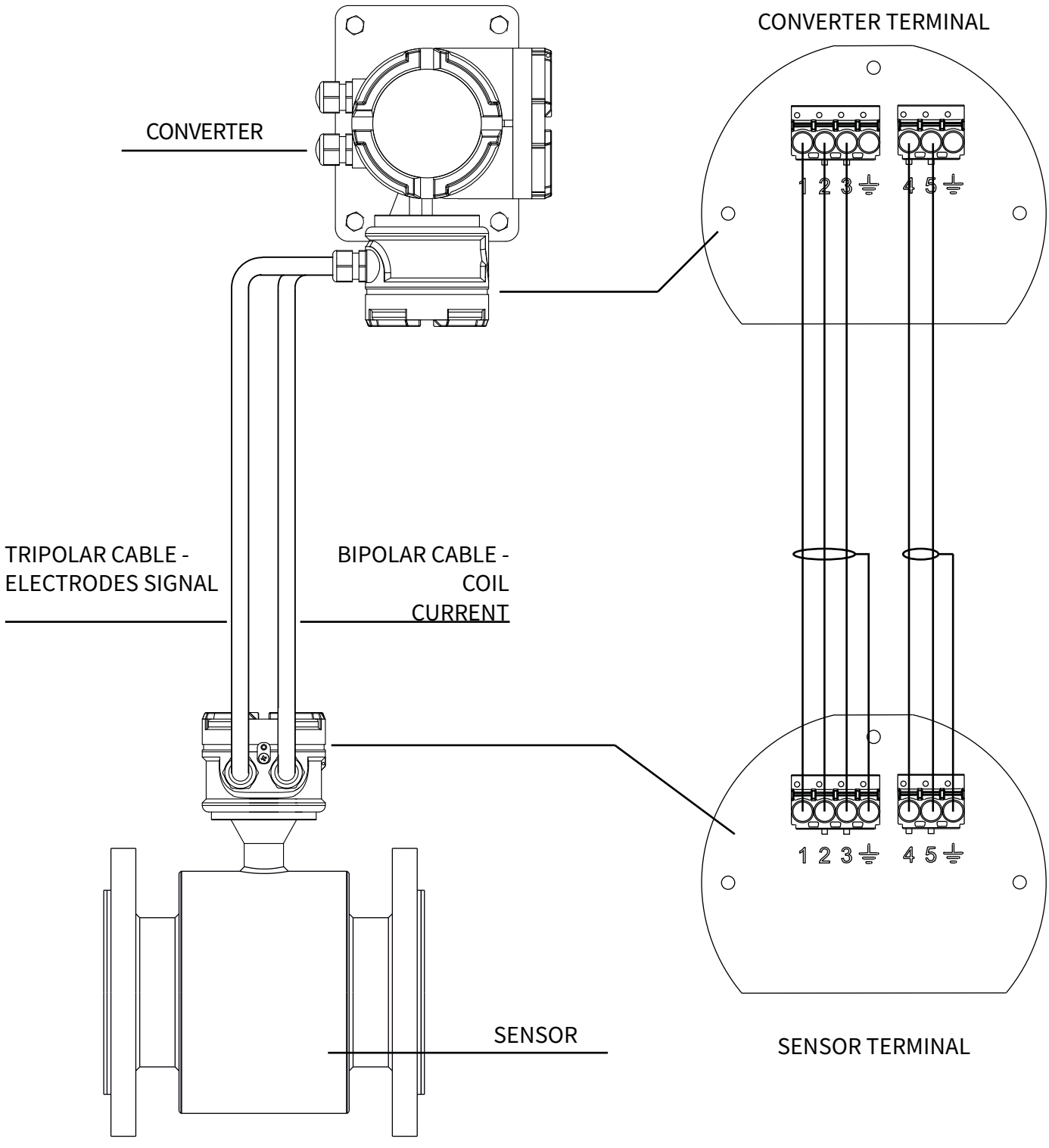
The “D.I.” optically isolated digital input can be driven by a normally open contact, with a minimum voltage of 10Vdc up to a maximum of 26Vdc.
Closing the contact as “DI” terminals, the batch counter will be reset and the RL1 output will again be energized with closed contact.
N.B. - The batch counter can be reset only when its value is equal or greater than the threshold set (see “BATCH” parameter).
Activing the partial totalizer function (PARTIAL TOT), it is possible, closing the contact, in order: start, stop and reset the counting.



8.7 REMOTE VERSION

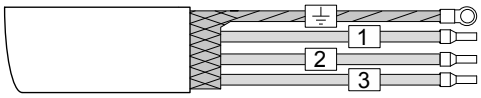
During the remote version installation comply with the following information to ensure correct measurements:
1) The cables must be as short as possible, especially with low conductivity fluids.
2) The cables should be far from electrical machinery and switching devices such as contactors or solenoid valves.
3) The cables must not be in conduit with power cables or cables for the switching devices control.
4) When necessary, ensure the equipotential between sensor and transmitter.
5) The maximum cable length is a fluid conductivity function. Refer to paragraph 8.7.2.

Connect the sensor to the converter according to the below diagram.

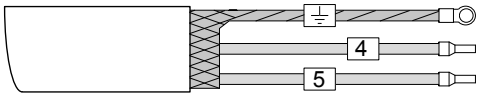


8.7.1 Remote version wiring

Cable	Wire		Function	Terminal position
	Num.	Color		
Bipolar	4	black	coil	4
	5	brown	coil	5
	braid		shield	⏚
Tripolar	1	white	electrode 1	1
	2	yell./green	common GND	2
	3	brown	electrode 2	3
	braid		shield	⏚



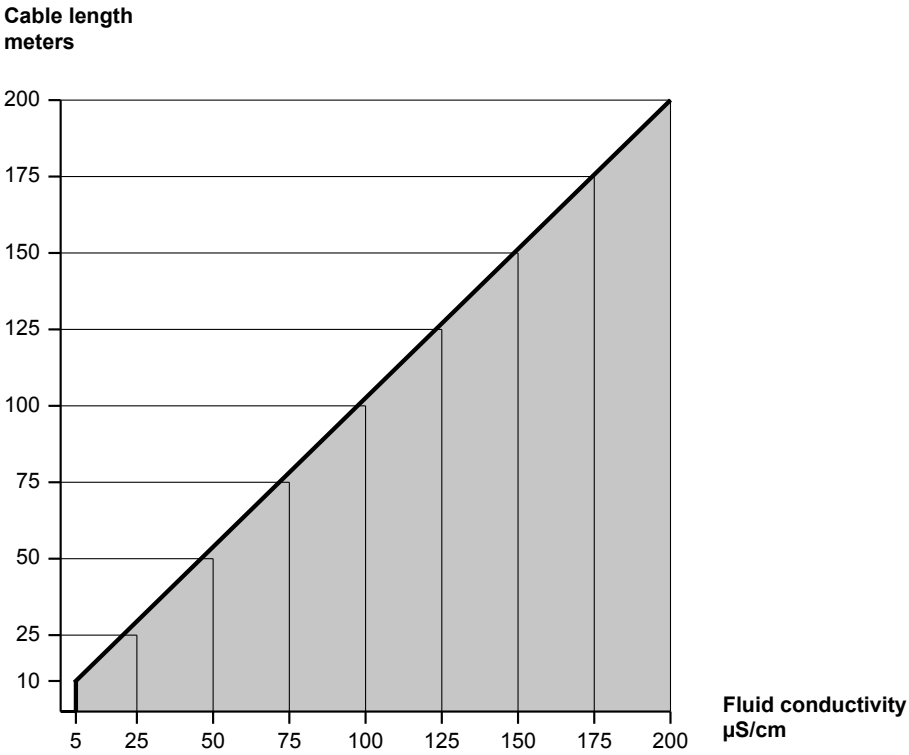
SHIELDED TRIPOLAR CABLE



SHIELDED BIPOLAR CABLE

8.7.2 Connecting cables length

Maximum length of the connecting cables between the sensor and the convertor is determined by the fluid conductivity value.
In the graph below the gray highlighted area indicates the allowed cable length in relation to the fluid conductivity value.
With an 150 microS fluid conductivity, for example, the connection cables will have a maximum length of 150 meters.



8.7.3 Connectiong cables

8.7.3.1 - Coil cable technical specification

Shielded bipolar cable FR20H2R 2x1.5 section	
Conductors	Tinned copper stranded wire, class 5
Insulations	PVC R2 Ø 2,8mm ± 0,1
Conductors Colors	Black - Brown
Cable stranding	Concentric with polyester tape
Shielding	Tinned copper braid
Sheath	PVC RZ resistant to hydrocarbons; Ø 8,2mm ± 0,30; Black
Marking	525B005A
Operating temperature	-25÷+70°C (fixed installation)
Test voltage	3KV V.c.a.
Working voltage	450/750V
Conductors electrical resistance	CEI 20-29
Reference Standards	CEI 20-22 II-IEC 332.3A-ROHS 2011/65/UE(ROHS 2)

8.7.3.2 - Electrodes signal cable technical specification

Shielded tripolar cable FR20H2R 3x1.5 section	
Conductors	Tinned copper stranded wire, class 5
Insulations	PVC R2 Ø 2,8mm ± 0,1
Conductors Colors	White - Brown - Yellow/Green
Cable stranding	Concentric with polyester tape
Shielding	Tinned copper braid
Sheath	PVC RZ resistant to hydrocarbons; Ø 8,2mm ± 0,30; Black
Marking	525B004A
Operating temperature	-25÷+70°C (fixed installation)
Test voltage	3KV V.c.a.
Working voltage	450/750V
Conductors electrical resistance	CEI 20-29
Reference Standards	CEI 20-22 II-IEC 332.3A-ROHS 2011/65/UE(ROHS 2)

9-LOCAL OPERATOR INTERFACE (LOI)

LOI is an operator communications center for the RKMAG. Through the LOI, the operator can access any transmitter function for changing configuration parameter settings, checking totalized values, or other functions.

9.1 SAFETY MESSAGES

Instructions and procedures in this section may require special precautions to ensure the safety of the personnel performing the operations. Information that raises potential safety issues is indicated by a warning symbol.
Please refer to the following safety messages before performing an operation preceded by this symbol: ⚠

9.2 WARNINGS

Explosions could result in death or serious injury

-Verify that the area of installation and operation comply with the characteristics of the measuring tube and the transmitter.
-Make sure only qualified personnel perform the installation.
-Do not perform any service other than those contained in this manual unless qualified.

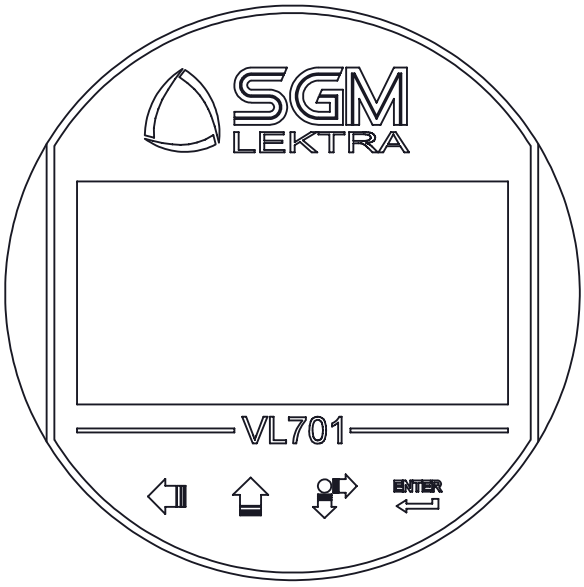
High voltage that may be present on leads could cause electrical shock

-Avoid contact with leads and terminals.

9.3 LOI Features

The LOI has the VL701 program module has 4 buttons which allow to perform all operational, control and programming instrument functions.
In the configuration menus, is possible:

1. Submenus and parameters access; press to select and press ENTER to access.
2. Parameter options choice: press to select the option and press ENTER to store the option. Press to exit without saving.
3. Configure the parameter values; in some parameters the configuration is done by setting a value (eg, in the MAX FLOW parameter is possible to change the number): press to select the digit to be modified (the digit is highlighted in inverse), press to change the highlighted digits number, press ENTER save the set value and exit automatically. Press to exit without saving.



- **Exit configuration**
- **Back to previous menu**

- **Parameters values modification**

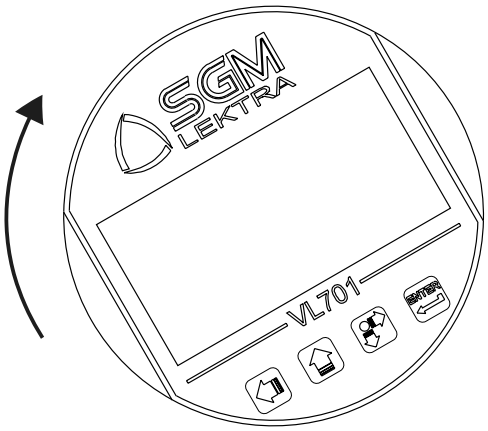
- **Scroll cursor (to the right)**
- **Scroll parameters**

ENTER

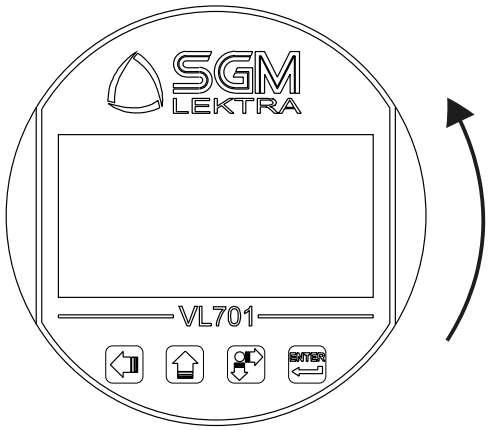
- **Configuration access**
- **Options confirmation**
- **Parameters values confirmation**

9.4 VL701 DISPLAY MODULE

The VL701 programming module can be mounted and removed from the RKMAG without affecting the unit operation. Unscrewing the cover, the VL701 module can be mounted (by clockwise rotation until it clicks) or dismounted (by rotation counterclockwise) as shown in figure.



LOCK

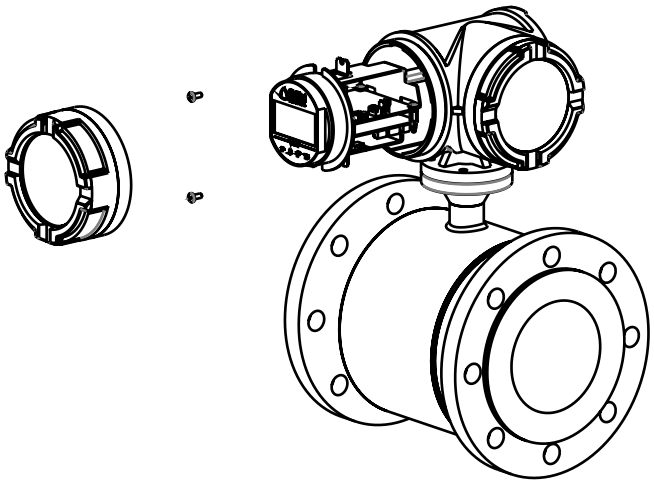


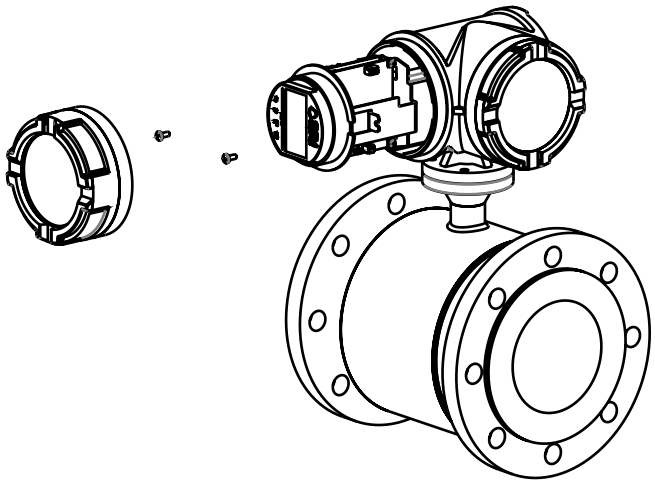
UNLOCK

9.5DISPLAY ROTATION

If it is necessary the display can be rotated, as indicated in the following procedure:

1. ⚠ Disconnect power supply from transmitter·
2. Unscrew the transparent cover.
3. Remove the two screws that secure the “display/electronics” bracket to the container, paying attention to the wiring between the electronics and the terminal.
4. Rotate the display / electronics bracket to set the position (minimum 90° rotation).
5. Tighten the two screws that secure the “display/electronics” bracket to the container.
6. Tighten the transparent cover.

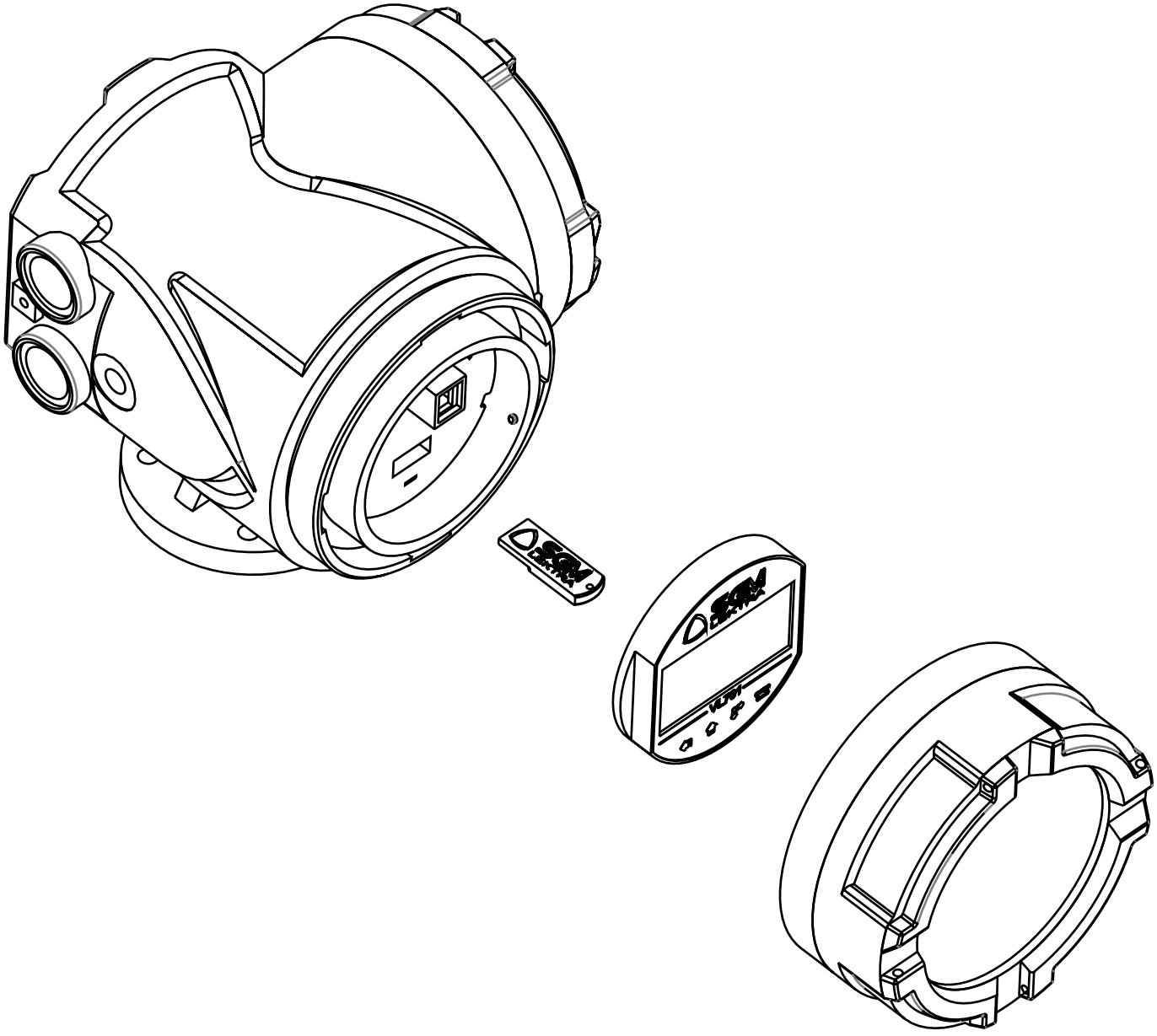




9.6 DATA LOGGER USB PORT (OPT.)

To access the USB port it is necessary to dismount the VL701 module display (see par. 9.4).
The USB port is used to connect the pen drive, necessary for the internal data logger functioning.

In a new flow meter the Pen Drive is not inserted into the USB port, but is housed behind the display.
If you do not use the datalogger function, it is advisable not to connect the USB per drive to reduce energy consumption.



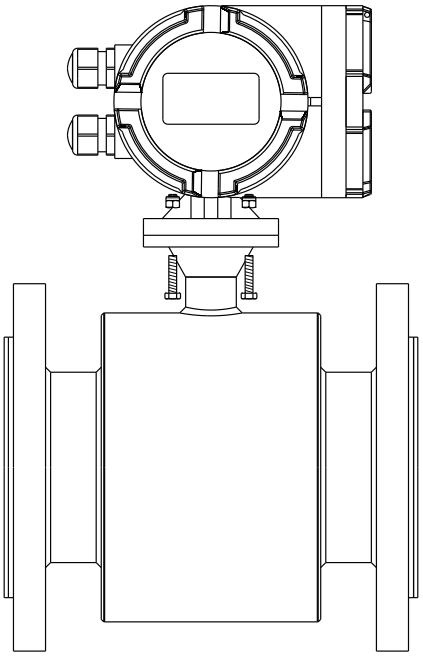
9.7CONVERTER ROTATION

To a greater functionality and adaptation to the application the entire converter, in addition to the display, can be rotated. By following the below steps:

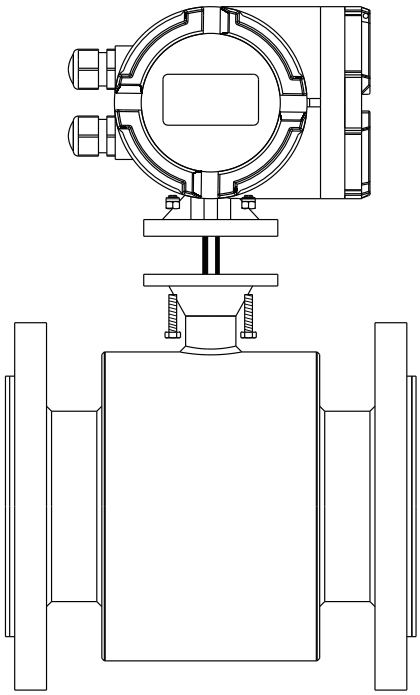
⚠ Disconnect the power supply voltage·

1. Remove the four screws that secure the converter to the sensor pipe.
2. Slightly lift the converter paying attention to the electrical connections between the sensor pipe and the terminal.
3. Turn the converter (minimum 90° rotation) bringing it to the desired position.
4. Fix the converter to the sensor with the 4 fixing screws.

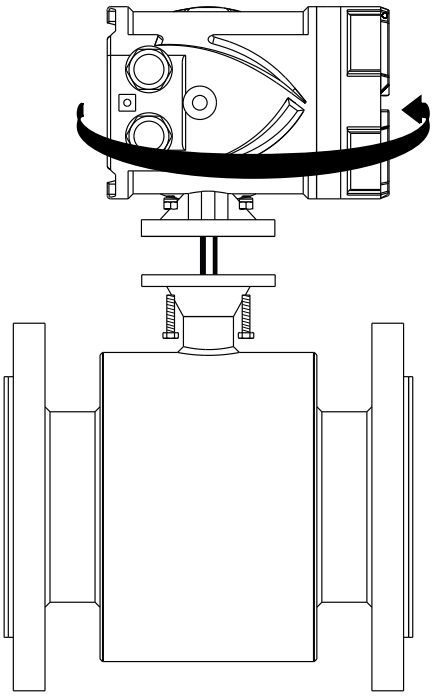
1



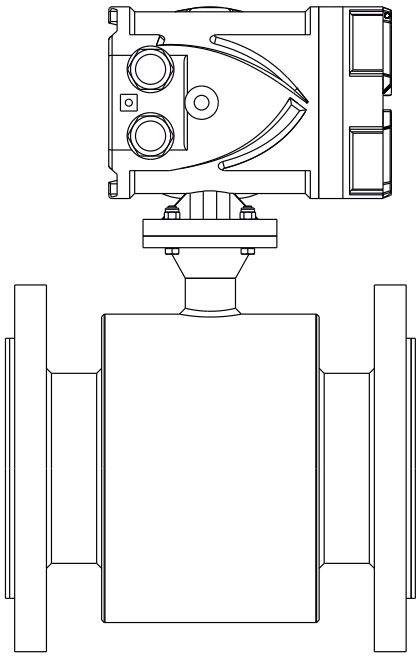
2



3



4



10-PROGRAMMING

10.1 DATA ENTRY

The LOI keypad has no numerical keys. Enter numerical data using the following procedure:

1. Access the appropriate function.
2. Use SCROLL to highlight the digit you want to enter or change.
3. For numerical data, UP ARROW scrolls the digits from 0 to 9
   (UP ARROW or SCROLL are also used to toggle pre-determined choices that do not require data entry).
4. Use SCROLL to highlight and change other digits you want to change.
5. Push ENTER to confirm data entry.

10.2 KEYBOARD LOCK

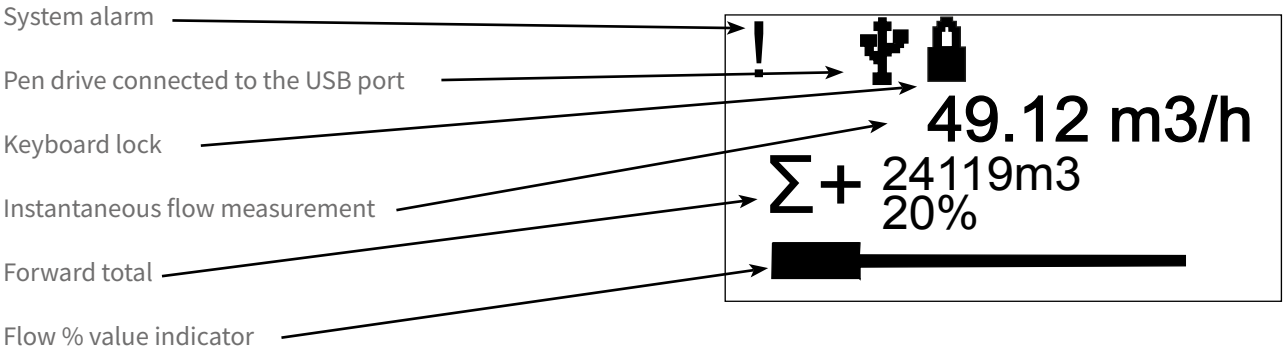
Simultaneously pressing the LEFT ARROW and SCROLL keys from RUN mode, for 5 seconds, keyboard will be locked. Display will show PADLOCK simbol.

Simultaneously pressing the LEFT ARROW and SCROLL keys from RUN mode, for 5 seconds, keyboard will be un-locked.

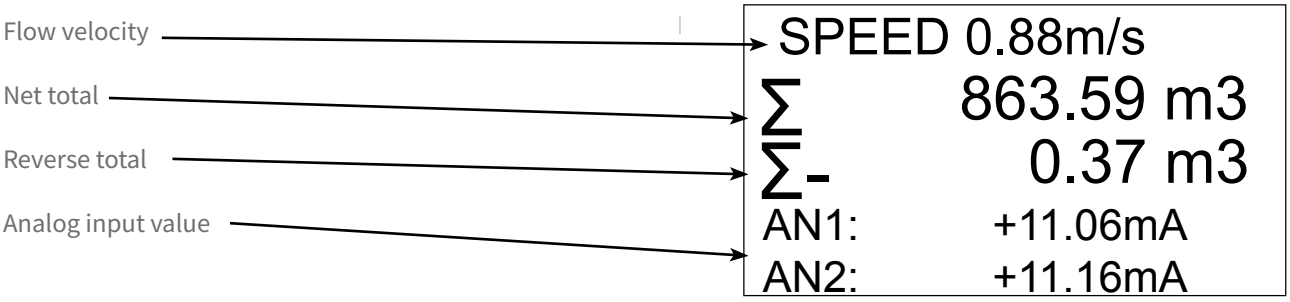
10.3 DISPLAY PAGES

The RKMAG, in RUN mode, has six pages to display data and status, press UP ARROW or SCROLL to change page

10.3.1 MAIN PAGE



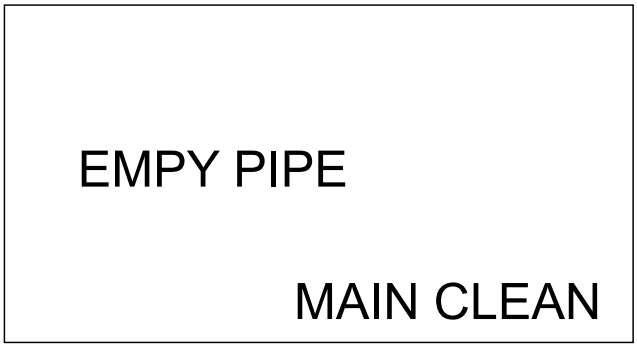
10.3.2 SECOND PAGE



10.3.3 ALARMS PAGE

The symbol "!" will be displayed when there are system alarms.
Press SCROLL to access the alarms page.

Press SCROLL again to return to the main page (MAIN)
Press ENTER to clear the error history (CLEAN)



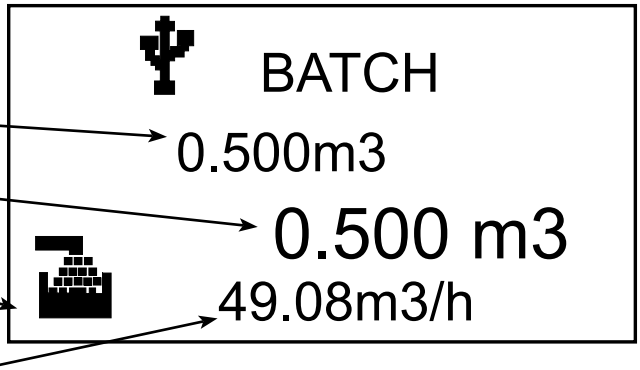
10.3.4 BATCH PAGE

Preset value

Increase in the batch partial counter

Relay output status (closed contact)

Instantaneous flow rate indicator

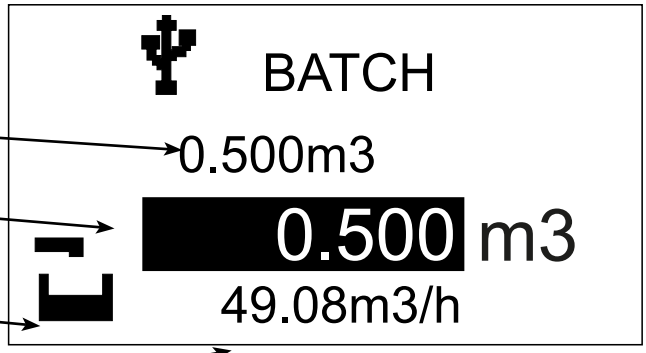


Preset value

The increase value of batch partial counter is highlighted when it reaches the preset value

Relay output status (open contact)

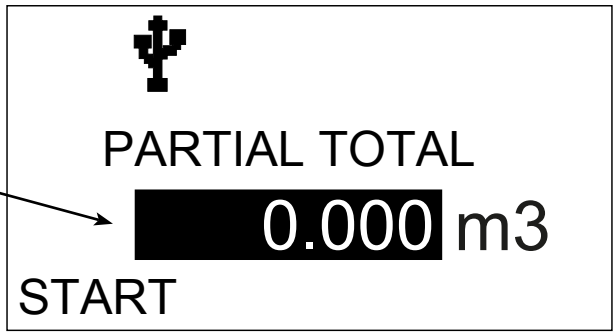
Instantaneous flow rate indicator



10.3.5 PARTIAL TOTALIZER PAGE

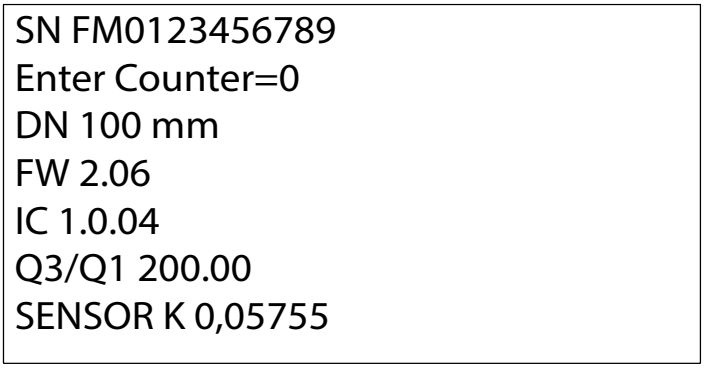
Increase in the partial totalizer.

Press START to begin the totalizzation:
STOP to arrest
RESET to reset the totalizer



10.3.6 INFO PAGE

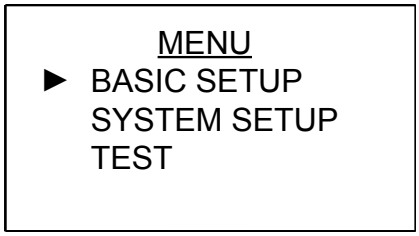
- Instrument serial number
- Event counter of the sensor fundamental parameters
- Pipe diameter (DN)
- Current Firmware revision
- Configuration index of the product
- Q3/Q1 ratio
- Sensor K



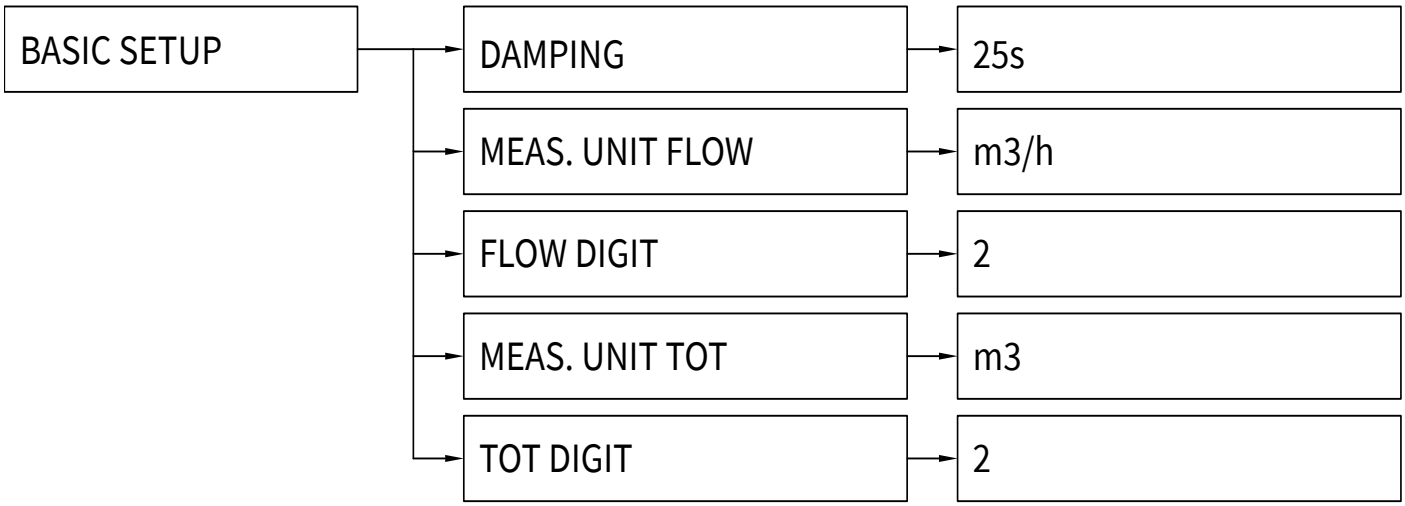
10.4 LOI MENÙ

Press ENTER key from run mode: display will show the list of configuration menu as shown here next.

Press UP ARROW or SCROLL keys to select the desired menu, then press ENTER key to access.



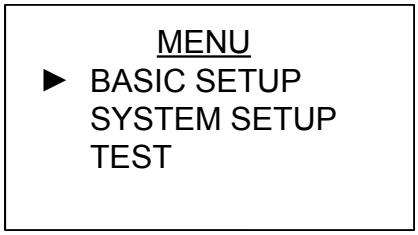
10.4.1 BASIC SETUP menu



10.4.2 BASIC CONFIGURATION (BASE SETUP)

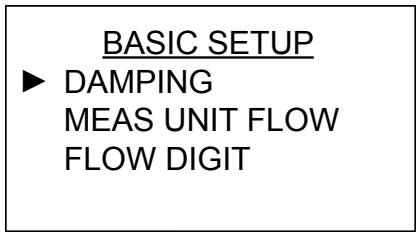
Press ENTER key from run mode, the display will be as shown here next, then press ENTER to enter in “BASIC SETUP” menu.

Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access.



10.4.2.1 –DAMPING

It sets the integration time for measurement.
Lower values mean fast response, higher values are suggested for reduction of fluctuations in flow measurement.
Default: 25s;
Range: 1÷100s



Press ENTER key, the display will be as shown here next.
With UP ARROW or SCROLL select the option.

Press ENTER to confirm. The ☺ to confirm the parameter edit storage.

10.4.2.2 MEAS. UNIT FLOW

It specifies the instantaneous flow measurement unit. Default: m3/h.

Range: l/s; l/m; l/h; l/D; m3/s; m3/m; m3/h; m3/D; GAL/s;

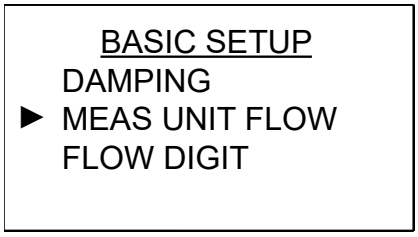
GAL/m; GAL/H; GAL/D; FT3/s; FT3/m; FT3/H; FT3/D;

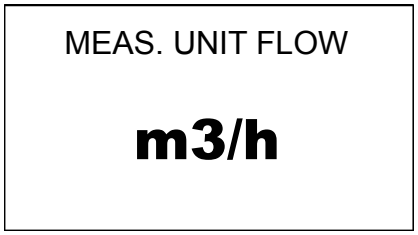
IMPGAL/s; IMPGAL/m; IMPGAL/H; IMPGAL/D; Ml/D;

MGAL/D; TON/H; KG/H.

Press ENTER key, the display will be as shown here next.
With UP ARROW or SCROLL select the option.

Press ENTER to confirm. The ☺ to confirm the parameter edit storage.



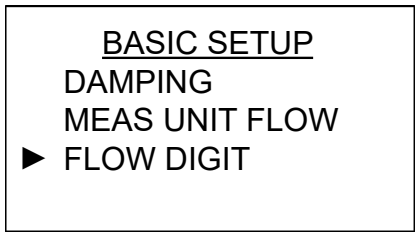


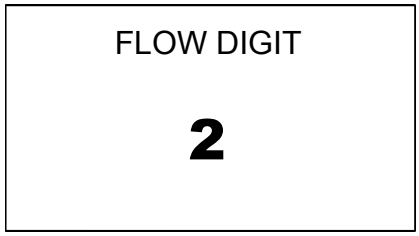
10.4.2.3 FLOW DIGIT

It indicates how many decimals are displayed after the decimal point.
Default: 2
Range: 1÷3

Press ENTER key, the display will be as shown here next.
With UP ARROW or SCROLL select the option.

Press ENTER to confirm. The ☺ to confirm the parameter edit storage.



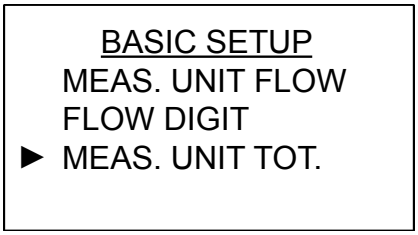


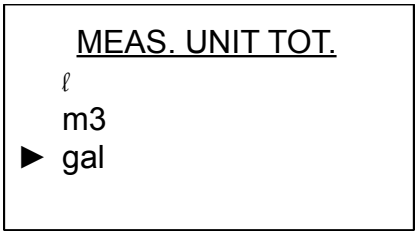
10.4.2.4 – MEAS. UNIT TOT

It specifies how many decimals are displayed after the
decimal point. Default: m3
Range: l; m3; gal; ft3;impGal; Ml; Mgal;

Press ENTER key, the display will be as shown here next.
With UP ARROW or SCROLL select the option.

Press ENTER to confirm. The ☺ to confirm the parameter edit storage.



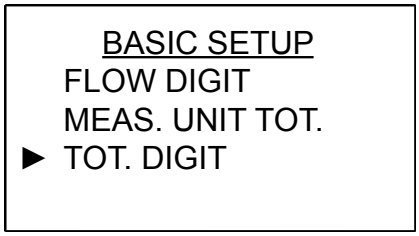


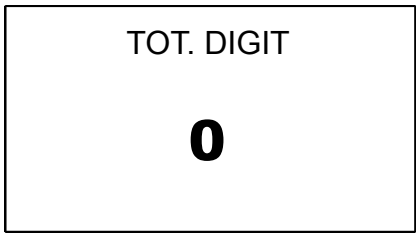
10.4.2.5 –TOT DIGIT

It specifies how many decimals are displayed after decimal point.
Default: 0
Range: 1÷3

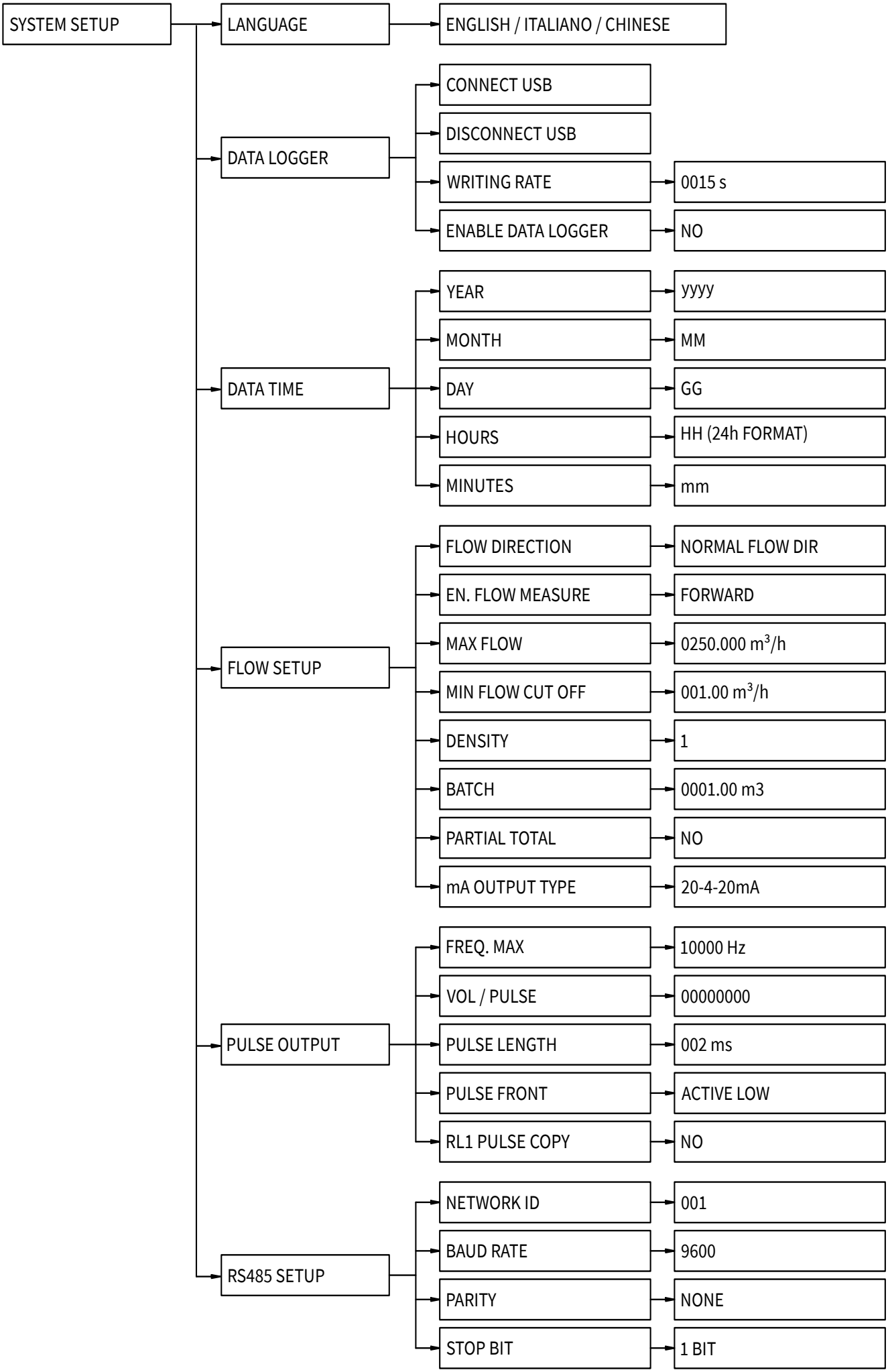
Press ENTER key, the display will be as shown here next.
With UP ARROW or SCROLL select the option.

Press ENTER to confirm. The ☺ to confirm the parameter edit storage.



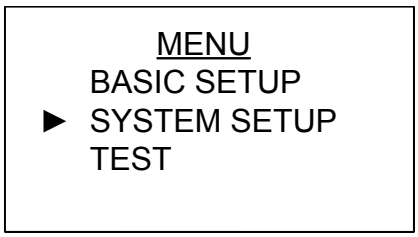


10.4.3 SYSTEM SETUP



10.4.4 SYSTEM CONFIGURATION (SYSTEM SETUP)

Press ENTER key from run mode: the display will be as shown here next, then press SCROLL key to select “SYSTEM SETUP” menu and press ENTER to enter.

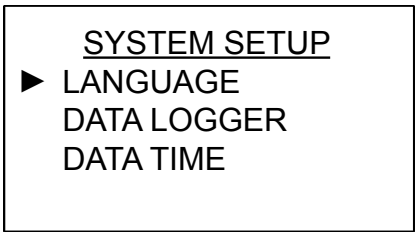


Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access.

10.4.4.1 LANGUAGE

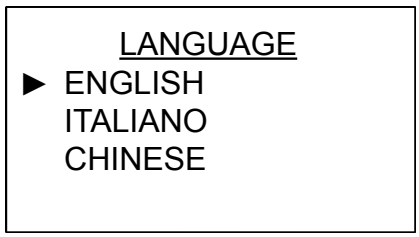
Allows menu language selection.
Default: ENGLISH; Range: ENGLISH - ITALIANO – CHINESE

Press ENTER key, the display will be as shown here next.



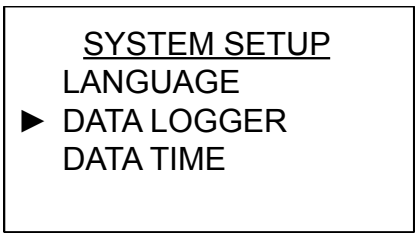
With UP ARROW or SCROLL select the option.
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.

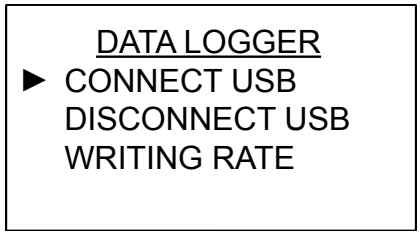


10.4.4.2 - DATA LOGGER (OPT.)

The USB pen drive data logger function is set in this menu.
Press ENTER to confirm.

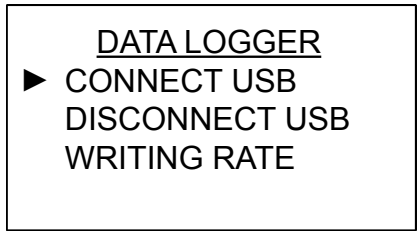


The display will be as shown here next.
Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access.

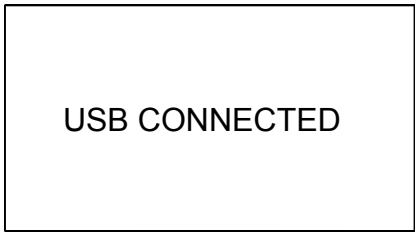


10.4.4.2.1 CONNECT USB

Connect the pen drive to the USB port.

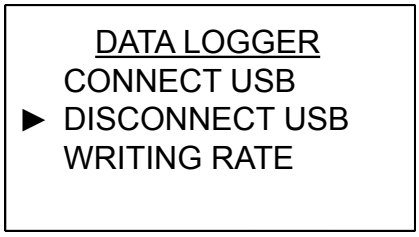


Press ENTER , after the “WAIT” message, the “USB CONNECTED” message will appear. If the “USB NOT FOUND” message is displayed, verify that the pen drive is inserted correctly into the USB port.



10.4.4.2.2 - DISCONNECT USB

Disconnect the pen drive to the USB port.



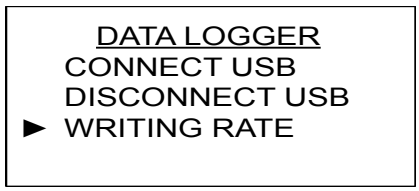
Press ENTER ,after the “WAIT” message, the “REMOVE USB “ message will appear”.

10.4.4.2.3 WRITING RATE

Set the time interval between a storage and the next.

Default: 60s

Range: 15÷3600s

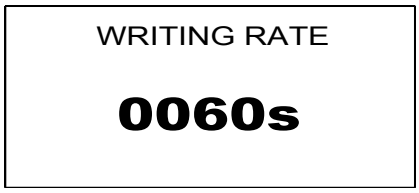


Press ENTER key, the display will be as shown here next.

With UP ARROW change the digit, with SCROLL moves the cursor

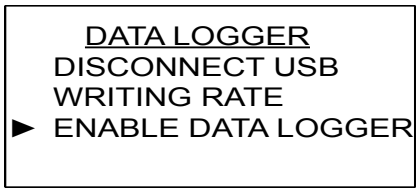
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.



10.4.4.2.4 ENABLE DATALOGGER

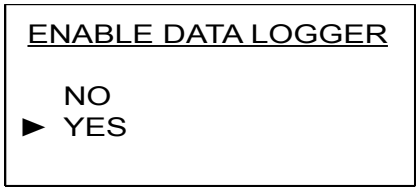
Enables or disables the data logger function.



Press ENTER key, the display will be as shown here next.

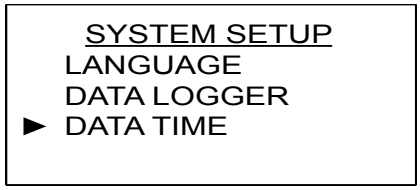
With UP ARROW or SCROLL select the option.
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.

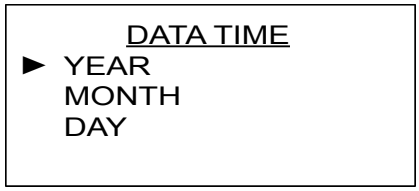


10.4.4.3 - DATE TIME

In the system clock and the calendar are set in this menu.

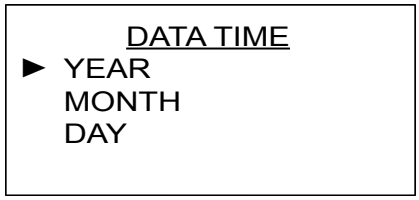


The display will be as shown here next.
Press UP ARROW or SCROLL keys to select the desired function and press ENTER per accedervi.



10.4.4.3.1 YEAR

Sets the year in the yyyy format.



Press ENTER key, the display will be as shown here next.

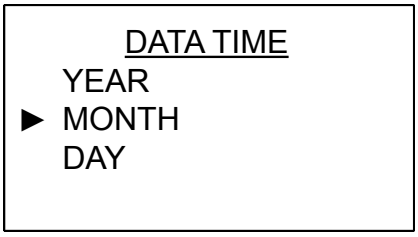
With UP ARROW change the digit, with SCROLL moves the cursor.

Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.

10.4.4.3.2 MONTH

Sets the month in the MM format.

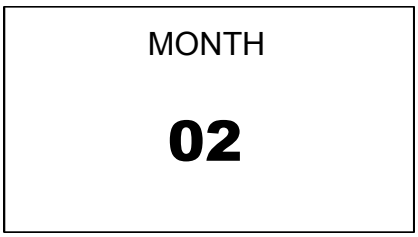


Press ENTER key, the display will be as shown here next.

With UP ARROW change the digit, with SCROLL moves the cursor.

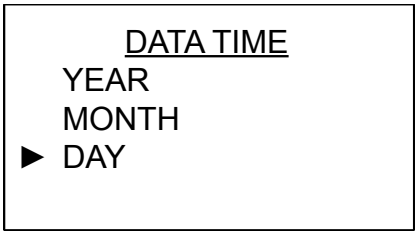
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.



10.4.4.3.3 DAY

Sets the day in the dd format.

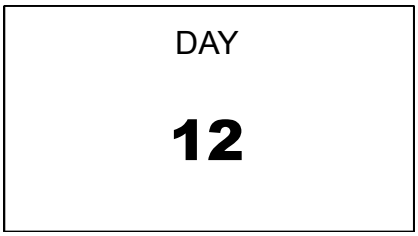


Press ENTER key, the display will be as shown here next.

With UP ARROW change the digit, with SCROLL moves the cursor.

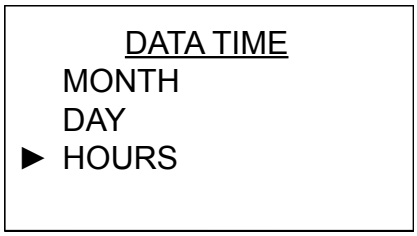
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.



10.4.4.3.4 HOURS

Sets the hours in the HH format.

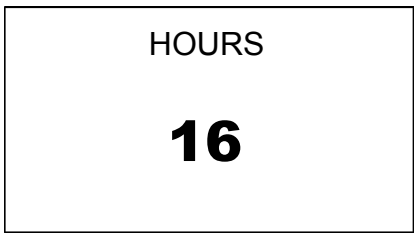


Press ENTER key, the display will be as shown here next.

With UP ARROW change the digit, with SCROLL moves the cursor.

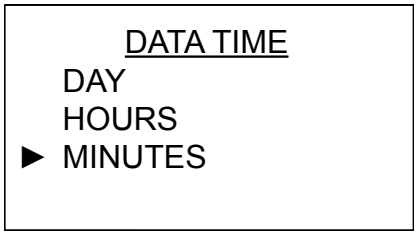
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.



10.4.4.3.5 MINUTES

Sets the minutes in the mm format.

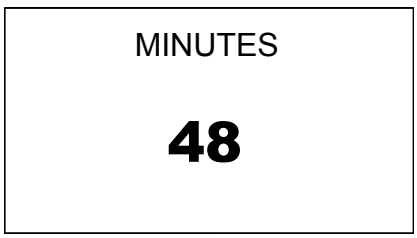


Press ENTER key, the display will be as shown here next.

With UP ARROW change the digit, with SCROLL moves the cursor.

Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.



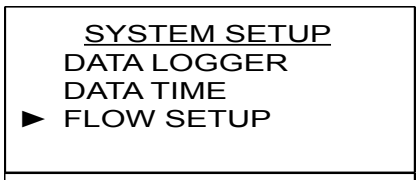
10.4.4.4 FLOW SETUP

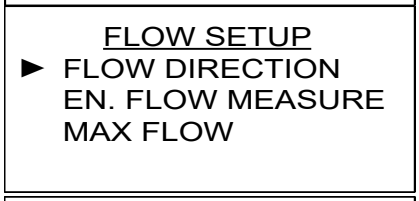
The configuration parameters of the flow measurement are set in this menù

Press ENTER to access.

The display will be as shown here next.

Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access



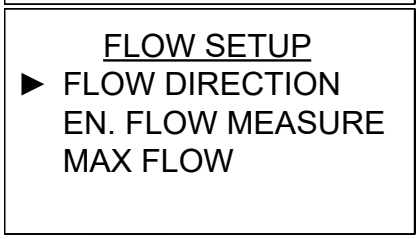


10.4.4.4.4 FLOW DIRECTION

Set what is the positive flow direction compared to the arrow on the sensor pipe.

Default: NORMAL FLOW DIR

Range: NORMAL FLOW DIR; INVERT FLOW DIR

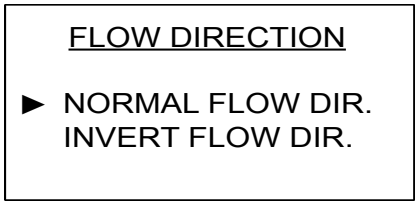


Press ENTER key, the display will be as shown here next.

With UP ARROW or SCROLL select the option.

Press ENTER to confirm.

The ☺ to confirm the parameter edit.

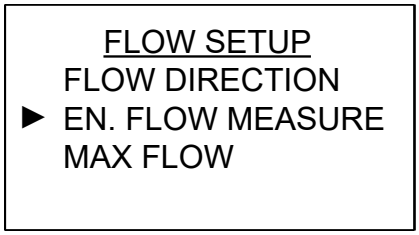


10.4.4.4.3 EN. FLOW MEASURE

This parameter enables the flow direction measurement and its related totalizer

Default: BIDIREC (bidirectional)

Range: FORWARD; REVERSE; BIDIREC (bidirectional).

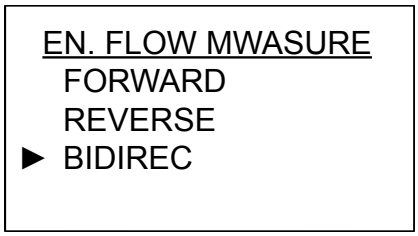


Press ENTER key, the display will be as shown here next.

With UP ARROW or SCROLL select the option.

Press ENTER to confirm.

The ☺ to confirm the parameter edit.

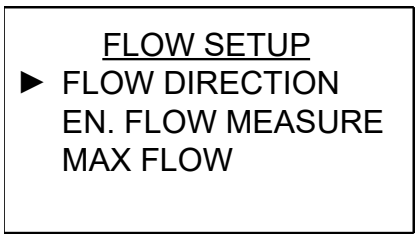


10.4.4.4.1 MAX FLOW

Set the flow measurement 100%. This value adjusts the analog output end scale (20mA) and the frequency output end scale.

The range is related to the sensor DN.

The default value is the maximum flow rate for the MID approval according to the sensor pipe DN.

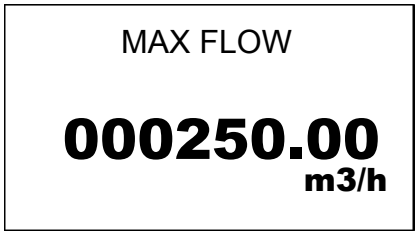


Press ENTER key, the display will be as shown here next.

With UP ARROW change the digit, with SCROLL moves the cursor.

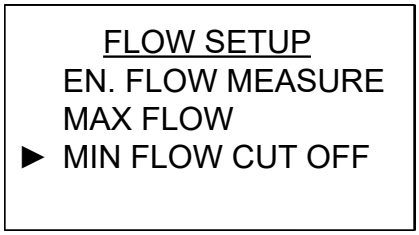
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.

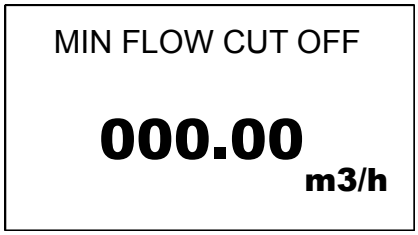


10.4.4.4.2 MIN FLOW CUT OFF

It specifies the Qmax% value below which the instantaneous flow measurement reading (direct or reverse) and the outputs are forced to zero.
The default is 1% of the declared maximum flow rate for the MID approval according to the sensor pipe DN.

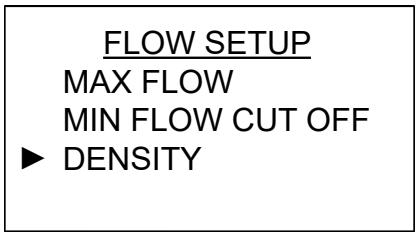


Press ENTER key, the display will be as shown here next.
With UP ARROW change the digit, with SCROLL moves the cursor.
Press ENTER to confirm.
The ☺ to confirm the parameter edit storage.

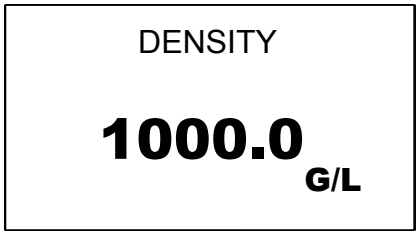


10.4.4.4.5 DENSITY

Sets the fluid specific weight (g/l) to convert the measured volume value by weight.
Default: 1000.0 G/L;
Range: 0000.0÷4000.0 G/L.



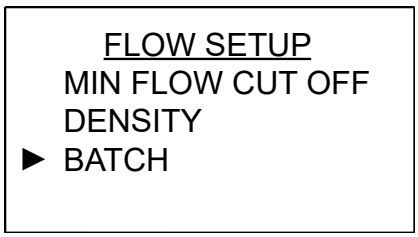
Press ENTER key, the display will be as shown here next.
With UP ARROW change the digit, with SCROLL moves the cursor.
Press ENTER to confirm.
The ☺ to confirm the parameter edit storage.



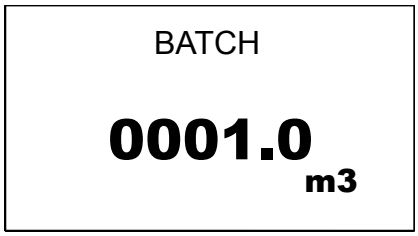
10.4.4.4.6 BATCH

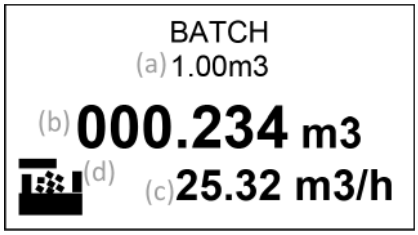
Activating the batch function, the system automatically sets:
- RL1 alarm when the partial batch counter value reaches the set threshold value (relay de-energized with open contact).
- DI is the input for a normally open button; it has the restart function of the batch counter and, at the same time, the resetting of the RL1 contact (energized relay with closed contact)

The unit volume is a function of the MEAS. UNIT TOT parameter setting (totalisers unit)
Default: 0 (disabled BATCH function);
Range: 0000.00÷9999.99.



Press ENTER key, the display will be as shown here next.
With UP ARROW change the digit, with SCROLL moves the cursor.
Press ENTER to confirm.
The ☺ to confirm the parameter edit storage.

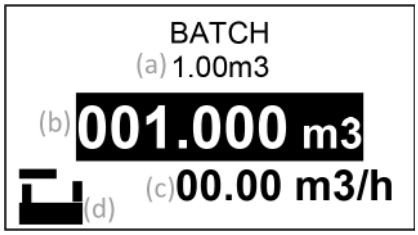




In RUN mode, pressing the UP ARROW key, is possible to monitor the count, and the output relay status:

a) Predetermined batch value
b) Counted value
c) Instantaneous flow rate value
d) RL1 relay output state (energized with closed contact)

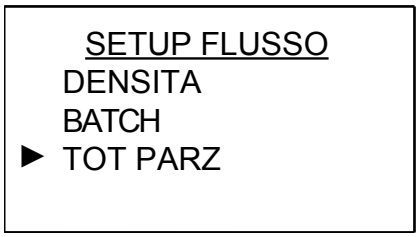
When the counter (b) reaches the batch predetermined value (a), RL1 is de-energized instantaneously, and the display shows:



a) Predetermined batch value
b) The counted value is highlighted to indicate that the predetermined batch value has been reached (orexceeded)
c) Instantaneous flow rate value
d) RL1 relay output state (de-energized with closed contact)

By pressing the button (normally open) connected to DI, the batch is restarted, the counter is reset (b) and RL1 output is rearmed (relay energized with closed contact).

10.4.4.4.7 PARTIAL TOTAL



Activating the PARTIAL TOTALIZER function, the system automaticcaly sets the DI input for normally open button or the LEFT ARROW to start, stop and reset of the totalizer. The unit volume is a function of the MEAS. UNIT TOT parameter setting (totalizer unit).

Default: NO (Disabled poartial totalizer)

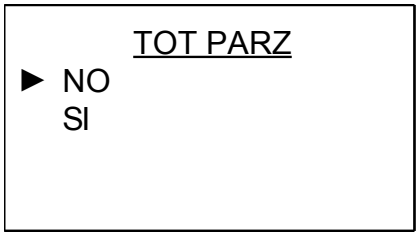
Range: NO;SI.

Press ENTER key, the display will be as shown here next.

With UP ARROW changes the digit, with SCROLL moves the cursor.

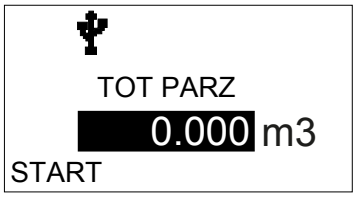
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.



In run mode, pressing the UP ARROW key is possible to monitor the count.

Press the button (N.O.) connected to the DI imput or the LEFT ARROW to get start thecounting: pressing again the button, the counter is stopped and pressing once again the button, the partial totalizer will be resetted.



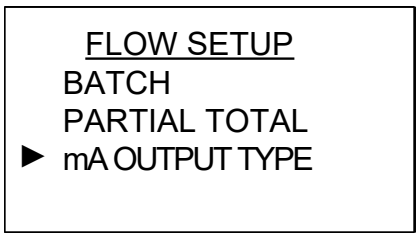
10.4.4.4.8 mA OUTPUT TYPE

With a set value of 20-4-20mA the analog output generates 4mA with zero instantaneous flow and 20mA with positive or negative instantaneous flow, corresponding to the value set in “MAX FLOW”;

With a set value of 4-12-20mA the analog output generates 4mA with negative instantaneous flow corresponding to the value set in “MAX FLOW”, 12mA with zero instantaneous flow and 20mA with positive instantaneous flow corresponding to the value set in “MAX FLOW”,

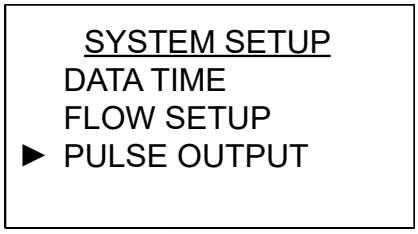
Default value: 20-4-20mA

Range: 20-4-20mA; 4-12-20mA



10.4.4.5PULSE OUTPUT

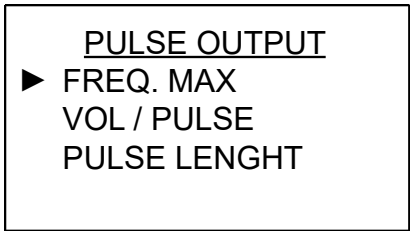
The F/P digital output parameters are set in this menu.



Press ENTER to access.

The display will be as shown here next.

Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access



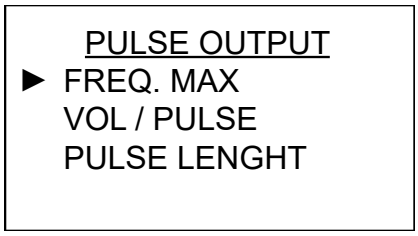
10.4.4.5.1 FREQ. MAX

Sets the maximum frequency in relation to MAX FLOW.

The digital output is active as a frequency output only when the parameter “VOL/PULSE” is set to 0

Default: 10000Hz;

Range: 100÷10000 Hz.

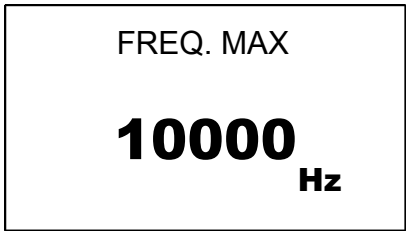


Press ENTER key, the display will be as shown here next.

With UP ARROW change the digit, with SCROLL moves the cursor.

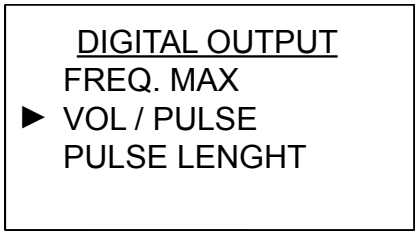
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.



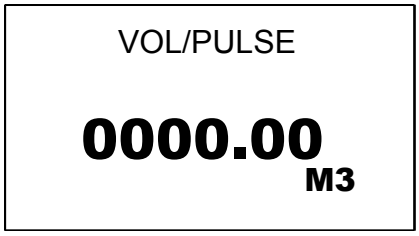
10.4.4.5.2 VOLUME/PULSE

Sets the volume per pulse. When this parameter is set to 0,
the digital output is active as a frequency output (see “FREQ. MAX”).
The measurement unit depends on the setting to MEAS. UNIT TOT parameter.
Default: 0000.00; Range: 0000.00÷9999.99



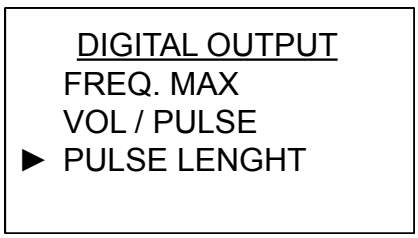
Press ENTER key, the display will be as shown here next.
With UP ARROW change the digit, with SCROLL moves the cursor.
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.



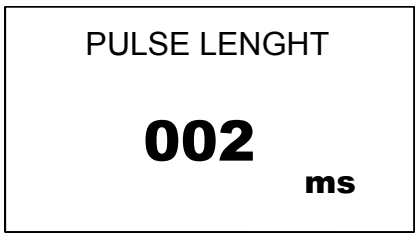
10.4.4.5.3 PULSE LENGTH

Sets the pulse width in ms.
Default: 0002ms; Range: 0001÷100ms



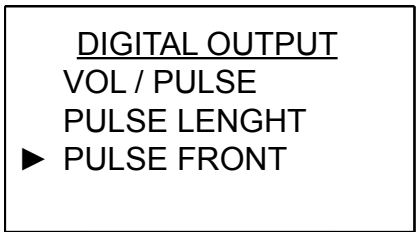
Press ENTER key, the display will be as shown here next.
With UP ARROW change the digit, with SCROLL moves the cursor.
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.



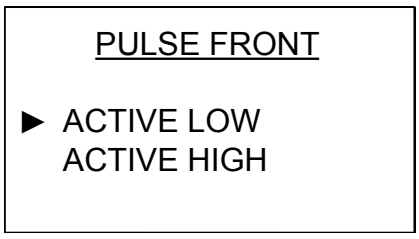
10.4.4.5.4 PULSE FRONT

Sets the pulse output energy level. When set ACTIVE LOW
the pulse count is low, when set ACTIVE HIGH, the pulse count is high.
Default: ACTIVE LOW; Range: ACTIVE LOW; ALTO.



Press ENTER key, the display will be as shown here next.
With UP ARROW or SCROLL select the option.
Press ENTER to confirm.

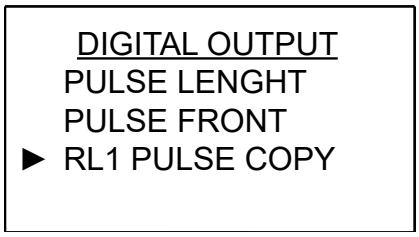
The ☺ to confirm the parameter edit storage.



10.4.4.5.5 DGT OUT COPY RL1

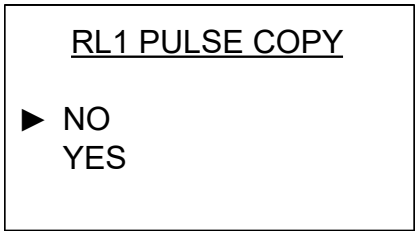
Associated to the RL1 exit (default), or to the F/P open collector output, the function set to the DGT OUT COPY RL1 parameter.
The available functions are:
- NO; the RL1 output is associated with the function set to the parameter “RL1 FUNC” (default setting)
- YES; the F/P open collector output is associated with the function set to the parameter “RL1 FUNC”; eg. with “RL1 FUNC“ set to “MAX”, the F/P output state is low (0Vdc) during the non-alarm condition, and is high (24Vdc) during the alarm condition.

N.B. - Selecting the “YES“ function the F/P output can not be used as an pulse counter or frequency output
Default: NO; Range: YES; NO



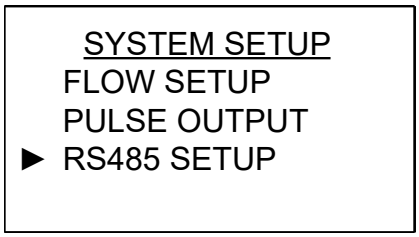
Press ENTER key, the display will be as shown here next.
With UP ARROW or SCROLL select the option.
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.

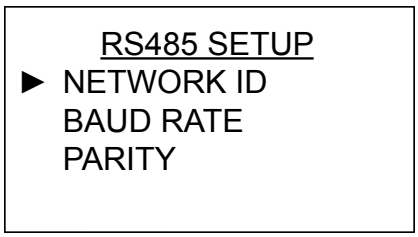


10.4.4.6 RS485 SETUP

The configuration parameters of the RS485 port are set in this menu.
Press ENTER to access.



The display will be as shown here next.
Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access

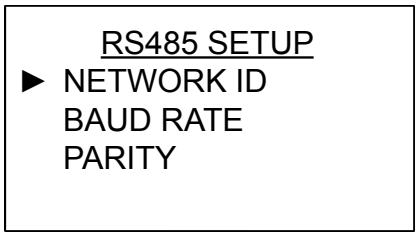


10.4.4.6.1 NETWORK ID

Set the unity UID in RS485 network

Default: 001

Range: 001÷247.

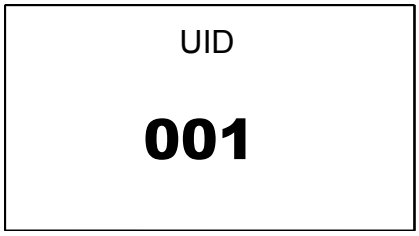


Press ENTER key, the display will be as shown here next.

With UP ARROW change the digit, with SCROLL moves the cursor.

Press ENTER to confirm.

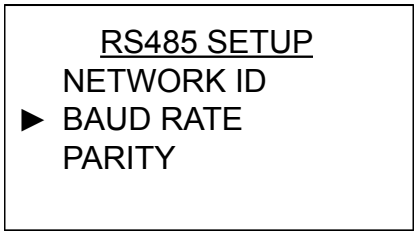
The ☺ to confirm the parameter edit storage.



10.4.4.6.2 BAUD RATE

Sets the RS485 output Baud Rate.

Default: 9600; Range: 9600; 19200.

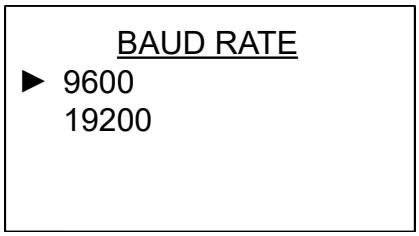


Press ENTER key, the display will be as shown here next.

With UP ARROW or SCROLL select the option.

Press ENTER to confirm.

The ☺ to confirm the parameter edit.

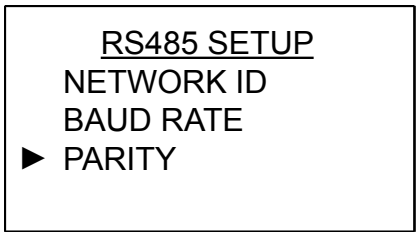


10.4.4.6.3 PARITY

Sets the RS485 output Parity.

Default: NONE

Range: NONE; ODD; EVEN.

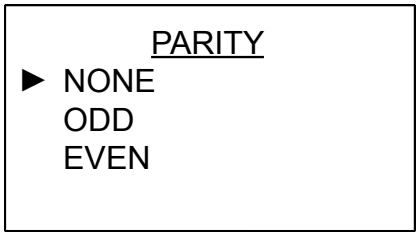


Press ENTER key, the display will be as shown here next.

With UP ARROW or SCROLL select the option.

Press ENTER to confirm.

The ☺ to confirm the parameter edit.

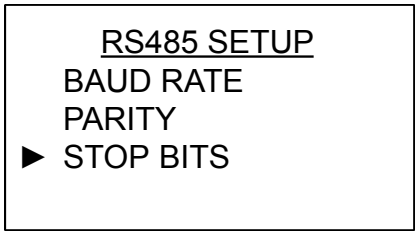


10.4.4.6.4 STOP BITS

Sets the RS485 output Stop Bit

Default: 1 BIT

Range: 1 BIT; 2 BITS.

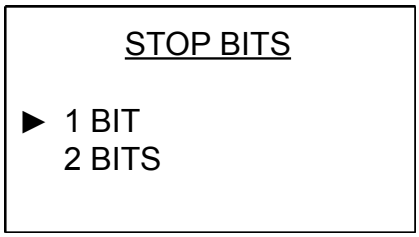


Press ENTER key, the display will be as shown here next.

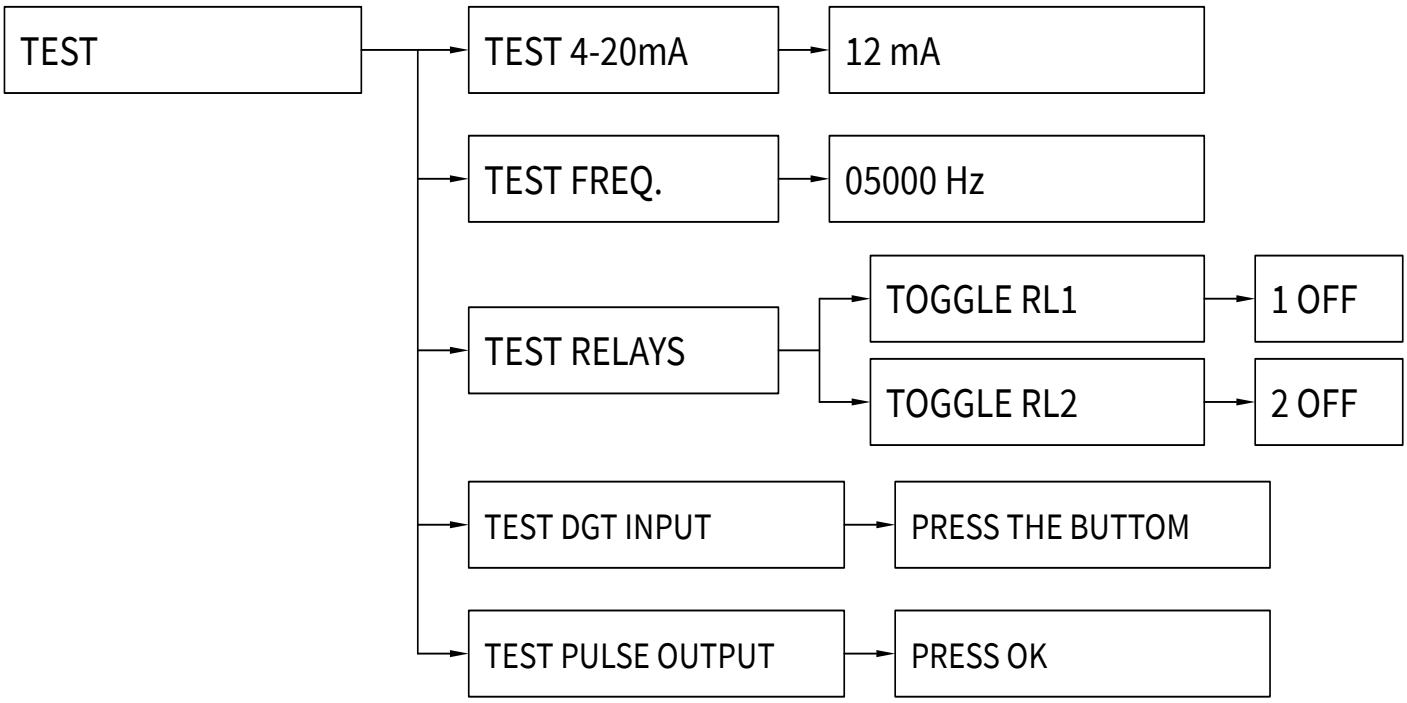
With UP ARROW or SCROLL select the option.

Press ENTER to confirm.

The ☺ to confirm the parameter.

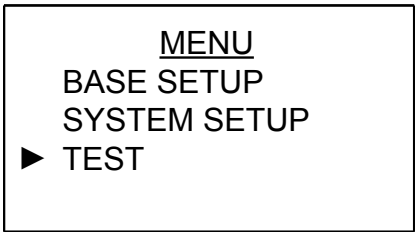


10.4.5 TEST menu



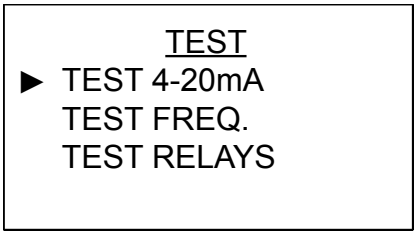
10.4.6 OUTPUT SIGNAL TEST (TEST)

Press ENTER key from run mode: the display will be as shown here next, then press SCROLL key to select “SYSTEM SETUP” menu and press ENTER to enter.
Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access.

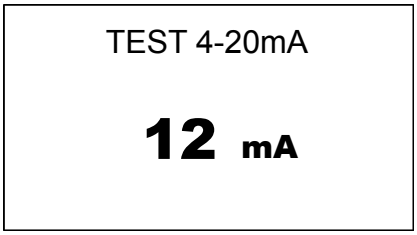


10.4.6.1 TEST 4-20mA

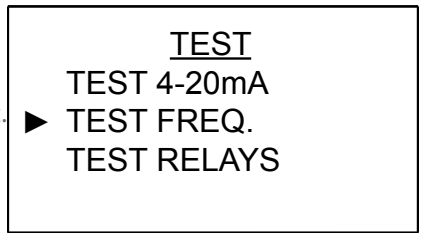
“TEST 4-20mA” force the 4÷20mA signal output to the value set for the test
Example: Setting the testing value at 16.2 mA, the actual output signal value is forced to 16.2mA. When exiting the TEST function, the 4-20mA output signal returns to be a in compliance with the actual measurement FLOW set function..
Default: 12mA. Range: 4÷20mA



Press ENTER key, the display will be as shown here next.
With UP ARROW change the digit, with SCROLL moves the cursor.
Press ENTER to confirm the test value.
Press LEFT ARROW to exit.

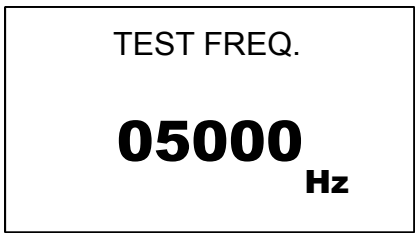


10.4.6.2 TEST FREQ

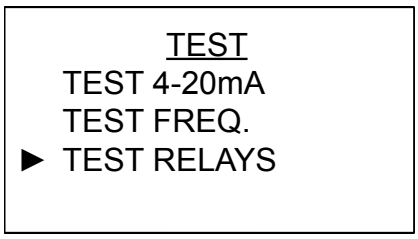


"TEST FREQ" force the frequency signal output to the value set for the test.
Example: Setting the testing value at 2000Hz, the actual output signal value is forced to 2000Hz. When exiting the TEST function, the frequency output signal returns to be a in compliance with the actual measurement flow set function.. Default: 5000 Hz.
Range: 0÷10000 Hz

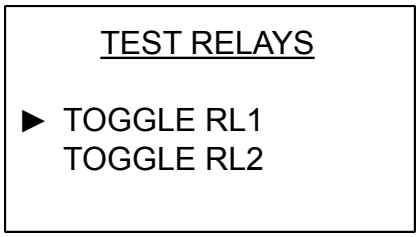
Press ENTER key, the display will be as shown here next.
With UP ARROW change the digit, with SCROLL moves the cursor.
Press ENTER to confirm the test value.
Press LEFT ARROW to exit.



10.4.6.3 TEST RELE

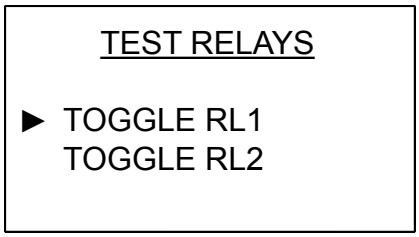


Test the RL1 and RL2 relay outputs is possible in this menu.
Press ENTER to access.



The display will be as shown here next.
Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access.

10.4.6.3.1 TOGGLE RL1/2

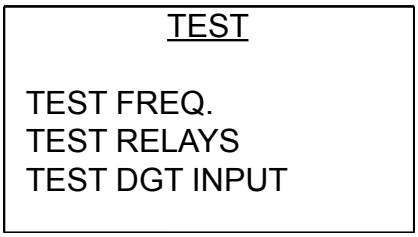


Forcing the status change of the output RL1/2 relay

Press ENTER key, the display will be as shown here next.
Press ENTER to switch from the OFF state to the ON state.
Press LEFT ARROW to exit.

10.4.6.4 TEST DGT INPUT

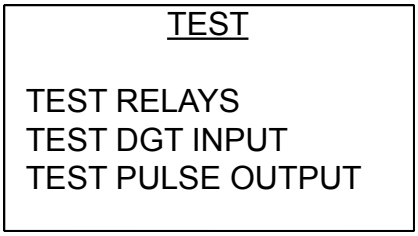
To verify the “D.I.” digital input funcion.



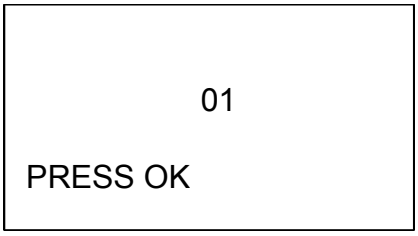
Not available on this instruments.

10.4.6.5 TEST PULSE OUTPUT

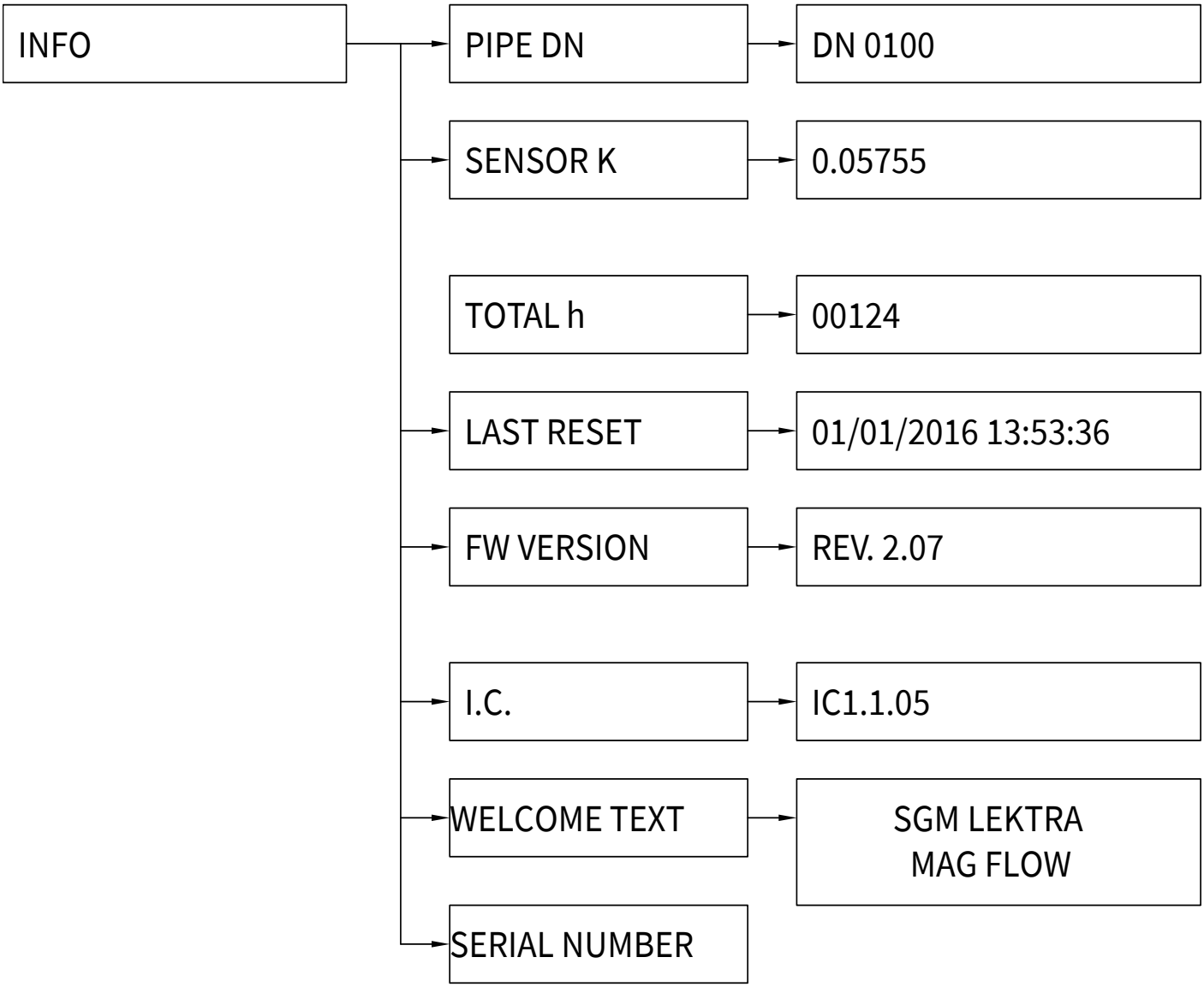
To verify theF/P pulse output funcionality.



Each time the ENTER key is pressed, the F/P output generates a pulse with a length equal to what set in the “PULSE LENGTH ms” parameter, and simultaneously increments the test counter shown in the display center.

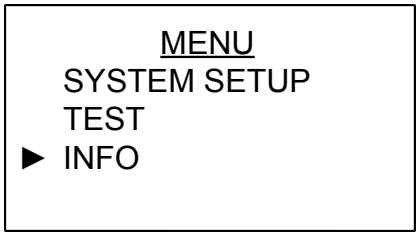


10.4.7 Menù. INFO

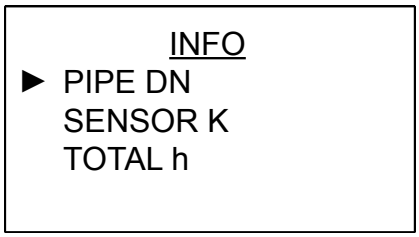


10.4.8 SYSTEM INFORMATION (INFO)

Press ENTER key from run mode: the display will be as shown here next, then press SCROLL key to select “INFO” menu and press ENTER to enter.

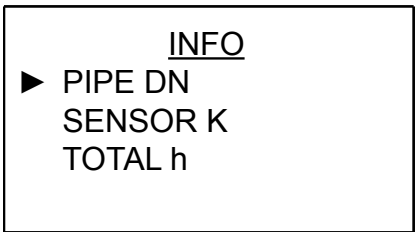


Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access.

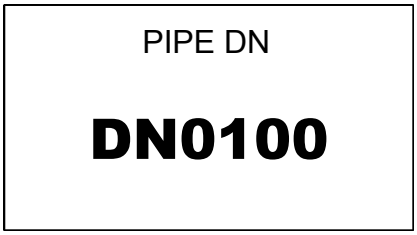


10.4.8.1 PIPE DN

Press ENTER to access.

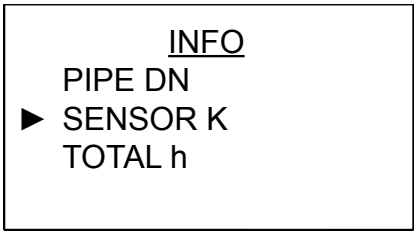


It is useful to check correspondence with the “Connection”
data reported on the adhesive rating plate located on the sensor pipe.
The display shows the set DN of the measuring pipe.

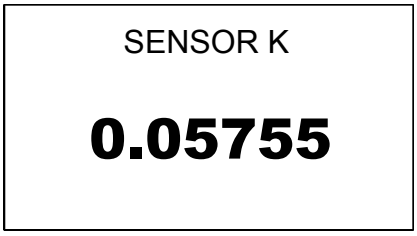


10.4.8.2 SENSOR K

Press ENTER to access.

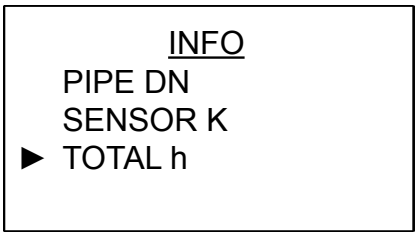


It is useful to check correspondence with the “SENSOR K”
data reported on the adhesive rating plate located on the sensor pipe.
The display shows the set SENSOR K of the measuring pipe.

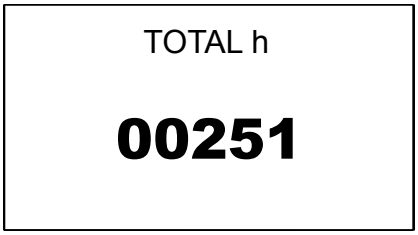


10.4.8.3 TOTAL h

Press ENTER to access.

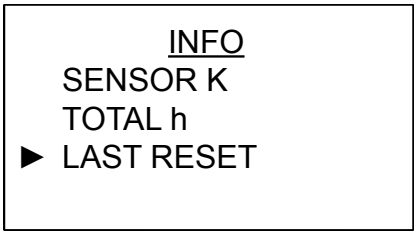


The display shows the total hours of the flowmeter operation.

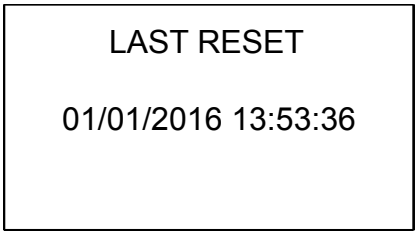


10.4.8.4 LAST RESET

Press ENTER to access.

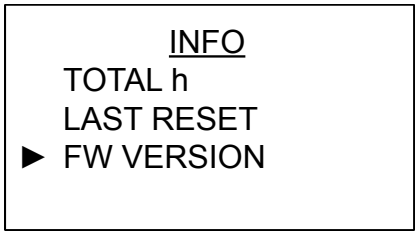


The display shows the date and time of the last reset of the totalizer.

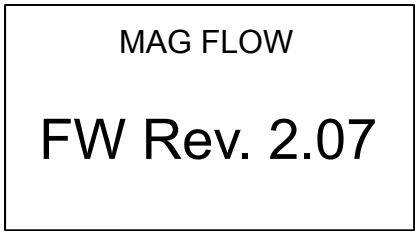


10.4.8.5 FW VERSION

Press ENTER to access.

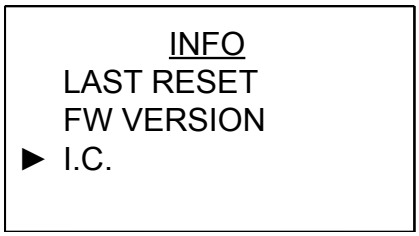


The display shows the firmware version.

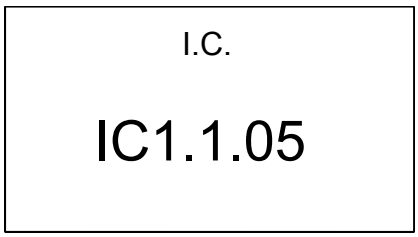


10.4.8.6 I.C.

Press ENTER to access.



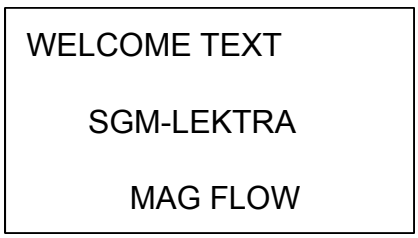
The display shows the configuration index (I.C.) of the flowmeter.



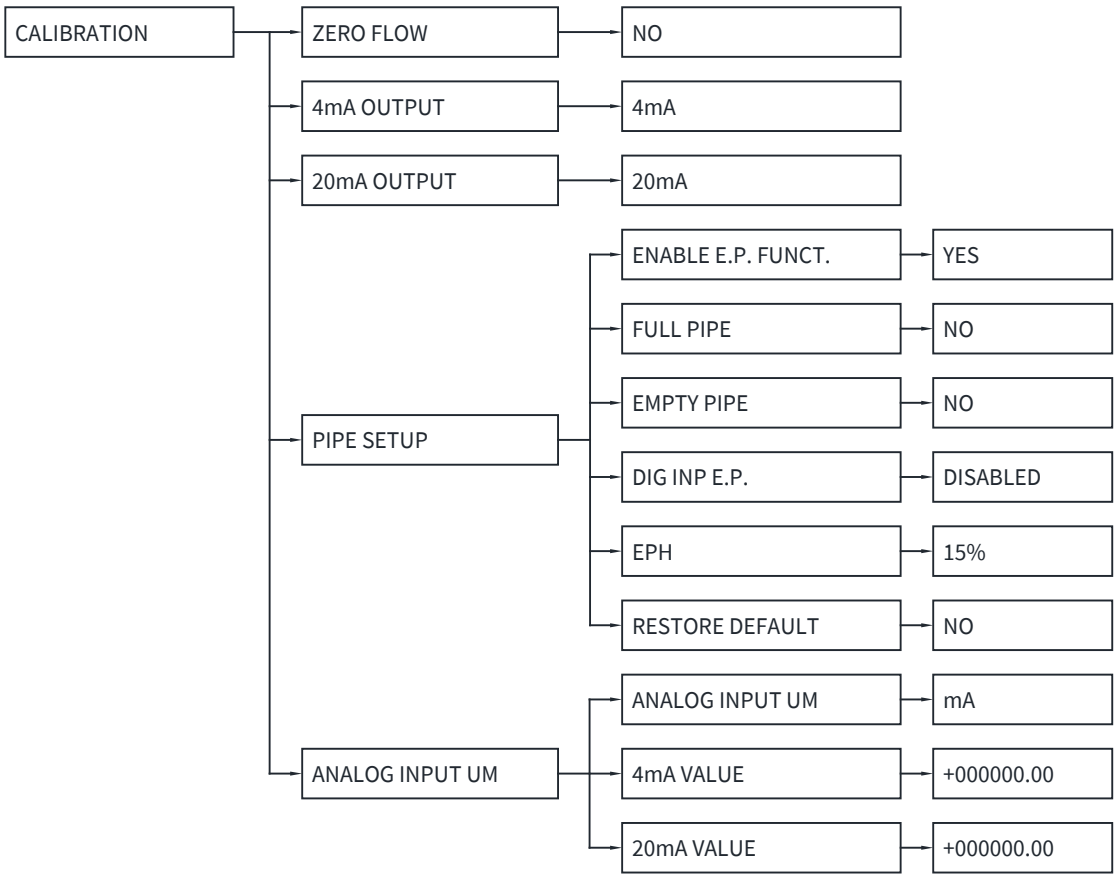
10.4.8.7 WELCOME TEXT

Press ENTER to access.

The display will be as shown here next.
With UP ARROW/SCROLL change the digit, with ENTER moves the cursor.
To confirm press ENTER until the cursor reaches the end of second row and automatically comes back to info menu.



10.4.9 CALIBRATION Menu.



10.4.10 SYSTEM CALIBRATION (CALIBRATION)

Press ENTER key from run mode: the display will be as shown here next, then press SCROLL key to select “CALIBRATION” menu and press ENTER key to access.

MENU
TEST
INFO
► CALIBRATION

Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access.

CALIBRATION
► ZERO FLOW
4mA OUTPUT
20mA OUTPUT

10.4.10.1 ZERO FLOW

Zero flow measurement calibrate. The sensor must be full and the flow stopped.
Default: NO Range: YES - NO.

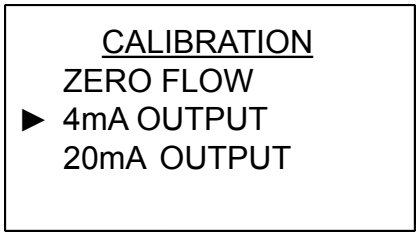
CALIBRATION
► ZERO FLOW
4mA OUTPUT
20mA OUTPUT

Press ENTER key, the display will be as shown here next.
With UP ARROW or SCROLL select the option.
Premere ENTER o confirm.

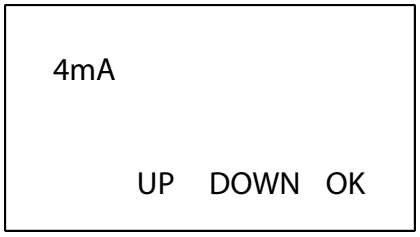
ZERO FLOW
► NO
YES

10.4.10.2 4mA OUTPUT

Performs calibration of 4mA

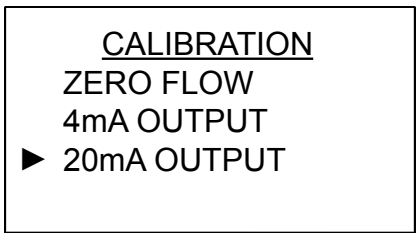


Press ENTER key, the display will be as shown here next.
Connect a mA meter to the analog output; if the detected current measurement is different from 4 mA it is possible to correct the value of the output current with UP ARROW (UP) or SCROLL (DOWN).
Press ENTER (OK) to confirm.

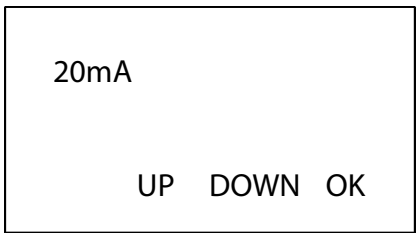


10.4.10.3 20mA OUTPUT

Performs calibration of 20mA.

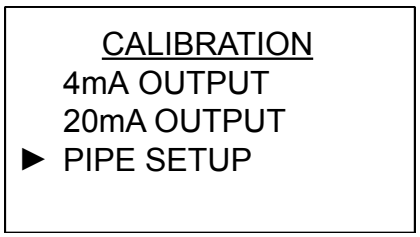


Press ENTER key, the display will be as shown here next.
Connect a mA meter to the analog output; if the detected current measurement is different from 20 mA it is possible to correct the value of the output current with UP ARROW (UP) or SCROLL (DOWN).
Press ENTER (OK) to confirm.

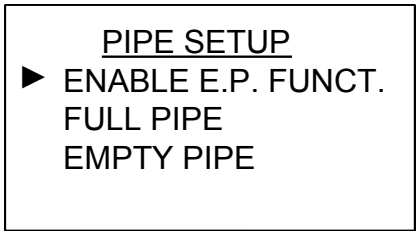


10.4.10.4 PIPE SETUP

Performs the calibration of empty pipe sensitivity press.
ENTER to access.

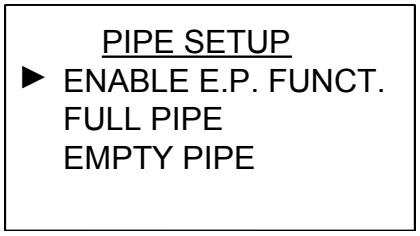


The display will be as shown here next.
press UP arrow or SCROLL keys to select the desired function and press ENTER key to access.

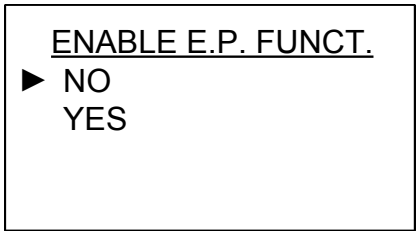


10.4.10.4.1 ENABLE E.P. FUNCT.

Enables or disables the empty pipe detection.
Default: YES
Range: YES - NO



Press ENTER key, the display will be as shown here next.
With UP arrow or SCROLL select the option.
Press ENTER to confirm.

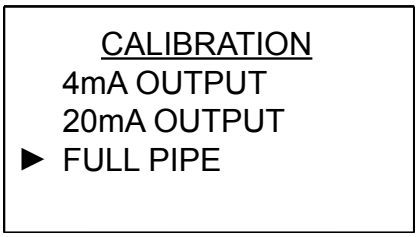


10.4.10.4.2 FULL PIPE

ATTENTION: pipe must be full before continue.

Performs a full pipe recognition self calibration.

Default: NO Range: YES - NO.

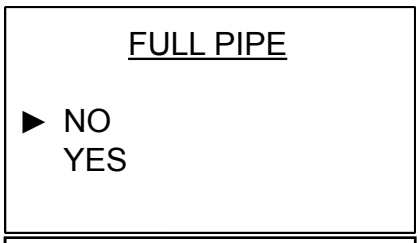


Press ENTER key, the display will be as shown here next.

With UP ARROW or SCROLL select the option.

Press ENTER to confirm.

The successful calibration is confirmed by the **OK** symbol.

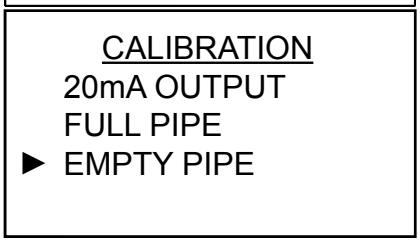


10.4.10.4.3 EMPTY PIPE

ATTENTION: pipe must be empty before continue.

Performs an empty pipe recognition self calibration.

Default: NO Range: YES - NO.

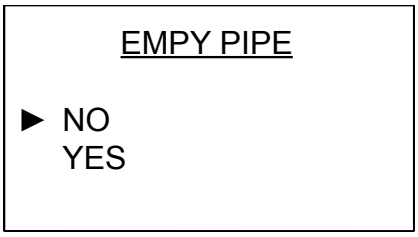


Press ENTER key, the display will be as shown here next.

With UP ARROW or SCROLL select the option.

Press ENTER to confirm.

The successful calibration is confirmed by the **OK** symbol.

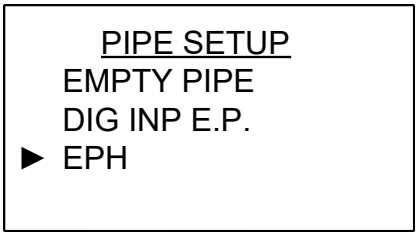


10.4.10.4.4 EPH

Sets the system sensibility level to recognize the air presence in the sensor: the higher the value, the greater the sensitivity.

Default: 15%

Range: 010÷90%.

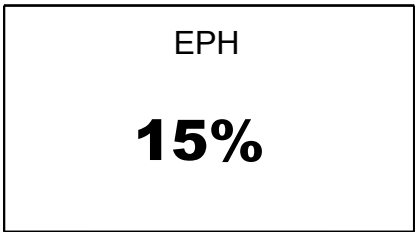


Press ENTER key, the display will be as shown here next.

With UP ARROW change the digit, with SCROLL moves the cursor.

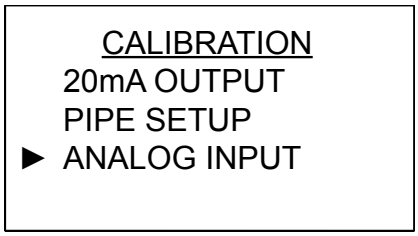
Press ENTER to confirm.

The ☒ to confirm the parameter edit storage.

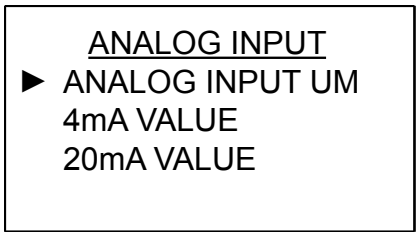


10.4.10.5 ANALOG INPUT

The measuring ranges of the analog inputs can be set in this menu.
Press ENTER to access.

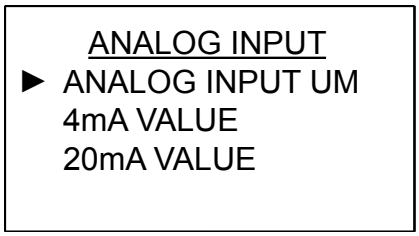


The display will be as shown here next.
Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access.

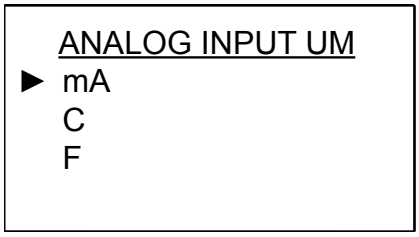


10.4.10.5.1 ANALOG INPUT UM

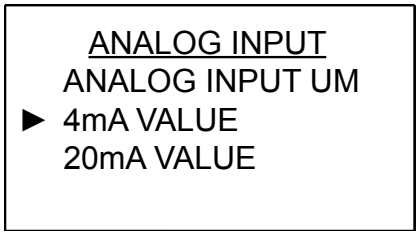
Specifies the measurement unit of analog signals to AN1 and AN2 inputs.
Default: mA; Range: mA; C; F; KPa; Pa; bar; mbar; psi; mH2O; mmH2O; mmHg; atm.



Press ENTER key, the display will be as shown here next.
With UP ARROW or SCROLL select the option.
Press ENTER to confirm.
The ☺ to confirm the parameter edit storage.



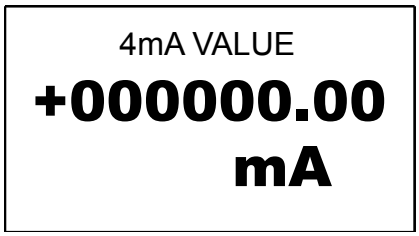
10.4.10.5.2 4mA VALUE



Set the value to be associated to the begin scale of the analog inputs.

Default: +000000.00

Range: -999999.99÷+999999.99.



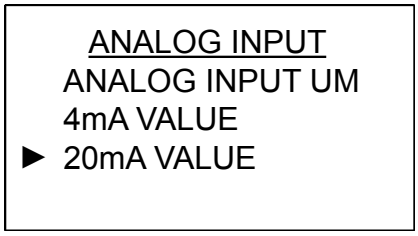
Press ENTER key, the display will be as shown here next.

With UP ARROW change the digit, with SCROLL moves the cursor.

Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.

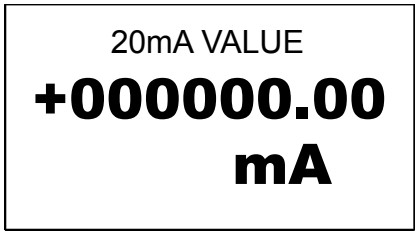
10.4.10.5.3 20mA VALUE



Set the value to be associated to the end scale of the analog inputs.

Default: +000000.00

Range: -999999.99÷+999999.99.



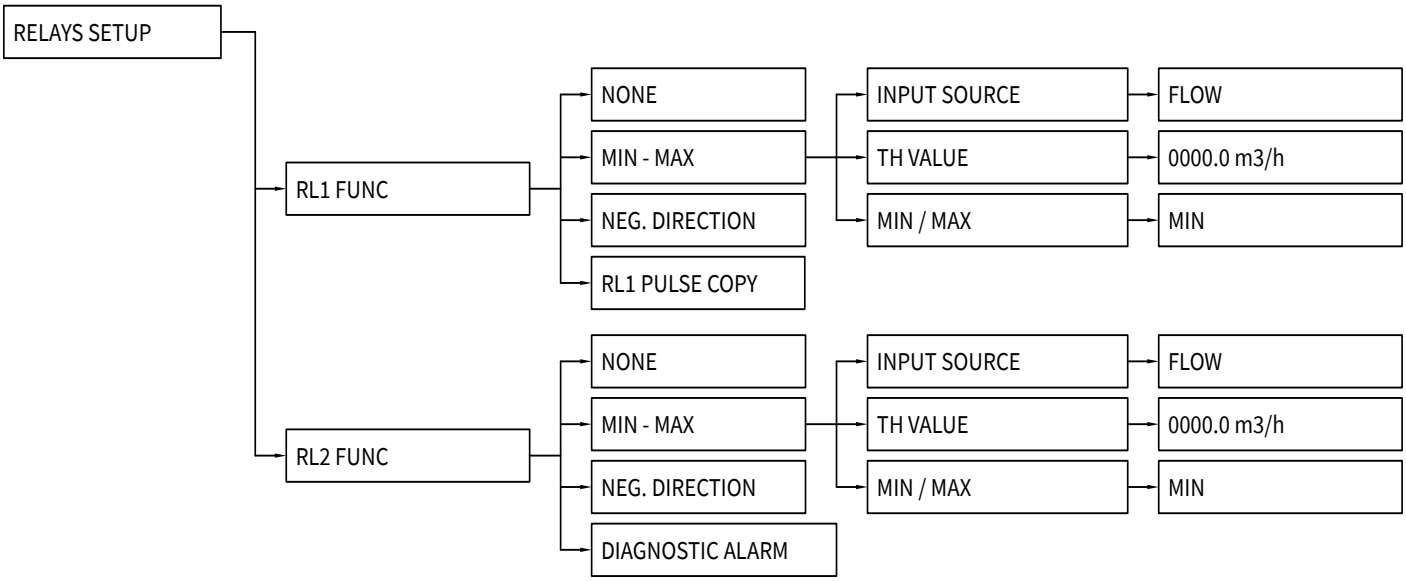
Press ENTER key, the display will be as shown here next.

With UP ARROW change the digit, with SCROLL moves the cursor.

Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.

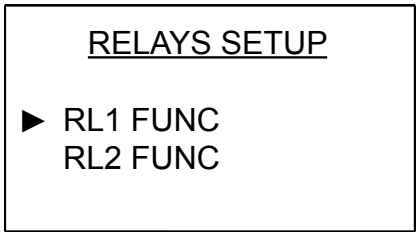
10.4.11 RELAYS SETUP MENU



10.4.12 RELAY CONFIGURATION (RELAYS SETUP)

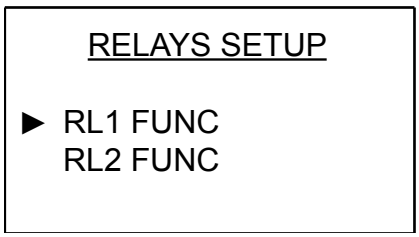
Press ENTER key from run mode: the display will be as shown here next, then press SCROLL key to select “RELAYS SETUP” menu and press ENTER to enter.

Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access.

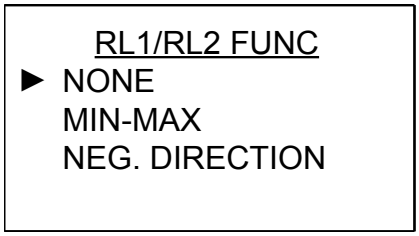


10.4.12.1 RL1/RL2 FUNC

Submenu for output relay RL1/RL2 settings.



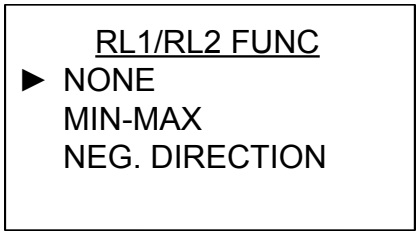
Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access.



10.4.12.1.1 NONE

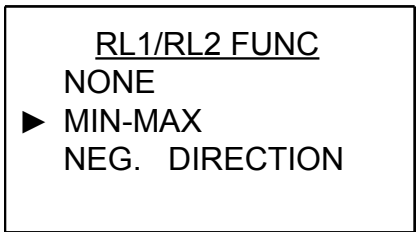
Disable the RL1/RL2 output

Press ENTER to confirm.

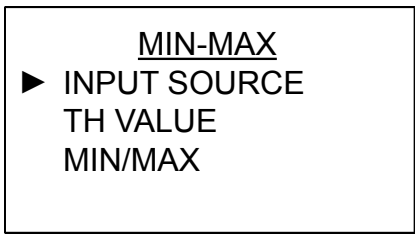


10.4.12.1.2 MIN-MAX

Settings for the activation of the RL1/RL2 alarm

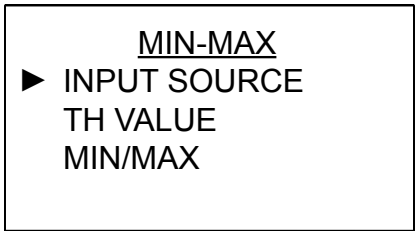


Press UP ARROW or SCROLL keys to select the desired function and press ENTER key to access.



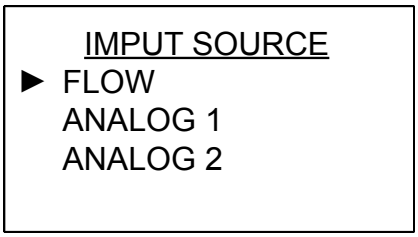
10.4.12.1.2.1 INPUT SOURCE

Associates the alarm signal to a measured variable
Default: FLOW Range: FLOW; ANALOG 1; ANALOG 2;
ANALOG 1- ANALOG 2



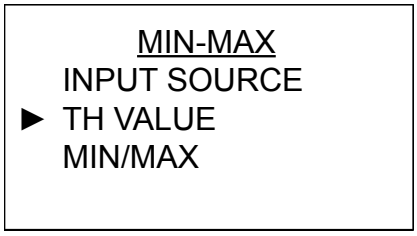
Press ENTER key, the display will be as shown here next.
With UP ARROW or SCROLL select the option.
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.



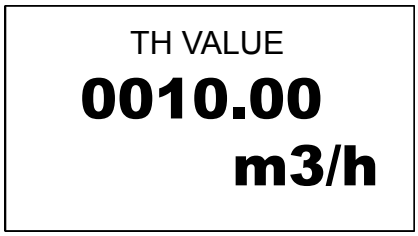
10.4.12.1.2.2 TH VALUE

Set the alarm threshold.
The associated measurement unit is in relation to the
“ INPUT SOURCE “ setting”.



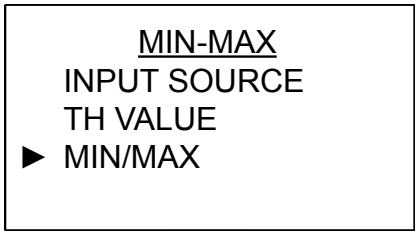
Press ENTER key, the display will be as shown here next.
With UP ARROW change the digit, with SCROLL moves the cursor.
Press ENTER to confirm.

The ☺ to confirm the parameter edit storage.



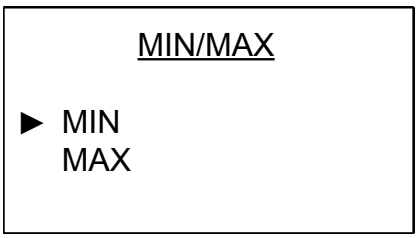
10.4.12.1.2.3 MIN/MAX

Set the relay operation mode: minimum or maximum alarm
with relay de-energized and open contact
Default: MIN Range: MIN – MAX



Press ENTER key, the display will be as shown here next.
With UP ARROW or SCROLL select the option.
Press ENTER to confirm.

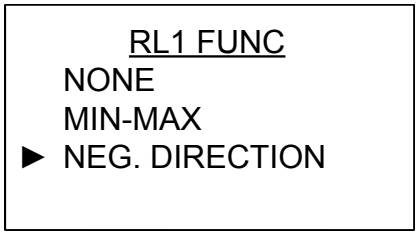
The ☺ to confirm the parameter edit storage.



10.4.12.1.3 NEG. DIRECTION

Activate the RL1/RL2 output as a reverse instantaneous negative flow rate alarm.

Press ENTER to confirm.

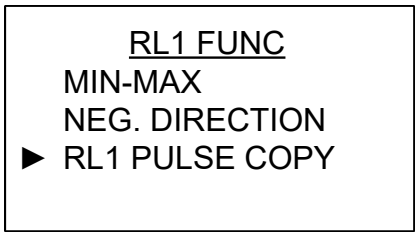


10.4.12.1.4 RL1 PULSE COPY
(available only in menu "RL1 FUNCTION")

It duplicates the function set in VOLUME/PULSE".

Selecting "YES", the digital output and the RL1 output simultaneously launch the pulse signal of the increasing of the totalized volume.

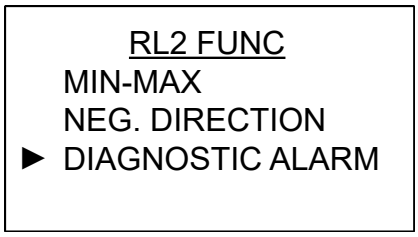
Press ENTER to confirm.



10.4.12.1.5 DIAGNOSTIC ALARM
(available only in menu "RL2 FUNCTION")

It activates the RL2 output for system alarm: coil connection interruption and empty pipe.

Press ENTER to confirm.



11-TROUBLESHOOTING

Problems in the magnetic flowmeter system are usually indicated by incorrect output readings from the system, error messages, or failed tests. Consider all sources when identifying a problem in your system.

Symptom	Potential Cause	Corrective Action
Output at 0 mA.	No power to transmitter.	Check power source and connections to the transmitter.
	Analog output improperly configured.	Check the connections
	Electronics failure.	Replace the electronics boards
Output at 4mA	Min Flow Cutoff set too high	Configure the Min flow cutoff to a lower value or increase the flowrate above the min flow cut off value.
	Flow is in reverse direction	Enable Invert Flow Dir function
	Shorted coil	Check coil
	Empty pipe	Fill pipe
	Electronics failure	Replace the electronics boards
Pulse output at zero, regardless of flow	No power to transmitter	Check power source and connection to the transmitter
	Wrong wiring	Check pulse output wiring at digital output terminals. Refer to wiring diagram for pulse output
	Reverse flow	Enable Invert Flow Dir function
	Electronics failure	Replace the electronics boards
Reading doesn't appear to be within rated accuracy	Transmitter, control system, or other receiving device not configured properly	Check all configuration variables for the transmitter,flowpipe, communicator, and/or control system. Perform a loop test to check the integrity of the circuit
	Electrode Coating	Downsize flowtube to increase flowrate above 3 m/s. Periodically clean flowpipe
	Air in line	Move the flowpipe to another location in the process line to ensure that it is full under all conditions
	Flow rate is below 0.3 m/s (specification issue)	See accuracy requirement for specific transmitter and flowpipe
	The "Zero flow" calibration was not performed when the flowpipe is full, or flowrate is zero	Perform the "zero flow" function
	Empty pipe Error	Perform the full pipe and empty pipe calibration
	Coil Error	Check the coil connection
	Transmitter failure	Replace the electronics boards

In some circumstances, process conditions themselves can cause the meter output to be unstable.
The basic procedure for addressing a noisy process situation is outlined below.
Complete them in order. When the output attainsthe desired stability, no further steps are required:

1. Increase the Damping
2. Check the Ground connection

If the basic steps for troubleshooting are not sufficient contact our technical support.

Symptom	Potential Cause	Corrective Action
Noisy Process	Chemical additives upstream of magnetic flowmeter	Move injection point downstream of magnetic flowmeter.
	Sludge flows–Mining/Coal/Sand/ Slurries (other slurries with hard particles)	Decrease flow rate.
	Styrofoam or other insulating particles in process	Consult factory
	Electrode coating	Downsize flowtube to increase flow rate. Periodically clean Sensor pipe.
	Air in line	Move the Sensor pipe to another location in the process line to ensure that it is full under all conditions
Meter output is unstable	Electrode incompatibility	Check the chemical compatibility with electrode material
	Improper grounding	Put pins 1 and 2 of the dip-switch on the electrical contact board in the OFF position. On the error page of the display only the message “COIL ERROR” should be displayed, if the message “EMPY PIPE” is also dsplayed, the grounding of the measuring point must be checked.
	High local magnetic or electric fields nearby	Move magnetic flowmeter far from the electromagnetic noice sources
	Sticky valve (look for periodic oscillation of meter output)	Correct valve sticking
	Analog output loop problem	Check that the 4–20 mA loop matches the digital value. Perform loop test

12-NOTE

13-FACTORY TEST AND QUALITY CERTIFICATE

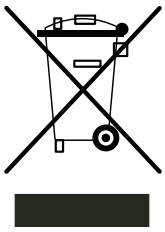
CE

In conformity to the company and check procedures I certify that the equipment:

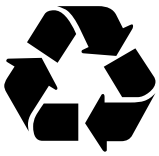
(Electromagnetic induction flow measurement)

is conform to the technical requirements on Technical Data and it is made in conformity to the procedure

Quality Control Manager: ..... Production and check date: .....



This mark on the instrument indicates that the product and its electronic accessories must not be disposed of with other household waste at the end of their useful life.
To avoid possible damage to the environment or human health resulting from uncontrolled waste disposal, please return the equipment directly to a specialized recycling company, in compliance with local regulations.



NI - MH

This instrument is powered by a battery type 2,4V triple-A, 0.6Ah NiMH; at the end of the life of the battery or the instrument, do not disperse it in the environment. The battery must be disposed of in the appropriate collection centers.

SGM-LEKTRA S.r.l.
Via Papa Giovanni XXIII, 49
20053 Rodano (MI) - ITALY
tel: ++39 02 95328257
fax: ++39 02 95328321
e-mail: info@sgm-lektra.com
web: sgm-lektra.com

sgm lektra